

CABINET, ELECTRICAL EQUIPMENT, 83 HEIGHT CABINET EQUIPMENT MODEL RAK-102-1 REV

TITLE

USED ON
MODEL SECTION
RAK-102-2
RAK-102-3

LIST SECTIONS

1. SUPPORTING NOTES
2. SUPPORTING LISTS
3. ELECTRICAL/MECHANICAL
4. SUPP ASSY/REF DWGS
5. SPECIFICATIONS
6. LOOSE ITEMS
7. PARTS PECULIAR

SHEET NO.

SEE BELOW
NONE REQ
1-3
4
5
NONE REQ
NONE REQ

LAST SYMBOLS
NONE

COMPILED T. MEEHANAN
CHECKED L. GABELER
APPROVED M. STURMER
FNL APPR *L. Gabel*
ISS DATE 11-13-64

MISSING SYMBOLS
NONE

NOTE 1. THE FOLLOWING
SYMBOL, #, IN THE REMARKS
COLUMN INDICATES THAT THE
PART NUMBER IMMEDIATELY
FOLLOWING IT IS THE TMC
PROPRIETARY MANUFACTURING
DRAWING FOR THE CORRES-
PONDING NUMBER IN THE PART
NUMBER COLUMN.

MATERIAL LIST / NUMERICAL PARTS LIST		REV.																	MODEL: RAK-102-1		SHEET 1 OF 5	
			PART NO.			DESCRIPTION ELECTRICAL/MECHANICAL			ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS		REMARKS							
						USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT														
FS102-1			LOCKSPRING			A3896			4													
FS109-3			RING,RETAINING			MS3104			4													
FS110-1			STUD,TURNLOCK			MS3104			4													
FW10HBN			WASH.,FLAT			A3896			4													
GS101-1			GLASS,LAM,FLAT			A3716			1													
HA114-1			HDL,DOOR,FLUSH			A3717			1													
HA120			HDL,BOW			A3716			1													
HI117-1			LEAF,BUTT HINGE			MS3885			3			ML										
HI117-2			LEAF,BUTT HINGE			A3896			3			FML										
HI118			HINGE,SWIVEL, TOP			A3716			1													
HI119			HINGE,SWIVEL,BOT			A3716			1													
HI120-1			LEAF,BUTT HINGE			MS3884			3			FML										
HI120-2			LEAF,BUTT HINGE			A3717			1			ML										
HI120-3			LEAF,BUTT HINGE			A3717			1			ML										
HI120-4			LEAF,BUTT HINGE			A3717			1			ML										
LK105			LATCH,MAGNETIC			A3896			4													
LK106			LOCK,RIM			A3716			1													
LWS03MRN			WASH.,LK,SPLIT			A3896			8													

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

MODEL:

RAK-I02-1

SHEET 2 OF 5

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
MS1850S	PLATE ,ACCESS	A3896			4		
MS3104	COVER, TOP	A3896			1		
MS3884	CAB. ,EL EQ, BASIC	A3896			1		
MS3885	DOOR, FR, BOT	A3896			1		
MS3886	PLATE ,MAGNET	A3716		2	-		
		A3885		2	4		
MS3901	CLIP ,TRIM	MS3884			14		
MS4042	DOOR, REAR	A3717			1		
NT129-420-4	NUT, PLN, SPLINE	MS3884			18		
NT129-1032-4	NUT, PLN, SPLINE	MS3884			4		
NTH0348BN6	NUT, PLN, HEX	A3896			8		
NTH1032BN12	NUT, PLN, HEX	A3896			4		
PO1082-1	TRIM, SIDE	A3896			2		
PM1082-2	TRIM, TOP	A3896			1		
PM1083-1	FR SECT, BOT	A3716			1		
PM1083-2	FR SECT, TOP	A3716			1		
PM1085	FR SECT, LEFT	A3716			1		
PM1086	FR SECT, RIGHT	A3716			1		
PM1087	BRKT, ANG	A3716			4		

THE TECHNICAL MATERIEL CORPORATION

MAMARONECK, NEW YORK

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

MODEL:

RAK-102-1

SHEET

3 OF

5

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
PM1113	CAM, LOCK	A3716			1		
PO260	CAM, LOCK	A3717			1		
RY135-2	BUMPER, RUB.	A3717			2		
RY140-2-120.00	RUB. CHAN	A3716			1		
SCBP0440BN6	SCR, MACH	A3716		4	8		
SCBP0632BN6	SCR, MACH	MS3885 A3896		4	6		
SCBP0832BN6	SCR, MACH	A3896			4		
SCBP0832BN16	SCR, MACH	A3716			2		
SCBP2520BN12	SCR, MACH	A3896			18		
SCFP0348BN6	SCR, MACH	A3896			8		
SCFP0632BN6	SCR, MACH	A3896			8		
SCFP1032SN6	SCR, MACH	A3716			16		
SCFP1032BN12	SCR, MACH	A3716			6		
SCOP0632BN6	SCR, MACH	A3717			2		

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

MODEL: RAK-102-1

SHEET 4 OF 5

PART NO.	DESCRIPTION SUPP ASSY/REF DWGS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
A3716	DOOR ASSY, WINDOW	A3896			1		
A3717	DOOR ASSY, REAR	A3896			1		
A3896	FNL ASSY, RAK-102	RAK-102-1			1		
CH387	CHART, UNIT BKDN	RAK-102-1			1		

**MATERIAL LIST /
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REV.

MODEL:

RAK-102-1

SHEET 5 OF 5

PART NO.	DESCRIPTION SPECIFICATIONS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
S105	CAD. PLATE	HI117-2					
S520	PAINT, BLU-GY TEX	MS1850S MS3104 MS3884 MS3885 MS4042					
S523	PAINT, BLU-GY SM	MS3884 MS4042					
S869	BAKING EPOXY, CLR	PM1082-1 PM1082-2 PM1083-1 PM1083-2 PM1085 PM1086					
S870	PAINT, BLK, FLAT	HI117-2 MS3884					