

PAL-350A TO PAL-350B KIT

MODEL KIT-232B

TITLE

MODEL	USED ON SECTION	QTY
PAL-350B		1

LIST SECTIONS

1. SUPPORTING NOTES
2. SUPPORTING LISTS
3. ELECTRICAL/MECHANICAL
4. SUPP ASSY/REF DWGS
5. SPECIFICATIONS
6. LOOSE ITEMS
7. PARTS PECULIAR

SHEET NO.

SEE BELOW
 NONE
 1-3
 3
 4
 NONE
 NONE

LAST SYMBOLS

CR205
 R235
 S206

COMPILED L. GABEL
 CHECKED L. GABEL
 APPROVED
 FNL APPR *L. Gabel*
 ISS DATE 3-17-66

MISSING SYMBOLS

NONE

NOTE 1. THE FOLLOWING SYMBOL, #, IN THE REMARKS COLUMN INDICATES THAT THE PART NUMBER IMMEDIATELY FOLLOWING IT IS THE TMC PROPRIETARY MANUFACTURING DRAWING FOR THE CORRESPONDING NUMBER IN THE PART NUMBER COLUMN.

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

ABC

MODEL:

KIT-232B

SHEET 1 OF 4

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
BS100	SOLDER, TIN ALY	A4235-1					
		A4235-2					
		A4445					
CU102-3	CLAMP, LOOP	A4445			1		
DD127	SCOND DEV, DIO	KIT-232B			2	CR103, 104	
DRILL-3/8D	DRILL, TWIST	KIT-232B			1		
EY102-1	GROM, RUB.	KIT-232B			1		
EY102-20	GROM, RUB.	KIT-232B			1		
FS109-3	RING, RETAINING	MS4722		6			
		MS4723		6	12		
FW06HBN	WASH., FLAT	A4445			1		
FS110-1	STUD, TURNLOCK	MS4722		6			
		MS4723		6	12		
FW10HBN	WASH., FLAT	A4235-1		1			
		A4235-2		1	2		
LD1985/MS4722	COV, TOP	KIT-232B			1		
LD2063/MS4895-1	BRKT, MTG, RES	A4445			1		
LWE06MRN	WASH., LK, EXT	A4445			1		
MS4722	COV, TOP	LD1985			1		
MS4723	COV, BOT	KIT-232B			1		
MS4724	COV, DRIVER CHAS	KIT-232B			1		
MS4895-1	BRKT, MTG, RES	LD2063			1		
MS4895-2	BRKT, MTG, RES	A4445			1		
MWC20/7/U0	WIRE, ELEC, INS	KIT-232B			2		
MWC20/7/U4	WIRE, ELEC, INS	KIT-232B			23		
MWC20/7/U94	WIRE, ELEC, INS	KIT-232B			32		
NP362-63	PL, IDENT-COML	KIT-232B			2		

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

A B C

MODEL:

KIT-232B

SHEET 2 OF 4

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
NTH0632BN8	NUT, PLN, HEX	A4445			1		
NS124-2	INS, RES MTG	A4445			2		
PX104-1-042	INS SLVG	A4445			3		
PX931	STANDOFF, MTG, RES	A4235-1		1			
		A4235-2		1	2		
RC20GF223J	RES, FXD, COMP	KIT-232B			1	R223	
RC32GF473J	RES, FXD, COMP	KIT-232B			1	R235	
RW105-37	RES, FXD, WW-50W	A4445			2	R105, 122	
RW111-7	RES, FXD, WW-25W	A4235-1		1		R121	
		A4235-2		1	2	R120	
SCBP0440BN4	SCR, MACH	KIT-232B			1		
SCBP0632BN5	SCR, MACH	A4445			1		
SCBP1032BN24	SCR, MACH	A4235-1		1			
		A4235-2		1	2		
ST22K	SW, TOGGLE -DPST	KIT-232B			1	S206	
STAMP-PAD	STAMP PAD	KIT-232B			1		
TE102-2	TERM., STUD. -INS	KIT-232B			1		
TE155-34855	TERM., LUG-INS	CA377-5		1			
		CA377-12		1	2		
TP131-1-CR102	RUB. STAMP, FXD	KIT-232B			1		
TP131-1-SSB/CW	RUB. STAMP, FXD	KIT-232B			1		
TP131-1-CR103/CR104	RUB. STAMP, FXD	KIT-232B			1		
TP131-1-S206	RUB. STAMP, FXD	KIT-232B			1		
TP131-2-R120/R121	RUB. STAMP, FXD	KIT-232B			1		
WA109-56	WASH., NM	A4235-1		1			
		A4235-2		1	2		

MATERIAL LIST / NUMERICAL PARTS LIST		REV.	ABC													MODEL:	KIT-232B			
																	SHEET	3	OF	4
PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS													
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT																
WI126-1	WIRE,ELEC,HV	A4445		14																
		CA377-1		5																
		CA377-5		5																
		CA377-10		12																
		CA377-11		2																
		CA377-12		10	48															
WL100-4	WIRE,ELEC,BUSS	KIT-232B			3															
WL100-5	WIRE,ELEC,BUSS	A4445			3															
1N645A	SCOND DEV,DIO	KIT-232B			2	CR204, 205														
1N1239	SCOND DEV,DIO	KIT-232B			1	CR102														
SUPP ASSY/REF DWGS																				
A4235-1	RES ASSY,WW	KIT-232B			1															
A4235-2	RES ASSY,WW	KIT-232B			1															
A4445	RES ASSY,WW	KIT-232B			1															
CA377-1	LEAD,ELEC	A4235-2			1															
CA377-5	LEAD,ELEC	A4235-1			1															
CA377-10	LEAD,ELEC	KIT-232B			1															
CA377-11	LEAD,ELEC	A4235-2			1															
CA377-12	LEAD,ELEC	KIT-232B			1															
CK967	DIAG,SCHEM	KIT-232B			1															
CK1002	DIAG,SCHEM	KIT-232B			1															

THE TECHNICAL MATERIEL CORPORATION

MAMARONECK, NEW YORK

MATERIAL LIST /
NUMERICAL PARTS LIST

REV.

ABC

MODEL:

KIT-232B

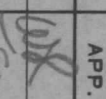
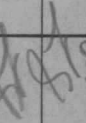
SHEET 4 OF 4

PART NO.	DESCRIPTION SPECIFICATIONS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
S373 S404	TEST PROC IRIDITE, YEL	KIT-232B			1		
		MS4722					
		MS4723					
		MS4895-1					
		MS4895-2					
		MS4724					
S1083	INSTL INST	KIT-232B			1		
S1094	TEST PROC	KIT-232B			1		

REVISION SHEET

THE TECHNICAL MATERIEL CORP.
MAMARONECK NEW YORK

KIT-232B
LIST NO.

DATE	REV.	SHEET	EMN #	DESCRIPTION	APP.
4/6/66	A	1,2,3	16050	Revised per EMN	
5/25/66	B	1,2,3,4	16299	Revised per EMN	
6/1/66	C	2	16317	Revised per EMN	