

CASE/COVER ASSY

MODEL AX539

REV

TITLE

USED ON
MODEL SECTION
RAC-45

LIST SECTIONS

- 1.SUPPORTING NOTES
- 2.SUPPORTING LISTS
- 3.ELECTRICAL/MECHANICAL
- 4.SUPP ASSY/REF DWGS
- 5.SPECIFICATIONS
- 6.LOOSE ITEMS
- 7.PARTS PECULIAR

SHEET NO.

SEE BELOW
NONE REQ
1-2
3
4
NONE REQ
NONE REQ

LAST SYMBOLS

NONE

COMPILED L. GABEL
CHECKED L. GABEL
APPROVED R. HAY *RHAY*
FNL APPR *L. Gabel*
ISS DATE 12-10-64

MISSING SYMBOLS

NONE

NOTE 1. THE FOLLOWING
SYMBOL, #, IN THE REMARKS
COLUMN INDICATES THAT THE
PART NUMBER IMMEDIATELY
FOLLOWING IT IS THE TMC
PROPRIETARY MANUFACTURING
DRAWING FOR THE CORRES-
PONDING NUMBER IN THE PART
NUMBER COLUMN.

MATERIAL LIST		REV.											MODEL	AX539		
													SHEET	1	OF	4
QUAN. PER UNIT	PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	REF.	ITEM LOCATION			REF. SYMBOLS AND/OR REMARKS									
				USED ON	USED TO MOUNT	QUAN.										
X	BS100	SOLDER, TIN ALY		A1164		X										
X	BS104	SOLDER, PASTE		A100		X										
				A100		X										
5	CJ100-2	CHAIN, BEAD		A1291		5										
1	CS100	CSTG, COVER		PM105		1										
1	CS101	CSTG, CASE		PM1158		1										
1	FW04HBN	WASH., FLAT		A1291		1										
2	FW25HBN	WASH., FLAT		A102		1										
				A102		1										
16	FW25HSS	WASH., FLAT		A102		6										
				A102		6										
				AX539		4										
2	GA100	GASKET, RD		A102		1										
2	GA101	GASKET, RD		A102		1										
				A102		1										
1	GA103	GASKET, SQ		A102		1										
2	GA104	GASKET, RD		AX539		1										
				A102		1										
X	GL101-2	ADHESIVE		A102		1										
				AX539		X										
1	LWE06MSS	WASH., LK, EXT		AX539		1										
1	LWE10MSS	WASH., LK, EXT		AX539		1										
2	MS105-1S	CPLG, BEAD CHAIN		A1291		2										
2	NS100	INS, BOWL		A102		1										
				A102		1										
2	NS101	INS, BUSH.		A102		1										
				A102		1										
2	NTC2520BNL	NUT, PLAIN, CAP		A102		1										
				A102		1										
12	NTH2520SS14	NUT, PLAIN, HEX		A102		1										
				A102		6										
2	NT146-1	NUT, SELF-LKG, HEX		A102		6										
				A100		1										
				A100		1										

MATERIAL LIST

REV.

MODEL AX539

SHEET 2 OF 4

QUAN. PER UNIT	PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	REF.	ITEM LOCATION			REF. SYMBOLS AND/OR REMARKS
				USED ON	USED TO MOUNT	QUAN.	
4	PM100	NUT, PLAIN, BARREL		AX539		4	
1	PM105	COVER		AX539		1	
1	PM1158	CASE		AX539		1	
1	SC134	PLUG, PIPE		A1291		1	
1	SCBP0632SS3	SCR, MACH		AX539		1	
1	SCBP1032SS4	SCR, MACH		AX539		1	
4	SCHH2520SS28	BOLT, MACH		AX539		4	
1	SFB0440AW5	SCR, TAP., THD CTG		A1291		1	
2	SM2520BP6.000	STUD, CONT THD		A100		1	
				A100		1	
1	TE141-3	TERM., LUG, NO. 10		A1164		1	
1	TE141-4	TERM., LUG, NO. 1/4		A1164		1	
X	WL100-1	WIRE, ELEC, BUSS	SZ10	A1164		X	

MATERIAL LIST

REV.

MODEL AX539

SHEET 3 OF 4

QUAN. PER UNIT	PART NO.	DESCRIPTION SUPP ASSY/REF DWGS	REF.	ITEM LOCATION			REF. SYMBOLS AND/OR REMARKS
				USED ON	USED TO MOUNT	QUAN.	
2	A100	STUD ASSY		A102		1	
2	A102	INS ,FDTHRU		A102		1	
				AX315		2	
1	A1164	LEAD ,ELEC		AX539		1	
1	A1291	PLUG/CHAIN ASSY		AX539		1	

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SHEET 4 OF 4

QUAN. PER UNIT	PART NO.	DESCRIPTION SPECIFICATIONS	REF.	ITEM LOCATION			REF. SYMBOLS AND/OR REMARKS
				USED ON	USED TO MOUNT	QUAN.	
X	S114	ZN CHROMATE PRM		PM105 PM1158		X X	
X	S115	ENAM, SMOOTH GY		PM105 PM1158		X X	
X	S404	IRIDITE, YEL		PM105 PM1158		X X	