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TECHNICAL MANUAL

Transmitting Antenna Coupler

Model TRC-10K

The Technical Materiel Corporation
700 Fenimore Road
Mamaroneck, New York 10543-0142 U.S.A.

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THE TECHNICAL MATERIEL CORPORATION

COMMUNICATIONS ENGINEERS

Warranty

The Technical Materiel Corporation, hereinafter referred to as TMC, warrants the equipment - except electron tubes, semi-conductor devices, fuses, lamps, batteries, and articles made of glass or other fragile or expendable materials - purchased hereunder to be free from defect in workmanship and materials under normal use and service, when used for the purposes for which the same is designed, for a period of ONE YEAR from the date of delivery FOB factory. TMC further warrants that the equipment will perform in a manner equal to or better than published technical specifications as amended by any additions or corrections thereto accompanying the formal equipment offer.

TMC will replace or repair any such defective items, FOB factory, which may fail within the stated warranty period, provided:

- Any claim of defect under this warranty is made within sixty (60) days after discovery thereof and that inspection by TMC, if required, indicates the validity of such claim to TMC's satisfaction;
- The defect is not the result of damage incurred in shipment from or to the factory;
- The equipment has not been altered in any way either as to design or use whether by replacement parts not supplied or approved by TMC, or otherwise; and
- Any equipment or accessories furnished but not manufactured by TMC, or not of TMC design shall be subject only to such adjustments as TMC may obtain from the supplier thereof.

At TMC's option, any defective part or equipment which fails within the warranty period shall be returned to TMC's factory for inspection, properly packed with shipping charges prepaid and the TMC RETURN AUTHORIZATION number clearly marked on the package. Electron tube warranty claims should be made directly to the manufacturer of such tubes since tubes furnished by TMC bear only the manufacturer's warranty.

No warranties, expressed or implied, other than those specifically set forth herein shall be applicable to any equipment manufactured or furnished by TMC and the foregoing warranty shall constitute the purchaser's sole right and remedy. In no event does TMC assume any liability for consequential damages, or for loss, damage or expense directly or indirectly arising from the use of such equipment, or any inability to use them either separately or in combination with other equipment or materials or from any other cause.

All inquiries should be directed to the following:

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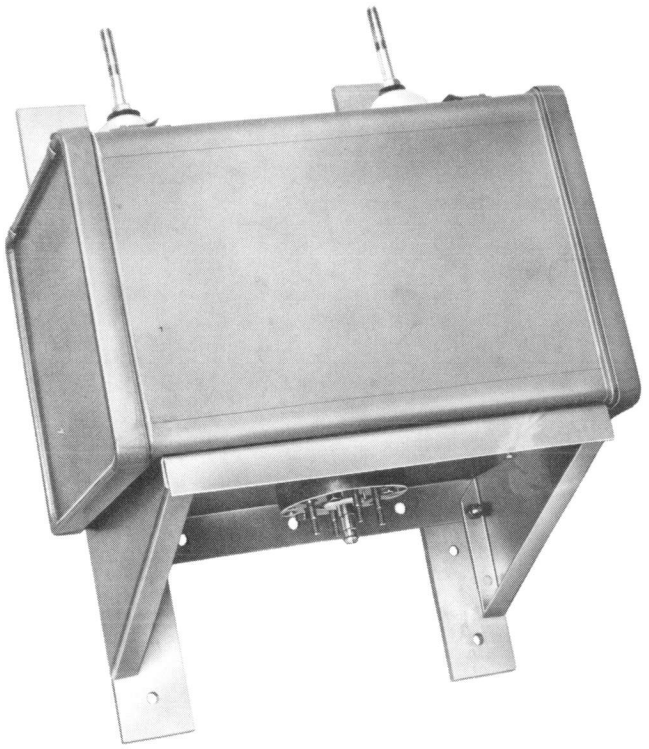
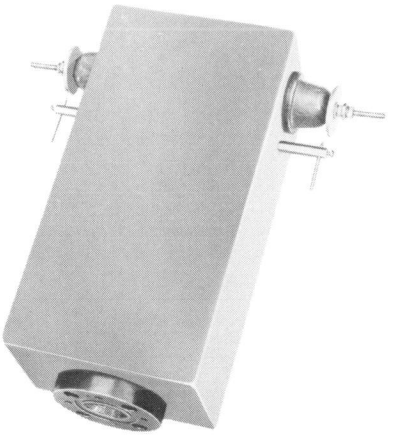


20KW Model TRC-20K Antenna Coupler



10KW Model TRC-10K Antenna Coupler

THE TECHNICAL MATERIEL CORPORATION

COMMUNICATIONS ENGINEERS

Section 1 - General Description

1.1 Functional Description

1.1.1 Overview

The TRC-10K HF Transmitting Antenna Coupler is a broadband transformer coupling unit used for matching coaxial transmission lines to rhombic or other antenna systems requiring a 600-ohm impedance. Use of the TRC-10K at a transmitting facility will allow uniform coaxial transmission and coaxial antenna transfer by providing the proper impedance match at the transmitting antenna. The TRC-10K provides as efficient means of coupling to match RF impedances at power levels of 10,000 watts average or 10,000 watts PEP over the frequency range of 2 to 30MHz. It provides an insertion loss less than 1dB over this range.

1.1.2 Major Assemblies

The TRC coupler consists of one broadband transformer housed in a re-inforced fiberglass case for operation in any ambient environment from -50°C to +75°C. Spark gaps provide protection against static electricity on the antenna as well as lightning discharge. Mounts are provided for either pole or wall mounting. Since no maintenance is required, the coupler may be placed in any isolated area, such as an antenna farm. Outline and mounting dimensions of the TRC-10K are shown in Figure 2.2.

1.1.3 Input/Output Characteristics

Three basic models of the TRC-10K are available: a 50-ohm version used to match a 50-ohm unbalanced impedance to a 600-ohm balanced impedance; a 70-ohm version used to match a 70-ohm unbalanced impedance to a 600-ohm balanced impedance; and an 800-ohm version used to match a 50-ohm unbalanced impedance to an 800-ohm balanced impedance. The models are differentiated by an option number added to the TRC-10K designation. These options, listed in Section 1.4, also reflect the type of unbalanced connector assembly used.

1.2 Physical Description

1.2.1 Equipment Mounting

The TRC-10K is designed for either pole or wall mounting. Two mounting straps with the necessary lag bolts are provided for pole mounting while wall mounting uses four mounting brackets fastened directly to the TRC case.

1.2.2 Balanced RF Connections

The balanced connectors consist of two Mycroy^{R} bowls mounted to opposite sides of the coupler case. Standard threaded rods with stainless steel nuts and flat washers are used to secure the antenna feed lines.

1.2.3 Unbalanced RF Connections

Several unbalanced connectors are available for the TRC units and are mounted at the bottom of the TRC case. Although a standard 1-5/8 inch EIA flange assembly is normally provided, different choices are available depending on the antenna installation. Refer to Section 1.4 or the TMC Connector Products Catalog for other connector assemblies.

1.3 Technical Specifications

Frequency Range 2 - 30 MHz

Insertion Loss Less than 1dB over operating range.

RF Power Rating 10KW PEP/10KW Average. 15KW PEP under a 20% duty cycle.

Impedance Matching Capability For 50-ohm operation: 50 ohms unbalanced to 600 ohms or optionally 800-ohm balanced. For 70-ohm operation: 70 ohms unbalanced to 600 ohms balanced.

RF Fittings - Unbalanced Coaxial 1-5/8 inch EIA Flange standard. Optional RG85/U, QDL or LC type assemblies with others available depending on application. (See chart Section 1.4)

RF Fittings - Balanced Bowls Twin MycroyR bowls on 12-inch centers.

Mean-Time-Between-Failure In excess of 100,000 hours.

Operating Features

Cooling Convection, no fans or moving parts

Ambient Conditions -50°C to +50°C; Up to 100% R.H. Storage -50°C to +80°C

Primary Power Passive device. No external power is required.

Size and Weight 8W x 5D x 14H inches, 20lbs (20.3W x 12.7D x 35.6H cm, 9.1Kg) Shipping cube approximately 2 cu.ft. Shipping weight approximately 32 lbs.

Mounting Crossbar with heavy-duty straps.

1.3 Technical Specifications (Continued)

Special Features

Safety External spark gap for protection against static charges and lightning.

Components and Construction Totally solid state transformer assembly, mounted internally to a reinforced fiberglass case that is sealed for protection against the environment. External hardware is stainless steel.

1.4 TRC Product Group

TRC-500	**HF Transmitting Antenna Coupler, 500W**
TRC-3.5K	**HF Transmitting Antenna Coupler, 3.5KW**
TRC-5K	**HF Transmitting Antenna Coupler, 5KW**
TRC-10K	**HF Transmitting Antenna Coupler, 10KW**
TRC-20K	**HF Transmitting Antenna Coupler, 20KW**

Unbalanced Connector Assembly Options:
(Note: x=5 for 50-ohm operation and x=7 for 70-ohm operation)

	Option	TMC Assembly (50/70-ohm)
• BN connector (1)	/xBN	AX283-1/AX283-3
• BNC connector (1)	/xBNC	AX284-1/AX284-3
• C connector (1)	/xC	AX286-1/AX286-3
• HN connector (1)	/xHN	AX285-1/AX285-3
• N connector (1)	/xN	AX259-1/AX259-3
• QDS connector (1)	/xQDS	AX289-1/AX289-3
• 1-5/8 inch EIA flange (2)	/xEIA	AX272-1/AX271-1
• 3-1/8 inch EIA flange (4)	/xEIA	--/--
• LC -type connector (3)	/xLC	AX287-1/AX287-5
• QDL-type connector (3)	/xQDL	AX273-1/AX273-3
• 3-1/8 to 1-5/8 adapter (4)	/xSA	AX278/AX279
• RG85/U mounting flange (5)	/xRG85	AX274-1/AX274-3

(1) Model TRC-500 only.
(2) Models TRC-3.5K, TRC-5K and TRC-10K
(3) Models TRC-500, TRC-3.5K, TRC-5K and TRC-10K
(4) Model TRC-20K only.
(5) Models TRC-5K and TRC-10K.

To order, specify both model and option: TRC-5K/5EIA. 600-ohm balanced impedance is assumed. If balanced rating is 800-ohms, add an '80' to the option number: TRC-5K/5EIA80.

Section 2 - Installation

2.1 Initial Inspection

2.1.1 General

The TRC-10K is shipped in one container and is completely assembled at the time of delivery from the factory. Every TRC-10K undergoes a thorough testing prior to shipment. Upon receipt of the unit, check the packing case and its contents for obvious damage. Unpack the equipment carefully to reduce the risk of damage and to avoid misplacing any parts shipped as loose items. See Table 2.1 for a list of the loose items.

2.1.2 Damage By Carrier

With respect to equipment damage for which the carrier is liable, TMC will assist in describing methods of repair as well as furnishing replacement parts.

2.2 Electrical Installation

2.2.1 General

Each unit has been factory tested and arrives ready for immediate installation and operation. No preliminary adjustments are necessary.

2.2.2 Mounting

The TRC-10K is designed for either pole or wall mounting. For pole mounting, two mounting straps and the necessary lag bolts are provided. For wall mounting, four mounting brackets attached to the unit case are used. Figure 2.2 illustrates the necessary outline and mounting dimensions of the TRC-10K. Figure 2.1 is a schematic illustration of a typical rhombic antenna system in conjunction with the TRC-10K.

2.2.3 External Antenna Connections

The two antenna input leads are connected to the two insulator bowl terminal connectors of the TRC-10K. These bowls are located on each side of the TRC case.

2.2.4 External Coaxial Connections

The coaxial lead-in cable is connected to the TRC-10K RF connector assembly located on the bottom of the case.

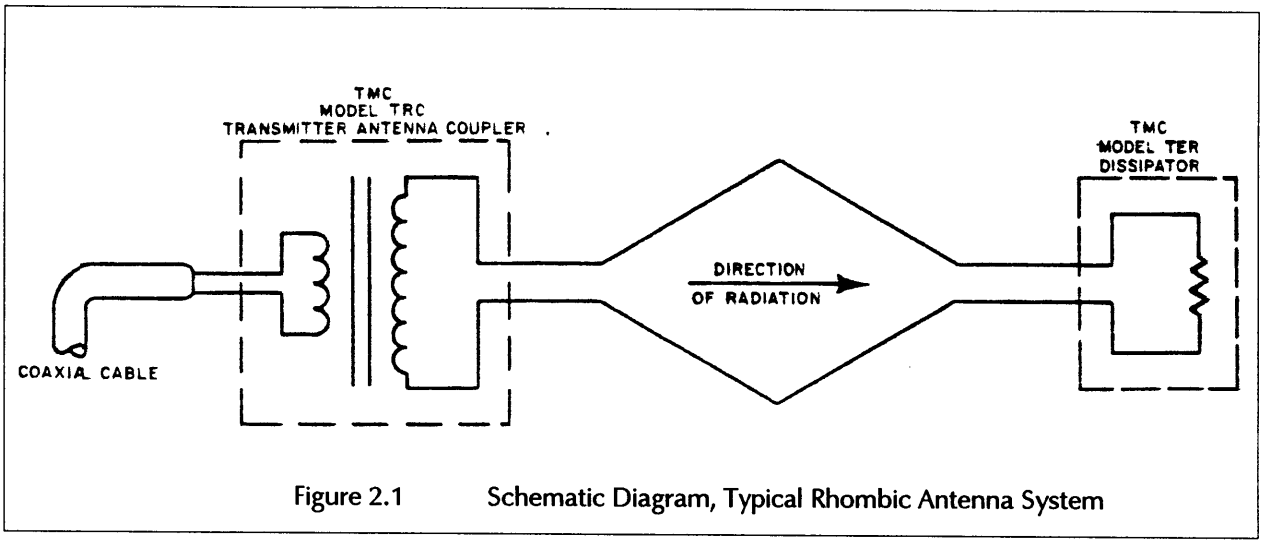


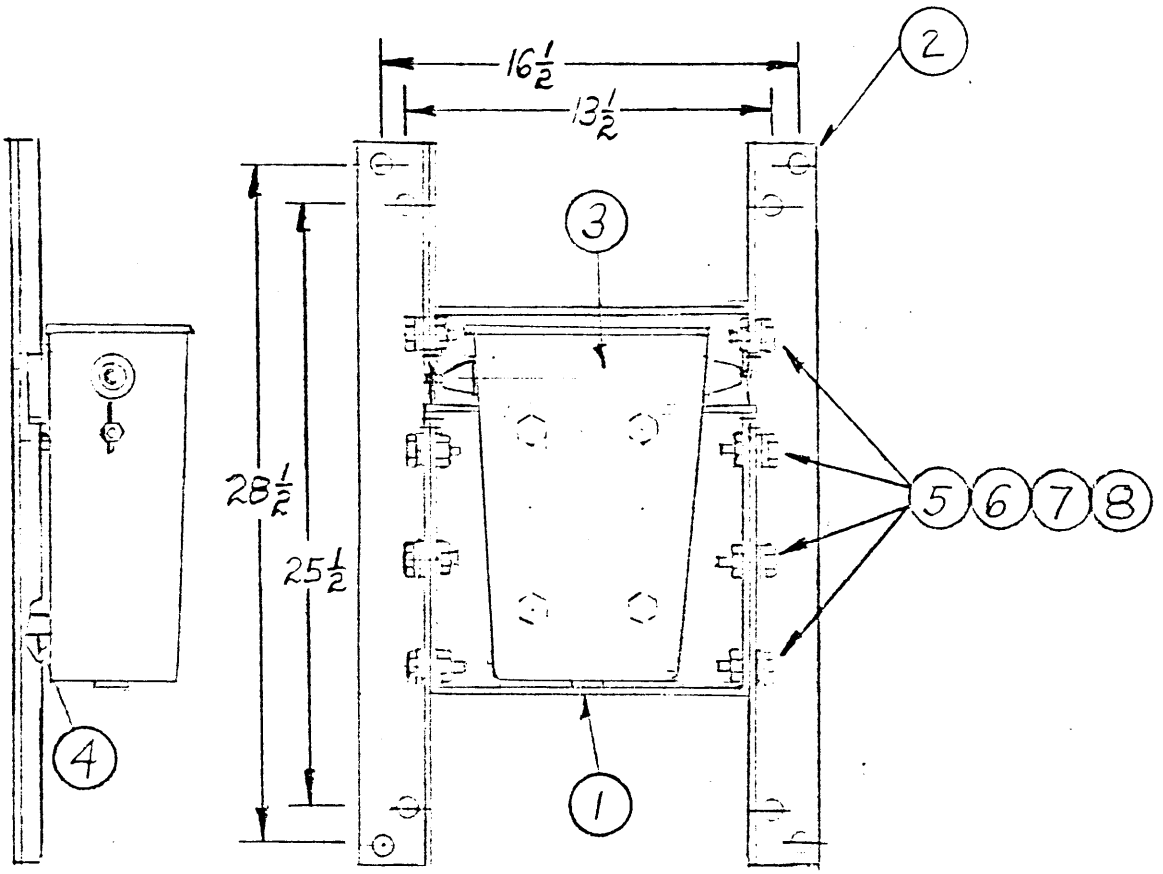
Figure 2.1 Schematic Diagram, Typical Rhombic Antenna System

2.3 Performance Check

2.3.1 General

When the appropriate RF connections to the antenna and the coaxial lead-in cable have been made, the TRC-10K is ready for use. No further steps are required.

APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD



REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
8	8	SCHH2520EN10	BOLT, HEX HEAD	
8	7	FW125	WASHER, FLAT	
8	6	LWS25MSS	LOCK WASHER	
8	5	NTH2520EN14	NUT, HEXAGONAL	
4	4	TE1186PB12	SPACER	
1	3	TRC-10K/ECO BP	XMTG ANT. COUP	
2	2	MS7227	SUPPORT, CRADLE BASE	
1	1	MS7226	PLATE MTG. TRC-10K	

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005 TOLS. FRACTIONS 1/64 ANGLES 0° 30'

MATERIAL

FINAL APPROVAL — DATE

MECH. DES. — DATE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

Figure 2.2 Outline Drawing with Mounting Dimensions

Section 3 - Operation

3.1 General

After connecting the antenna leads and coaxial lead-in cable, as described In **Section 2 - Installation**, no further operating procedures are required. The TRC-10K is now fully operational without further adjustment.

Section 4 - Maintenance

4.1 General

Due to the simplicity of construction and design of the TRC-10K, maintenance may simply consist of looking for secure connections and unit cleanliness.

4.2 Preventive Maintenance

4.2.1 General Cleaning Methods

Preventive maintenance for the TRC consists of routine functions such as visual inspection and cleaning. Periodic cleaning is recommended as dust may build up on components, reducing the efficiency of the coupler unit and possibly causing circuit failure. To facilitate cleaning the unit, use a vacuum cleaner or a low-pressure filtered compressed-air supply.

4.2.2 Visual Check

A simple visual check of the unit when it is opened up for servicing or cleaning will often reveal potential trouble spots and thereby reduce downtime due to component failure. Signs of trouble may be found in discoloration, warped printed circuit boards and damaged wiring or cables. Any deteriorating component should be replaced immediately. All hardware should be checked for tightness during preventive maintenance inspections.

4.3 Troubleshooting

4.3.1 General Failure Symptoms

During operation of the TRC, the following failure symption may be observed:

- **No signal output or weak signal to the antenna system.**

Possible Cause:	Transmitter failure (Output affected)
Remedial Action:	Refer to transmitter or transceiver manual
Possible Cause:	Interconnection, coupler to transmitter
Remedial Action:	Check the RF coaxial cable between the transmitter and coupler.
Possible Cause:	Interconnection, coupler to antenna
Remedial Action:	Check the twin RF leads between the coupler and the antenna.
Possible Cause:	Antenna fault
Remedial Action:	Check for a fault in the antenna system. Make certain all of the RF connections are securely fastened.

5.4 Repair

Repair work generally consists of replacing the defective component. The following cautions should be observed:

- Make sure the replacement component is an exact duplicate of the defective one.
- Place any new component in the same location as the component it replaces.

The TRC-10K is unique in that only one electrical assembly is used. Other than external components such as the spark gap protection assemblies and the hardware, repair is rar ly needed. In the event the internal transformer fails - a direct lightning hit would do it - the case may be opened and the entire assembly replaced. Factory repair of the TRC-10K is also available directly from TMC.

Table 5.1Replacement Spare Parts List

(Refer to Figure 5.1 for CALL-OUT of parts by item number.)

Item	TMC Part Number	Description	Quantity
1	NS115	Insulator Bowl	4 each
2	PM723-INR	Spark Gap Contact, Round	2 each
3	GA126	Inner Gasket	4 each
4	GA1511	Shoulder Gasket	4 each
5	PM724-INR	Spark Gap Contact, Rod	2 each

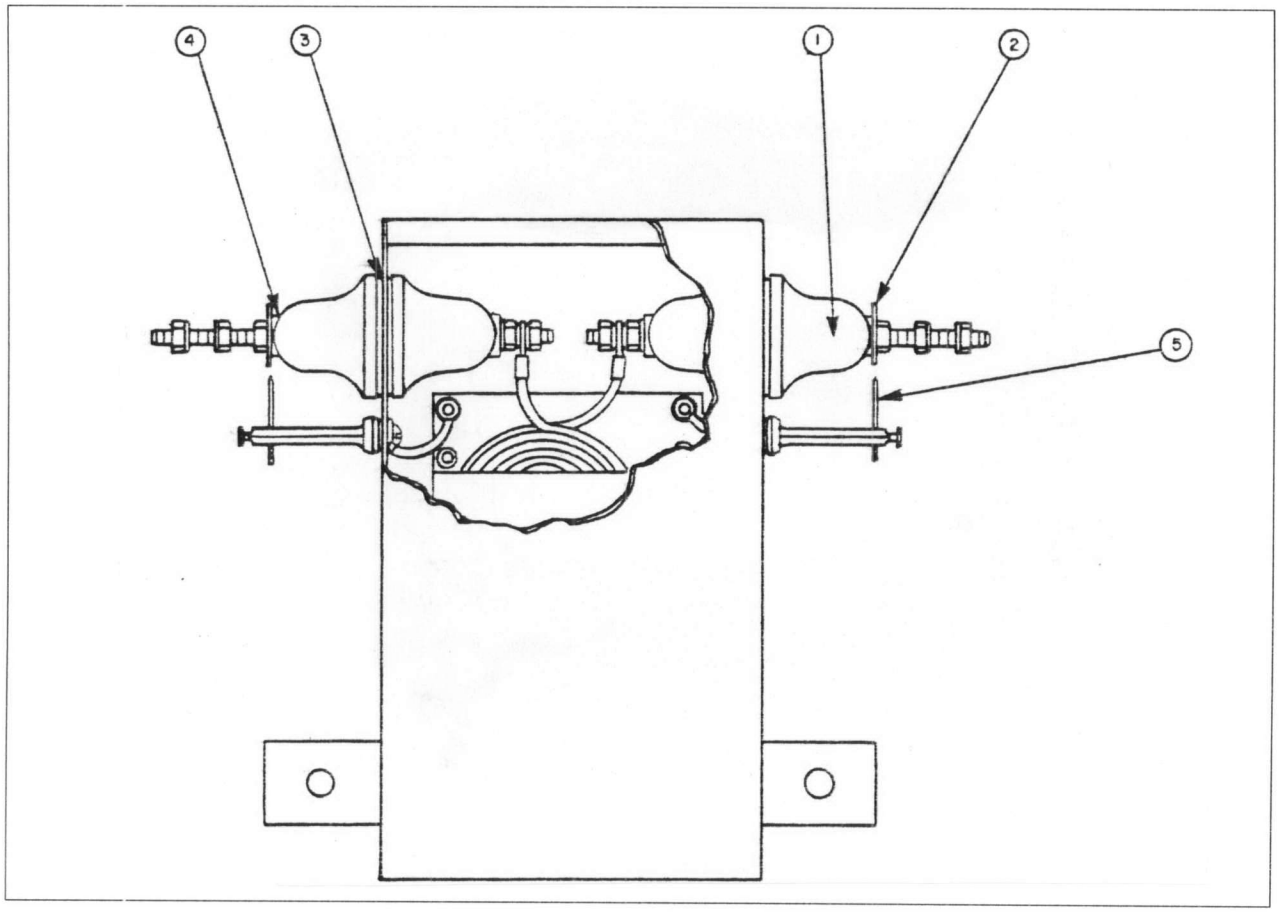


Figure 5.1 Cutaway View, Model TRC-10K