

CABINET,ELECTRICAL EQUIPMENT

MODEL RAK-11C1 REV

TITLE

USED ON
MODEL SECTION
CPO-1A

LIST SECTIONS

1.SUPPORTING NOTES
2.SUPPORTING LISTS
3.ELECTRICAL/MECHANICAL
4.SUPP ASSY/REF DWGS
5.SPECIFICATIONS
6.LOOSE ITEMS
7.PARTS PECULIAR

SHEET NO.

SEE BELOW
NONE REQ
1-13
14
15
NONE REQ
16

LAST SYMBOLS

B902 MP902
E901 P932
J910 W911

COMPILED J.SABATINO

CHECKED J.SABATINO

APPROVED I.JOHNSON

FNL APPR *L. Gabel*

ISS DATE 11-9-64

MISSING SYMBOLS

NONE

SPECIAL SYMBOLS

P928-SEE CPO-1A LIST

NOTE 1. THE FOLLOWING
SYMBOL,#,IN THE REMARKS
COLUMN INDICATES THAT THE
PART NUMBER IMMEDIATELY
FOLLOWING IT IS THE TMC
PROPRIETARY MANUFACTURING
DRAWING FOR THE CORRES-
PONDING NUMBER IN THE PART
NUMBER COLUMN.

NOTE 2.ITEMS REFERENCED TO
THIS NOTE ARE USED FOR BASE
MOUNTED UNITS ONLY.

NOTE 3.ITEMS REFERENCED TO
THIS NOTE ARE USED FOR SHOCK
MOUNTED UNITS ONLY.

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

MODEL:

RAK-11C1

SHEET 1 OF 16

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
AD103-5	FIL,AIR COND	A3144			1	MP902	ALUM
AD103-9	FIL,AIR COND	A3144			1	MP901	ALUM
BL106-2	FAN,AXIAL	A2079-1			2	B901,902	
BS100	SOLDER,TIN ALY	A1918 A2048 CA550 CA551-1 CA551-2 CA551-3 CA576-8-5 CA746					
CD101-1MW	CD,NYLON,LACING	CA550 CA746					
CU102-6	CLAMP,LOOP	A3144			5		7/16ID
CU102-7	CLAMP,LOOP	A3144			1		1/2ID
CU102-10	CLAMP,LOOP	A3144			6		5/8ID
CU113	BOX CONN,ELEC	A1918			1		
EY102-20	GROM,RUB.,1/4D	A2079-1			8		
FS102-1	LOCKSPRING	MS2509-1			4		
FS109-3	RING,RETAINING	MS2509-1			4		
FS110-1	STUD,TURNLOCK	MS2509-1			4		
FW06HBN	WASH.,FLAT	A2079-1			8		

THE TECHNICAL MATERIEL CORPORATION

MAMARONECK, NEW YORK

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OF 16

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
FW08HBN	WASH. ,FLAT	A3144			12		
FW25HBN	WASH. ,FLAT	A2079-1			8		
GA144-122	RUB. ,SPL SHAPED	MS2516			1		
HA114-1	HDL,DOOR,FLUSH	MS2516			1		
JJ100	CONN,RECP,ML,AC	A3144			1	J910	2/C,TWLK
JJ170	CONN,RECP,FML,AC	A1918		1		J903	2/C,TWLK
		A1918		1		J904	2/C,TWLK
		A1918		1		J905	2/C,TWLK
		A1918		1		J906	2/C,TWLK
		A1918		1		J907	2/C,TWLK
		A1918		1	6	J908	2/C,TWLK
LA107-7-123	SLV,MARKER,CBL	CA746			1		SPLIT
LA107-7-124	SLV,MARKER,CBL	CA746			1		SPLIT
LA107-7-125	SLV,MARKER,CBL	CA746			1		SPLIT
LA107-7-126	SLV,MARKER,CBL	CA746			1		SPLIT
LA107-7-127	SLV,MARKER,CBL	CA746			1		SPLIT
LA107-7-128	SLV,MARKER,CBL	CA746			1		SPLIT
LA107-7-129	SLV,MARKER,CBL	CA746			1		SPLIT
LA107-7-130	SLV,MARKER,CBL	CA746			1		SPLIT
LA107-7-131	SLV,MARKER,CBL	CA746			1		SPLIT
LA107-7-132	SLV,MARKER,CBL	CA746			1		SPLIT
LA107-7-133	SLV,MARKER,CBL	CA746			1		SPLIT

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
LA107-7-134	SLV, MARKER, CBL	CA746			1		SPLIT
LA107-7-135	SLV, MARKER, CBL	CA746			1		SPLIT
LA107-7-136	SLV, MARKER, CBL	CA746			1		SPLIT
LA107-7-137	SLV, MARKER, CBL	CA746			1		SPLIT
LA107-7-138	SLV, MARKER, CBL	CA746			1		SPLIT
LA107-7-139	SLV, MARKER, CBL	CA746			1		SPLIT
LA107-7-140	SLV, MARKER, CBL	CA746			1		SPLIT
LA107-7-141	SLV, MARKER, CBL	CA746			1		SPLIT
LA107-7-142	SLV, MARKER, CBL	CA746			1		SPLIT
LA107-16-114	SLV, MARKER, CBL	CA576-8-5			1		SPLIT
LA107-16-115	SLV, MARKER, CBL	CA576-8-5			1		SPLIT
LA107-16-116	SLV, MARKER, CBL	CA551-1			1		SPLIT
LA107-16-117	SLV, MARKER, CBL	CA551-2			1		SPLIT
LA107-16-118	SLV, MARKER, CBL	CA551-3			1		SPLIT
LA107-16-119	SLV, MARKER, CBL	CA551-1			1		SPLIT
LA107-16-120	SLV, MARKER, CBL	CA551-2			1		SPLIT
LA107-16-122	SLV, MARKER, CBL	CA551-3			1		SPLIT
LD633/MS2509-1	CAB., ELEC EQUIP.	MS2511			1		
LD880/PX544-4	INS, TERM. BD	A2079-1			1		
LD882/MS1927	CHAS, ATTEN	A2048			1		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
LD886/MS2537	CHAS ,FAN	A2079-1			1		
LWE04MRN	WASH. ,LK,EXT	A2048		1			
		A2079-1		8	9		
LWE06MRN	WASH. ,LK,EXT	A2079-1		8			
		A3144		8	16		
LWE08MRN	WASH. ,LK,EXT	A3144			12		
LWE10MRN	WASH. ,LK,EXT	A3144			117		
LWS03MRN	WASH. ,LK,SPLIT	MS2509-1			8		
LWS04MRN	WASH. ,LK,SPLIT	MS2509-1			48		
MS154-1	PL,MTG,TERM.BD	A2079-1			2		
MS1850S	PLATE,ACCESS	MS2509-1			4		
MS1927	CHAS,ATTEN	LD882			1		MACH
MS2306	CND,RACEWAY,MTL	A1918			1		
MS2470	BRKT,MTG,RETR	A3144			1		
MS2509-1	CAB.,ELEC EQUIP.	LD633			1		
MS2511	CAB.,ELEC EQUIP.	A3144			1		MACH
MS2516	DOOR,REAR	A3144			1		
MS2537	CHAS,FAN	LD886			1		MACH

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MS3057-12	CLP,CBL,EL CONN	CA576-8-5			1		
MS3106B20-27P	CONN,PL,ML	CA576-8-5			1	P923	W904
MS3420-8A	BUSH. ,CBL	CA551-1		2	6		
		CA551-2		2			
		CA551-3		2			
MS3420-10A	BUSH. ,CBL	CA576-8-5			1		
MS3420-12A	BUSH. ,CBL	CA551-1		2	6		
		CA551-2		2			
		CA551-3		2			
MWC14(19)U0	WIRE ,ELEC ,INS	A1918					
MWC14(19)U5	WIRE ,ELEC ,INS	CA409-77			8		
MWC14(19)U9	WIRE ,ELEC ,INS	A1918					
MWC16(19)U1	WIRE ,ELEC ,INS	CA576-8-5			104		
MWC16(19)U3	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC16(19)U5	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC16(19)U6	WIRE ,ELEC ,INS	CA576-8-5			104		
MWC16(19)U9	WIRE ,ELEC ,INS	CA576-8-5			104		
MWC16(19)U90	WIRE ,ELEC ,INS	CA576-8-5			104		
MWC16(19)U91	WIRE ,ELEC ,INS	CA576-8-5			104		
MWC16(19)U93	WIRE ,ELEC ,INS	CA576-8-5			104		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MWC16(19)U94	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC16(19)U95	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC18(16)U0	WIRE ,ELEC ,INS	CA576-8-5			104		
MWC18(16)U7	WIRE ,ELEC ,INS	CA576-8-5			104		
MWC18(16)U8	WIRE ,ELEC ,INS	CA576-8-5			104		
MWC18(16)U94	WIRE ,ELEC ,INS	CA576-8-5			104		
MWC20(7)U0	WIRE ,ELEC ,INS	CA550			13		
MWC20(7)U4	WIRE ,ELEC ,INS	CA550			9		
MWC20(7)U7	WIRE ,ELEC ,INS	CA550			13		
MWC20(7)U9	WIRE ,ELEC ,INS	CA550			9		
MWC22(7)U0	WIRE ,ELEC ,INS	CA409-32		2	304		
		CA409-32		2			
		CA551-1		90			
		CA551-2		99			
		CA551-3		111			
MWC22(7)U1	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MWC22(7)U2	WIRE ,ELEC ,INS	CA551-1		90	404		
		CA551-2		99			
		CA551-3		111			
		CA576-8-5		104			
MWC22(7)U4	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC22(7)U6	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC22(7)U7	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC22(7)U90	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC22(7)U91	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC22(7)U92	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC22(7)U93	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MWC22(7)U96	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC22(7)U97	WIRE ,ELEC ,INS	CA551-1		90	300		
		CA551-2		99			
		CA551-3		111			
MWC22(7)U-PINK	WIRE ,ELEC ,INS	CA576-8-5			104		
NP103-42	PLATE ,IDENT	A3144			1		COML
NT117-2520A	NUT ,SELF -LKG ,FLT	MS2509-1			24		
NT129-632-3	NUT ,PLN ,SPLINE	MS1927		2	6		RD
		MS2306		4			RD
NT129-832-4	NUT ,PLN ,SPLINE	MS2537			12		RD
NTH0348BN6	NUT ,PLN ,HEX	MS2509-1			8		
NTH04440BN6	NUT ,PLN ,HEX	A2079-1		8	56		
		MS2509-1		48			
NTH0440BN8	NUT ,PLN ,HEX	A2048			1		
NTH0632BN8	NUT ,PLN ,HEX	A2079-1		8	13		
		A3144		5			
NTH0832BN10	NUT ,PLN ,HEX	A3144			12		
NTH1032BN12	NUT ,PLN ,HEX	A3144			3		
PL133NG	CONN ,RECP ,ML ,AC	A3144			1	J909	3/C ,TWLK

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
PL169	CONN, PL, RF, BNC						
		CA746		1	P901	W906	
		CA746		1	P902	W906	
		CA746		1	P903	W906	
		CA746		1	P906	W906	
		CA746		1	P907	W906	
		CA746		1	P908	W906	
		CA746		1	P910	W906	
		CA746		1	P911	W906	
		CA746		1	P912	W906	
		CA746		1	P913	W906	
		CA746		1	P914	W906	
		CA746		1	P916	W906	
		CA746		1	P917	W906	
		CA746		1	P918	W906	
		CA746		1	P919	W906	
		CA746		1	P920	W906	
		CA746		1	P921	W906	
		CA746		1	P922	W906	
		CA746		1	P929	W906	
CA746		1	P930	W906			
CA480-3		1	P931	W911			
CA480-3		1	22 P932	W911			
CA575-2			1 P927	W905			
CA576-8-5			1 P904	W904			
CA551-3			1 P905	W903			
CA551-2			1 P909	W902			
CA551-1			1 4 P915	W901			
PL171	CONN, PL, ML, AC						
PL186	CONN, PL, FML, ANG						

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
PL187	CONN, PL, ML, ANG	CA551-1		1		P924	W901
		CA551-3		1		P925	W903
		CA551-2		1	3	P926	W902
PM531B20.75	ROD, DOORLATCH	MS2516			2		
PO160	CND, RACEWAY, MTL	MS2306			1		
PO161	END FTG, BLANK	A1918			1		
PO162	END FTG, CBL ENT	A1918			1		
PO163-1.875	COVER, CND	A1918			1		
PO163-2.000	COVER, CND	A1918			1		
PO163-2.375	COVER, CND	A1918			1		
PO163-3.750	COVER, CND	A1918			1		
PO163-7.250	COVER, CND	A1918			1		
PO163-10.750	COVER, CND	A1918			1		
PO186	CAM, 2 PT CATCH	MS2516			1		
PX100-1-148	INS SLVG, SZ 10	CA551-1		2			BLK
		CA551-2		2			BLK
		CA551-3		2	6		BLK
PX100-1-438	INS SLVG, SZ 7/16	CA551-1		90			BLK
		CA576-8-5		104	194		BLK
PX100-1-106	INS SLVG, SZ 10	CA551-1		12			BLK
		CA551-2		12			BLK
		CA551-3		12	36		BLK
PX100-1-208	INS SLVG, SZ 4	CA746					BLK
PX100-3-438	INS SLVG, SZ 7/16	CA551-3			111		ORN

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
PX100-4-438	INS SLVG,SZ 7/16	CA551-2			99		YEL
PX336-4	INS ,TERM. BD	A2079-1			1		
PX544-4	INS ,TERM. BD	LD880			1		MACH
RC42GF330K	RES ,FXD ,COMP	A2048		1		R901	
		A2048		1	2	R902	
RC42GF470K	RES ,FXD ,COMP	A2048			1	R903	
RG174/U	CBL,RF	CA480-3		6			
		CA746			6		
SCBP0440BN3	SCR,MACH	A2048			2		
SCBP0440BN12	SCR,MACH	A2079-1			4		
SCBP0540BN3	SCR,MACH	A1918			12		
SCBP0540BN6	SCR,MACH	A3144			1		
SCBP0632BN4	SCR,MACH	A3144			4		
SCBP0632BN6	SCR,MACH	A3144			7		
SCBP0632BN14	SCR,MACH	A2079-1			8		
SCBP0832BN6	SCR,MACH	A3144			12		
SCBP0832BN8	SCR,MACH	A3144			12		
SCBP1024BN6	SCR,MACH	A3144			2		
SCBP2520BN10	SCR,MACH	MS2509-1			24		
SCFP0348BN6	SCR,MACH	MS2509-1			8		
SCFP0440BN8	SCR,MACH	MS2509-1			48		

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS												
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT															
SCHH1032SN8	SCR,MACH	A3144			115														
SFB0256SN3	SCR,TAP.,THD CTG	A3144			4														
					6														
SP137-2	RETR,CORD,SWBD	A3144			1														
TE102-2	TERM.,STUD,INS	A2048			1														
TE104-1	TERM.,LUG,LKG	A2048			1		NO. 4												
TE104-3	TERM.,LUG,LKG	A3144			1		NO. 8												
TE112-2	TERM.,LUG,LKG	A1918			12		NO. 6												
TE117-30	SPACER,SLV	A2079-1			8														
TE120-2	TERM.,LUG-SPADE	CA409-32		2			NO.6												
		CA409-32		2			NO.6												
		CA550		4			NO.6												
		CA575-2		2	10		NO.6												
TE155-34170	TERM.,LUG-INS	CA409-77			1		NO.10												
TE159-34160	TERM.,LUG-INS	CA409-77			1		NO.8												
TK105-18	TRACK SET,TILT	A3144			1		1-3/4												
TK106-18	TRACK SET,FXD	A3144			1		3-1/2												
TK107-18	TRACK SET,TILTTLK	A3144			2		3-1/2												
TK108-18	TRACK SET,TILTTLK	A3144			3		1-3/4												
TM102-4	TERM.,BD,BARR	A2079-1			1	E901													

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PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
UG625*/U	CONN, RECP-BNC	A2048		1		J901	
		A2048		1	2	J902	
WA101-4	WASH., NM	A2079-1			8		
WI134-2-12	CBL, PWR, 2/C, GLD	CA575-2			1		

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PART NO.	DESCRIPTION SUPP ASSY/REF DWGS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
A2048	ATTEN ASSY	A3144			1		
A2079-1	FAN ASSY	A3144			1		
A3144	RAK-11C1 FNL ASSY	RAK-11C1			1		
AX229	AC PWR STRIP	A3144			1		#A1918
CA409-32-2.00	LEAD,ELEC	A2079-1		1		W908	
		A2079-1		1	2	W909	
CA409-77-8.00	LEAD,ELEC	A3144			1	W910	
CA480-3-6.00	CBL ASSY,RF	A3144			1	W911	
CA550	WRG HARN,BRCHD	A2079-1			1	W907	
CA551-1	CBL ASSY,SP,16/C	CA746			1	W901	
CA551-2	CBL ASSY,SP,16/C	CA746			1	W902	
CA551-3	CBL ASSY,SP,16/C	CA746			1	W903	
CA575-2	CBL ASSY,PWR,AC	A2079-1			1	W905	2C/CLD
CA576-8-5	CBL ASSY,SP,12/C	CA746			1	W904	
CA746	WRG HARN,BRCHD	A3144			1	W906	
CH329	CHART,UNIT BKDN	RAK-11C1			1		
CK651	DIAG,WRG	RAK-11C1			1		

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

MODEL:

RAK-11C1

SHEET 15 OF 16

PART NO.	DESCRIPTION SPECIFICATIONS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
S114	ZN CHROMATE PRM	MS1850S MS2509-1 MS2516 MS2537					
S404	IRIDITE, YEL	MS1927 MS2470					
S520	PAINT, BLU-GY TEX	MS1850S MS2509-1 MS2516 MS2537					

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

MODEL: RAK-11C1

SHEET 16 OF 16

PART NO.	DESCRIPTION PARTS PECULIAR	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
LWS37MRN	WASH. ,LK,SPLIT	A3144			4		NOTE 2
		A3144			6		NOTE 3
MS1901	BASE,EL EQ RACK	A3144			1		NOTE 2
SCHH3716SN16	BOLT,MACH	A3144			4		NOTE 2
		A3144			6		NOTE 3
SH104-4T6	MOUNT,RESILIENT	A3144			6		NOTE 3