

BANDSWITCH GEAR ASSY,
MANUAL

MODEL A3548

REV

TITLE

USED ON

MODEL SECTION
HFR-2 AX513-1

LIST SECTIONS

- 1.SUPPORTING NOTES
- 2.SUPPORTING LISTS
- 3.ELECTRICAL/MECHANICAL
- 4.SUPP ASSY/REF DWGS
- 5.SPECIFICATIONS
- 6.LOOSE ITEMS
- 7.PARTS PECULIAR

SHEET NO.

SEE BELOW
NONE REQ
1-2
3
4
NONE REQ
NONE REQ

LAST SYMBOLS
NONE

COMPILED J. SABATINO
CHECKED L. GABEL
APPROVED FEATON/J. ANGER *J. FE*
FNL APPR *L. Gabel*
ISS DATE 1-26-65

MISSING SYMBOLS
NONE

NOTE 1. THE FOLLOWING
SYMBOL, #, IN THE REMARKS
COLUMN INDICATES THAT THE
PART NUMBER IMMEDIATELY
FOLLOWING IT IS THE TMC
PROPRIETARY MANUFACTURING
DRAWING FOR THE CORRES-
PONDING NUMBER IN THE PART
NUMBER COLUMN.

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

MODEL:

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SHEET 1 OF 4

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
BB126-6	BRG, BALL, ANNL	A3548			5		
BB126-15	BRG, BALL, ANNL	A3548			1		
GR203	GEARSHAFT, SPUR	A3489			1		
GR205-2	GEAR, SPUR	A3489			1		1.6666PD
GR205-14	GEAR, SPUR	A3487			1		.6666PD
GR205-15	GEAR, SPUR	A3516			1		.7083PD
LU106	GREASE, ACFT/INST	A3548					
MS3701	PL, TOP, TURRET	A3548			1		
MS3702	PL, BOT, TURRET	A3548			1		
MS3703	PL, IDLER	A3548			1		
PM786-44	COLLAR, SHAFT	A3548			1		
PM1029	DE TENT	A3489			1		
PM1037	SPACER, DE TENT	A3548			1		
PM1038	SFT, DE TENT ARM	A3548			1		
PM1051RF0.812	SHAFT, STR	A3487		1			
		A3516		1	2		
PM1062-3	COLLAR, SHAFT	A3548			1		
PM1062-4	COLLAR, SHAFT	A3548			2		
PN59-062-6	PIN, SPRING	A3487		1			
		A3516		1	2		
PN114-4	PIN, GROOVED, HDLS	A3489			2		TAPER

THE TECHNICAL MATERIEL CORPORATION

MAMARONECK, NEW YORK

**MATERIAL LIST /
NUMERICAL PARTS LIST**

REV.

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SHEET 2

OF

4

PART NO.	DESCRIPTION ELECTRICAL/MECHANICAL	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
P0241	ARM, DETENT	P0307			1		
P0244-2	SPACER, SLV	A3548			1		
P0307	ARM, DETENT	A3548			1		
SCFP0440SS6	SCR, MACH	A3548			1		
SCFP0632SS6	SCR, MACH	A3548			2		
SCFP1032SS8	SCR, MACH	A3548			7		
SLHC0440SS2	SETSCREW	A3548			2		
TE0632SS78R	POST, ELEC-MECH	A3548			1		
TE0832SS86R	POST, ELEC-MECH	A3548			4		
TE1032SS78R	POST, ELEC-MECH	A3548			3		

**MATERIAL LIST /
NUMERICAL PARTS LIST**

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SHEET 3 OF 4

PART NO.	DESCRIPTION SUPP ASSY/REF DWGS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
A3487	GEAR ASSY	A3548			1		
A3489	GEAR ASSY	A3548			1		
A3516	GEAR ASSY	A3548			1		
A3548	BNSW GEAR ASSY	A3548			1		
CH378	CHART, UNIT BKDN	A3548			1		

**MATERIAL LIST /
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SHEET 4 OF 4

PART NO.	DESCRIPTION SPECIFICATIONS	ITEM LOCATION			QTY. PER UNIT	REFERENCE SYMBOLS	REMARKS
		USED ON ASSEMBLY	USED TO MOUNT	QTY. PER USED TO MOUNT			
S104	PASSIVATE	GR203 GR205-2 GR205-14 GR205-15 PM1029 PM1037 PM1038 PM1051 PM1062-3 PM1062-4 PO241					
S404	IRIDITE, YEL	MS3701 MS3702 MS3703					