



TECHNICAL MANUAL
for
SIDE BAND STRIP EXCITER
MODEL STE-5



THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, N.Y. OTTAWA, CANADA



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TMC (*Canada*) LIMITED

TELECOMMUNICATIONS ENGINEERS

MAILING ADDRESS: R.R. No. 5, Ottawa, Ontario

A Subsidiary of The Technical Materiel Corporation, Mamaroneck, N.Y.

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R.R. No. 5, Ottawa, Ontario
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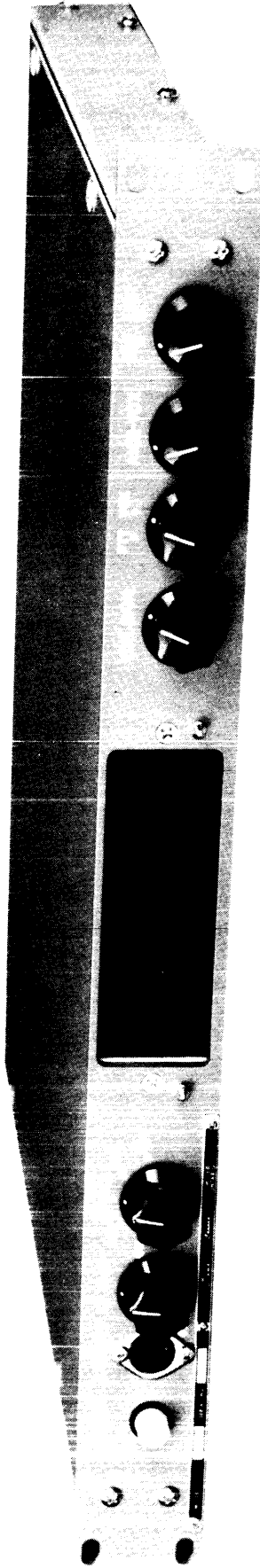


Figure 1-1. Sideband Strip Exciter, Model STE-5

SECTION 1

GENERAL INFORMATION

1.1. FUNCTIONAL DESCRIPTION.

The Sideband Strip Exciter Model STE-5 (figure 1-1) is a completely transistorized super-heterodyne communications exciter that operates on any crystal-controlled frequency in the range of 2 to 32 MHz.

The STE-5 provides up to 100 milliwatts excitation for amplitude modulation equivalent (AME), continuous wave (CW), facsimile (FAX), frequency shift keying (FSK), modulated continuous wave (MCW), and single sideband (SSB) operating modes.

NOTE

Additional equipment is required to provide FAX and FSK signals.

Three models of the STE-5 are available: STE-5U which transmits upper sideband only, STE-5L which transmits lower sideband only, and STE-5U/L which transmits either sideband depending on the position of the sideband selector switch.

The STE-5 uses a fixed-tuned plug-in module (TTRT) for its RF section. Five models of the TTRT module are available to cover the complete frequency range of the STE-5. Other features of the STE-5 include:

- a. Single conversion and a sharp cutoff band-pass filter.
- b. Manual selection of either LSB or USB transmission for the STE-5U/L.
- c. Built-in power compensation circuit to prevent transmitter overload when mode of operation is changed.
- d. Automatic compression circuit for higher average power output.
- e. Selectable voice or push-to-talk operation of exciter.
- f. Low power consumption.
- g. Compact, lightweight construction.

The STE-5 is designed to accept a wide variety of audio inputs including a carbon microphone, high-impedance microphone, low-impedance microphone, and a 600-ohm balanced line. Provision is made for operation with a handset (also available from TMC). The STE-5 contains an audio oscillator for CW and MCW transmission.

The performance specifications and other reference data for the STE-5 are given in paragraph 1-3.

Table 1-1 lists the loose items supplied with the STE-5.

Table 1-1. Loose Items Supplied

| Name | Designation | Function | Qty. |
|-------------------|-------------|--|------|
| Fanning strip | TM105-16AL | Aid for rear panel wiring | 1 |
| RF connector plug | UG88/U | Provides for coaxial cable connection to RF output jack. | 1 |
| Technical Manual | IN2032 | Instructions for operation and maintenance of STE-5 | 1 |

1-2. PHYSICAL DESCRIPTION.

a. EXTERNAL.—The STE-5 is designed for mounting in a standard 19-inch rack, and has a protective cover on top. Most of the operator's controls are located on the front panel, and are described in section 3. There is also a jack on the front panel for connecting a handset. A terminal board mounted to the rear panel is provided for most input and output connections and a BNC connector is provided for connecting the RF output of the exciter to associated equipment with coaxial cable. In addition, the rear panel contains the ac power cable, the line fuse, and a HANDSET/LINE switch. Figure 2-2 illustrates the rear panel components.

b. INTERNAL.—Most of the smaller components in the STE-5 are soldered to printed circuit boards that are mounted to the chassis. There are five of these boards not including those in the TTRT modules. These are the transmitter IF board, the transmitter AF board, the power supply board, the preamplifier and CW oscillator board and the RF filter board. The remainder of the components in the exciter are chassis mounted.

The semiconductor complement of the exciter is given in table 1-2.

1-3. TECHNICAL SPECIFICATIONS

Frequency range 2 to 32 MHz divided into five bands using the following TTRT modules:

- Band 1: 2 to 4 MHz, TTRT-1()
- Band 2: 4 to 8 MHz, TTRT-2()
- Band 3: 8 to 16 MHz, TTRT-3()
- Band 4: 16 to 24 MHz, TTRT-4(A)()
- Band 5: 24 to 32 MHz, TTRT-4(B)()

| | |
|------------------------------|---|
| Tuning system | The TTRT module is fixed tuned to a particular frequency within its band. Other pre-aligned TTRT modules must be used for other frequencies. |
| Frequency control | Crystal controlled oscillators are used throughout the exciter. For operating crystal frequency determination, see TTRT manual |
| Types of signals transmitted | AME, CW, FAX, FSK, MCW, and SSB. |
| Audio bandwidth | 2.75 kHz \pm 2dB between 300 and 3000 Hz. |
| IF frequency | Single conversion to 1.75 MHz on all bands. |
| Signal-to-distortion ratio | Distortion products are down a minimum of 35 dB from full PEP output. |
| Unwanted sideband rejection | 60 dB minimum at full PEP output. |
| Spurious signal level | Down a minimum of 50 dB at full PEP output. |
| Noise level | Down a minimum of 40 dB at full PEP output. |
| Carrier suppression | Automatically preset at -50dB, -20dB, or -6dB from sideband envelope power depending upon operating mode selected as follows: CW and SSB: -50dB. -20dB Carrier: -20dB. AME and MCW: - 6dB. |
| Output impedance | 50 ohms (nominal) unbalanced. |
| Output power | 100 milliwatts minimum PEP. |
| Primary power input | 104, 115, 208, or 230V \pm 10%, 50/60 Hz, single phase, 14 watts. |
| Temperature range | 0°C (32°F) to 50°C (122°F). |

Dimensions Depth: 15 inches
 Width: 19 inches
 Height: 1¾ inches

Weight, uncrated 10 pounds.

TABLE 1-2. SEMICONDUCTOR COMPLEMENT

| Reference Designation | Type | Function |
|-----------------------------------|---------|---|
| | | POWER SUPPLY BOARD, A10545-6 |
| CR910, 911, 913, 914, 916, 917 | IN547 | Rectifiers |
| CR912, CR915 | IN3022B | Voltage references |
| CR918 | IN3030B | Voltage reference |
| | | MAIN CHASSIS |
| Q1501 | 2N350A | +12V series regulator |
| Q1502 | 2N350A | -12V series regulator |
| Q1503 | 2N3616 | +28V series regulator |
| | | PREAMPLIFIER AND CW OSCILLATOR BOARD |
| CR1901 | IN758A | Voltage regulator |
| CR1902 | 1N34A | Bias |
| Q1901 | MPF104 | CW oscillator |
| Q1902 | MPF104 | Preamplifier |
| Q1903 | 2N3904 | Buffer amplifier |
| | | TRANSMITTER AF BOARD, A10540 |
| CR1701, CR1702 | IN34A | Anti-vox detector |
| CR1703, CR1704 | IN34A | Vox detector |
| CR1705 | IN34A | Relay suppressor |

TABLE 1-2. (cont'd.)

| Reference Designation | Type | Function |
|--------------------------|--------|------------------------------|
| Q1701 | 2N1308 | Anti-vox amplifier |
| Q1702 | 2N1370 | Audio amplifier |
| Q1703 | 2N1370 | Line amplifier |
| Q1704 | 2N1370 | Emitter follower |
| Q1705 | 2N1370 | Vox amplifier |
| Q1706 | 2N1308 | DC amplifier |
| Q1707 | 2N1370 | DC amplifier |
| Q1708 | 2N2001 | Relay driver |
| | | TRANSMITTER IF BOARD, A10603 |
| CR1801, 1802, 1803, 1804 | IN34A | Balanced modulator |
| CR1805, 1806, 1807, 1808 | IN34A | Balanced modulator |
| Q1801 | 2N3904 | 1st IF amplifier |
| Q1802 | 2N3904 | 2nd IF amplifier |
| Q1803 | 2N3904 | ALDC amplifier |
| Q1804 | MPF104 | Buffer amplifier |
| Q1805, Q1806 | MPF104 | RF switches |
| Q1807 | MPF104 | Carrier switch |
| Q1808 | MPF104 | Notch switch |

SECTION 2

INSTALLATION

2-1. UNPACKING AND HANDLING.

The STE-5 is shipped from the factory in a packing case to ensure maximum protection from damage in transit. The inside of the packing case contains additional packing material to protect the unit not only from breakage due to shock, but also from the elements. The equipment supplied with the STE-5 (table 1-1) is packed in the box as loose items.

As soon as the exciter is unpacked, it should be visually inspected to make sure that it is not damaged. This examination should include the testing of each front panel control. The cover of the unit should be removed, and the inside of the unit checked carefully for damaged components and loose items.

With respect to damage to the equipment for which the carrier is liable TMC (Canada) Limited will assist in describing methods of repair and furnishing of replacement parts.

2-2. POWER REQUIREMENT.

The STE-5 can operate with 104 volts, 115 volts, 208 volts or 230 volts ac power, and is normally set for operation with 115 Vac $\pm 10\%$. If the exciter is to operate from a power source other than 115 Vac, the wiring of the power transformer T1501 must be modified. Figure 2-1 illustrates the wiring of T1501 for each of the four input power possibilities. It is recommended that a 0.25 ampere fuse be used with 104 or 115 volts and a 0.125 ampere fuse be used with 208 or 230 volts.

NOTE

When any change is made to wiring on power transformer T1501, ensure that the oven remains connected to pins 2 and 4 on T1501.

2-3. MECHANICAL INSTALLATION.

Before installing the STE-5, consideration must be given to its location. The exciter should not be mounted directly adjacent to any unit that dissipates great amounts of heat. Since the STE-5 is completely solid state, internally generated heat is not a problem, and several of the units may be mounted in a stack. The STE-5 should be mounted so as to allow sufficient room to withdraw the TTRT plug-in module for frequency change purposes. If the audio compression feature is to be used intermittently, the LINE/HANDSET switch on the rear apron must be accessible to the operator.

Place the STE-5 in the desired location in the rack, then fasten the front panel to the rack with four screws. The rear of the exciter must be suitably supported to prevent excessive strain on the front panel. If the STE-5 is located in a vehicle or ship where it is subject to vibration, the rear of the unit should be rigidly supported to prevent possible damage due to vibration and vertical movement.

2-4. ELECTRICAL INSTALLATION. (Refer to figure 2-2.)

- a. POWER INPUT.—Connect the power cord to the ac power source receptacle.
- b. PUSH-TO-TALK.—Connect a push-to-talk switching device between ground and terminal 8 of TB1501.
- c. AUDIO INPUT (600-OHM LINE).—Terminals 1 and 3 of terminal board TB1501 are provided for the connection of a 600-ohm input line. If the 600-ohm line is balanced, terminal 2 of TB1501 should be grounded.

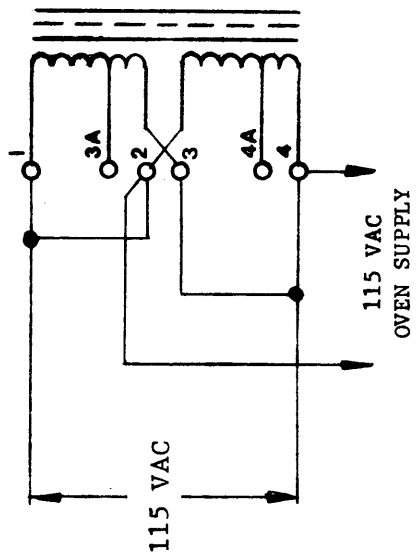
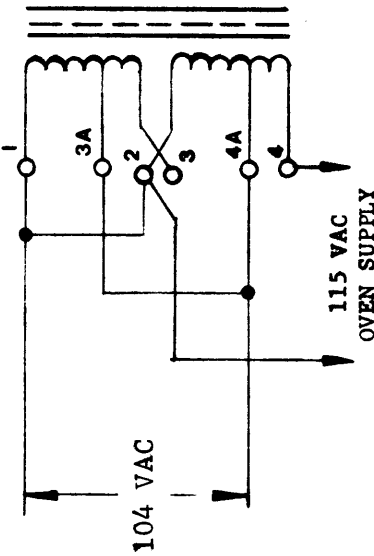
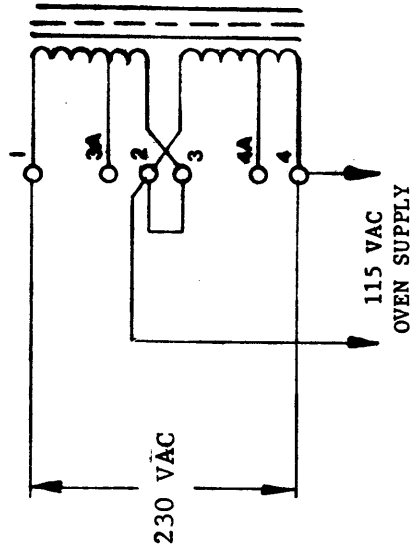
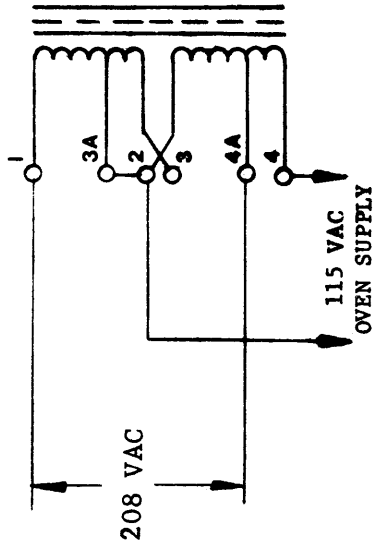


Figure 2-1. Power Transformer Wiring

d. MICROPHONE INPUTS.—Pins 4, 5, and 6 of HANDSET jack J1504 are provided for carbon microphone, low impedance microphone and high impedance microphone inputs respectively. Connect the microphone between ground and the appropriate pin.

e. KEY LINE.—Terminal 10 of terminal board TB1501 is provided for connection of a keying signal for CW and MCW transmission.

f. ANTI-VOX INPUT.—Connect the receiver audio output (unbalanced) to terminal 11 on TB1501. This audio signal is necessary for the operation of the anti-vox circuit. For earphone monitoring of the audio output, connect to pin 3 of J1504.

g. RF OUTPUT.—Connect the RF OUT jack J1502 to the transmitter input.

NOTE

If the linear amplifier portion of the transmitter with which the STE-5 is used does not have an RF gain control, a variable RF attenuator should be connected between the STE-5 and the linear amplifier.

h. ALDC INPUT.—Terminal 9 of TB1501 is provided for connection of an ALDC (automatic loading and drive circuit) signal when available.

i. OVEN SUPPLY.—Terminal 4 of TB1501 is provided for connection of a 12 V dc signal to the crystal oven on the transmitter IF board.

2-5. PERFORMANCE CHECK.

Immediately after the exciter has been installed it should be checked for proper operation as follows:—

NOTE

The RF output cable should be disconnected during the performance check, and a dummy load used (47 ohm, ½ watt resistor).

a. Select the AME, 20DB, or SSB mode, and check the operation for all of the possible audio inputs. An oscilloscope connected across the dummy load can be used to indicate that the signal is present at the exciter output. Check the AF GAIN control for proper operation as indicated by a variation in the magnitude of the oscilloscope waveform.

b. Using any one of the audio inputs, repeat step a for each of the two modes not selected in step a.

c. Repeat step a for both upper and lower sideband operation, when a model STE-5U/L is being tested.

d. Repeat step a using an external key for both CW and MCW modes.

e. Check the VOX circuit as follows:

(1) Set the VOX/PTT switch at VOX.

(2) Turn the VOX GAIN control fully counterclockwise.

(3) Turn the ANTI-VOX control fully counterclockwise.

(4) Select the AME, 20DB, or SSB mode.

(5) Apply the normal audio input to the exciter: AF GAIN control must be adjusted for normal operation.

(6) Rotate the VOX GAIN control slowly clockwise. A point should be reached where a click will be heard, which is the transmit/receive relay energizing.

NOTE

Be sure to set the VOX GAIN and ANTI-VOX controls according to the applicable operating procedure given in section 3 before using the STE-5 for transmitting.

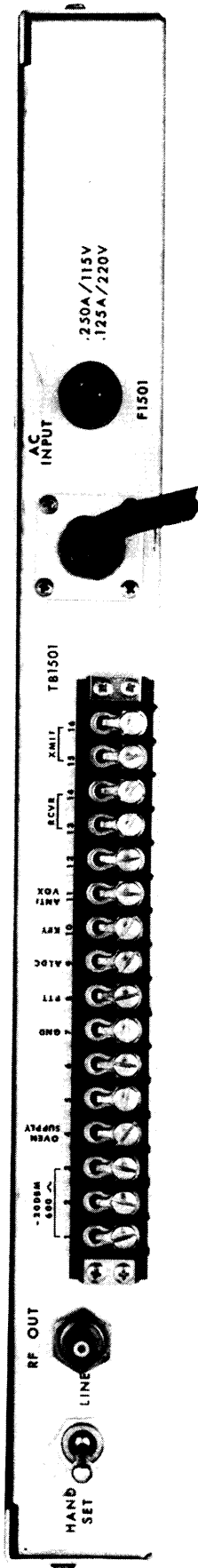


Figure 2-2. Rear Panel, STE-5

SECTION 3

OPERATOR'S SECTION

3.1. CONTROLS AND INDICATORS.

Before attempting to operate the STE-5, the operator should become familiar with the controls and indicators listed in table 3-1 and shown in figure 1-1. The type and purpose of each control is described in the table. It is important to stress that these descriptions are not operating instructions; for specific operating instructions see paragraph 3-2.

NOTE

The operating instructions for the TTRT modules are included in this section as part of the overall operating procedure for the exciter.

3.2. OPERATING PROCEDURES.

a. GENERAL.—A general operating procedure is given below to aid the operator in the correct use of the controls. The controls should be set in the sequence given.

b. SETTING THE CONTROLS.

- (1) Set the AF GAIN control at OFF.

NOTE

If the TTRT module cannot provide the desired carrier frequency, and a spare TTRT module must be used, refer to paragraph 3-3 for the module changing procedures.

- (2) With the mode switch, select the desired mode of transmission: CW, SSB, 20DB, AME or MCW.

- (3) With the LSB/USB switch, select the desired sideband. (Refer to paragraph 1-1).

- (4) Set the VOX/PTT switch at PTT.

- (5) Energize the exciter by rotating the AF GAIN control clockwise from OFF.

- (6) Close the push-to-talk switch. If the microphone or other audio source does not have a push-to-talk switch, ground terminal 8 of TB1501.

- (7) Adjust AF GAIN control for desired output level.

- (8) If VOX operation is desired, set VOX/PTT switch at VOX, continue to supply audio signal, and rotate VOX GAIN control until the keying relay closes.

NOTE

If the microphone is located near the loudspeaker of the associated receiver, sound from the speaker may actuate the VOX circuit. If this is the case, rotate the ANTI-VOX control until the keying relay is deenergized without an audio signal being applied.

3.3. CHANGING TTRT MODULES.

- a. Rotate the AF GAIN control fully counter-clockwise.

- b. Slide catches located on each end of module upward to release module.

- c. Pull module out of exciter. A knob is provided in the center of the module for this purpose.

d. Insert the new module with its frequency identification plate facing the mode switch.

e. Slide catches located on each end of module downward to lock module in place.

TABLE 3-1. OPERATOR'S CONTROLS AND INDICATORS

| Designation | Function |
|---|--|
| POWER lamp (DS1501) | Lights when primary power is connected to the power supply. |
| AF GAIN/OFF rheostat switch (R1503, S1505) | Clockwise rotation connects the power supply to the primary power and increases the gain of the audio amplifier; full counter-clockwise rotation disconnects the primary power. |
| LSB/USB switch (S1502) | Selects either upper sideband or lower sideband operation. |
| CW/SSB/20DB/AME/MCW switch (S1503) | Selects mode of operation: 1. CW (A1) 2. SSB (single sideband, suppressed carrier). 3. 20DB (single sideband, reduced carrier). 4. AME (single sideband, full carrier). 5. MCW (A2) |
| VOX GAIN control (R1501) | Selects level of the audio input signal required to key the exciter when VOX/PTT switch is set at VOX. |
| VOX/PTT switch (S1501) | When set at VOX, enables the exciter to be keyed by input audio signals; when set at PTT, enables push-to-talk switch to key exciter. |
| ANTI-VOX control (R1502) | Selects level of receiver audio output signal required to cancel action of VOX circuit. |
| HANDSET jack (J1504) | Permits connection of handset to the exciter. |
| HANDSET/LINE switch (S1504 on rear of unit) | When set at HANDSET, enables compression circuit of audio amplifier; when set at LINE, disables compression circuit. |

SECTION 4

PRINCIPLES OF OPERATION

4-1. GENERAL.

This section explains the principles of operation of the Sideband Strip Exciter STE-5. The TTRT module is discussed only to the extent necessary to describe its operation in the STE-5.

4-2. THEORY. (See figures 4-1 and 7-1).

a. INPUT CIRCUITS.—The audio signal for the STE-5 may be provided from any one of the following sources: carbon microphone, low-impedance microphone, high-impedance microphone, 600-ohm line, or an internal CW oscillator. Any one of the microphones can be wired into handset J1504.

The carbon microphone and 600-ohm line inputs are connected directly to the audio stage. The low-impedance and high-impedance microphone inputs are connected to the preamplifier and CW oscillator board whose output feeds the audio stage. The audio tone for CW and MCW is supplied by Q1901 on the board (energized by +12V) provided the external keying signal on terminal 11 of TB1501 is present.

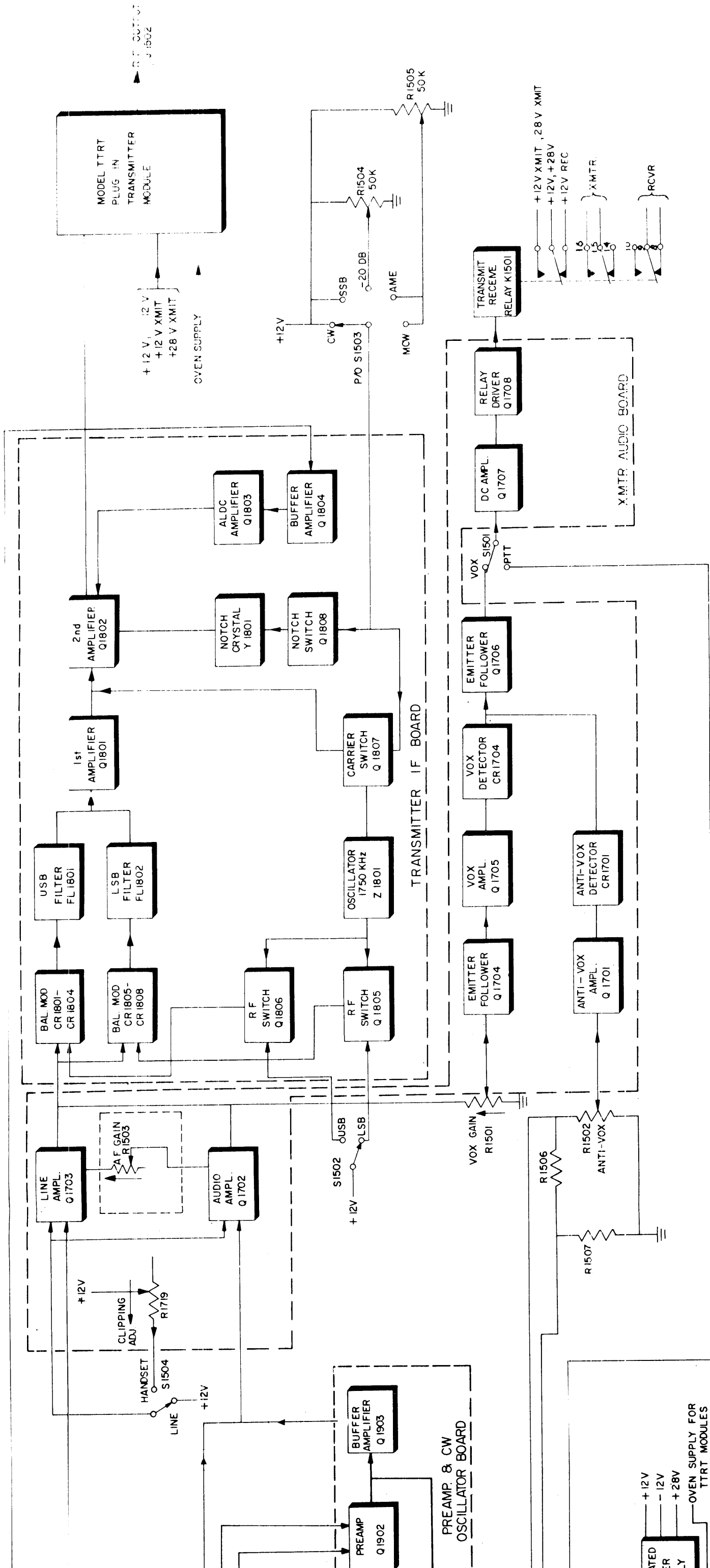
b. AUDIO STAGE.—The 600-ohm line input is amplified by line amplifier Q1703 and supplied as an audio output to the transmitter IF board and to VOX GAIN control R1501.

The carbon microphone input or audio signal from the preamplifier and CW oscillator board provides the input to audio amplifier Q1702. The audio output from this amplifier is supplied to the transmitter IF board and VOX GAIN control.

The XMTR AF GAIN control R1503 sets the gain of both the line amplifier and the audio amplifier. HANDSET/LINE SWITCH S1504 permits the insertion of a compression circuit, described below, that prevents abnormally high inputs from overmodulating the exciter. By flattening the sharp peaks of the input signal, the compression circuit permits an increase in the average sideband power generated. The output of the amplifier is supplied to the modulator and to the vox stages.

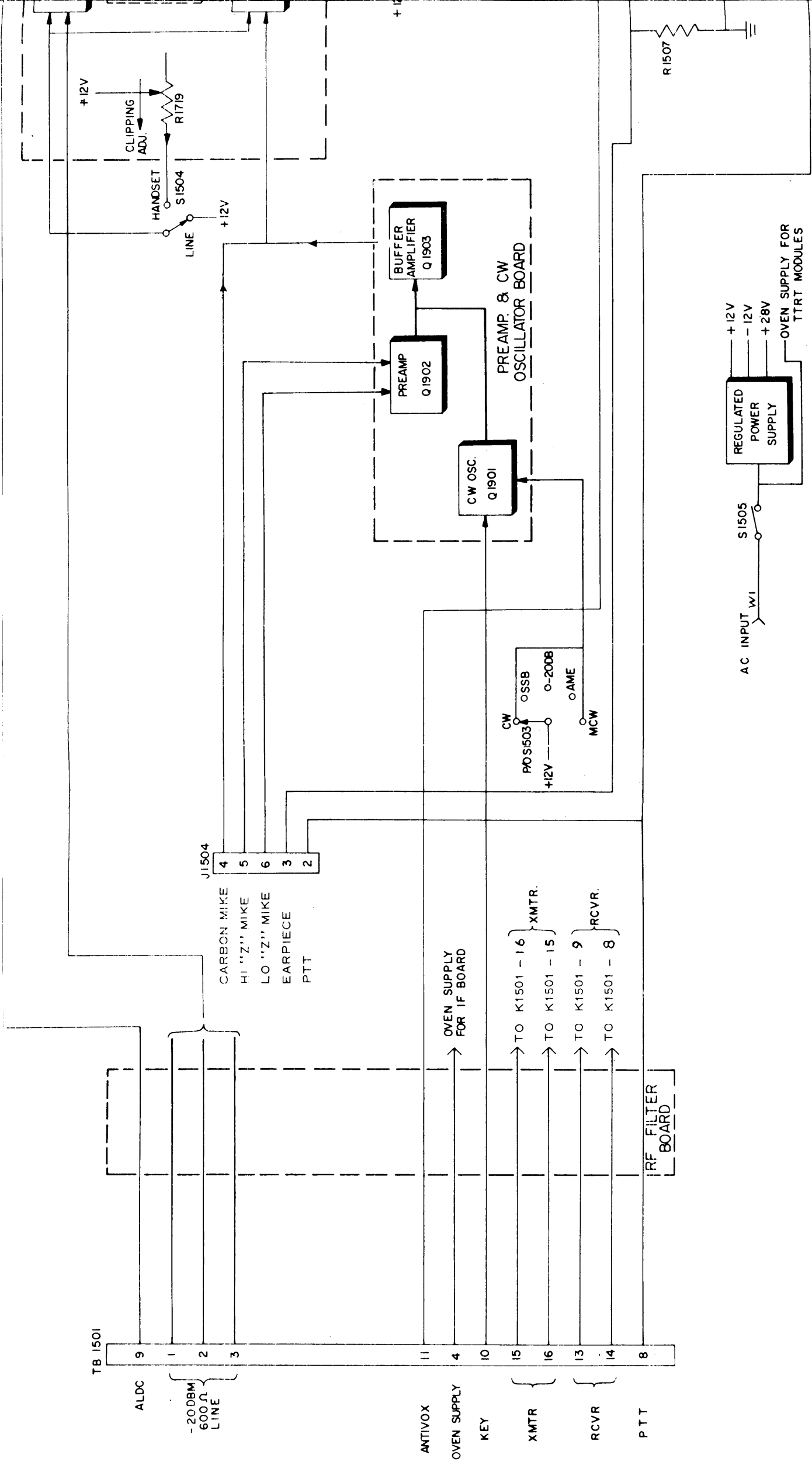
With S1504 set at LINE, +12V dc is supplied directly to the emitter resistors of both transistors Q1702 and Q1703. The emitter resistors establish an operating point for each transistor that is in the center of the transfer curve for each transistor. Thus, if the input signal does not overdrive the stage, the amplification of the stage is linear. With S1504 set at HANDSET, +12V dc is supplied through the CLIPPING ADJ control R1719 to the emitter resistors of both transistors. The additional resistance shifts each operating point down the transfer curve towards the cutoff region. The amount that the operating point is shifted is determined by the clipping adjustment. The operating point is selected so that abnormally high input amplitudes and voice peaks drive the transistors into the non-linear amplification region. As a result, these signals are compressed.

c. VOX AND ANTI-VOX STAGES.—The vox stages permit voice-controlled operation of the STE-5 by energizing the exciter output stages when an audio input is present. The anti-vox stages prevent a nearby receiver from keying

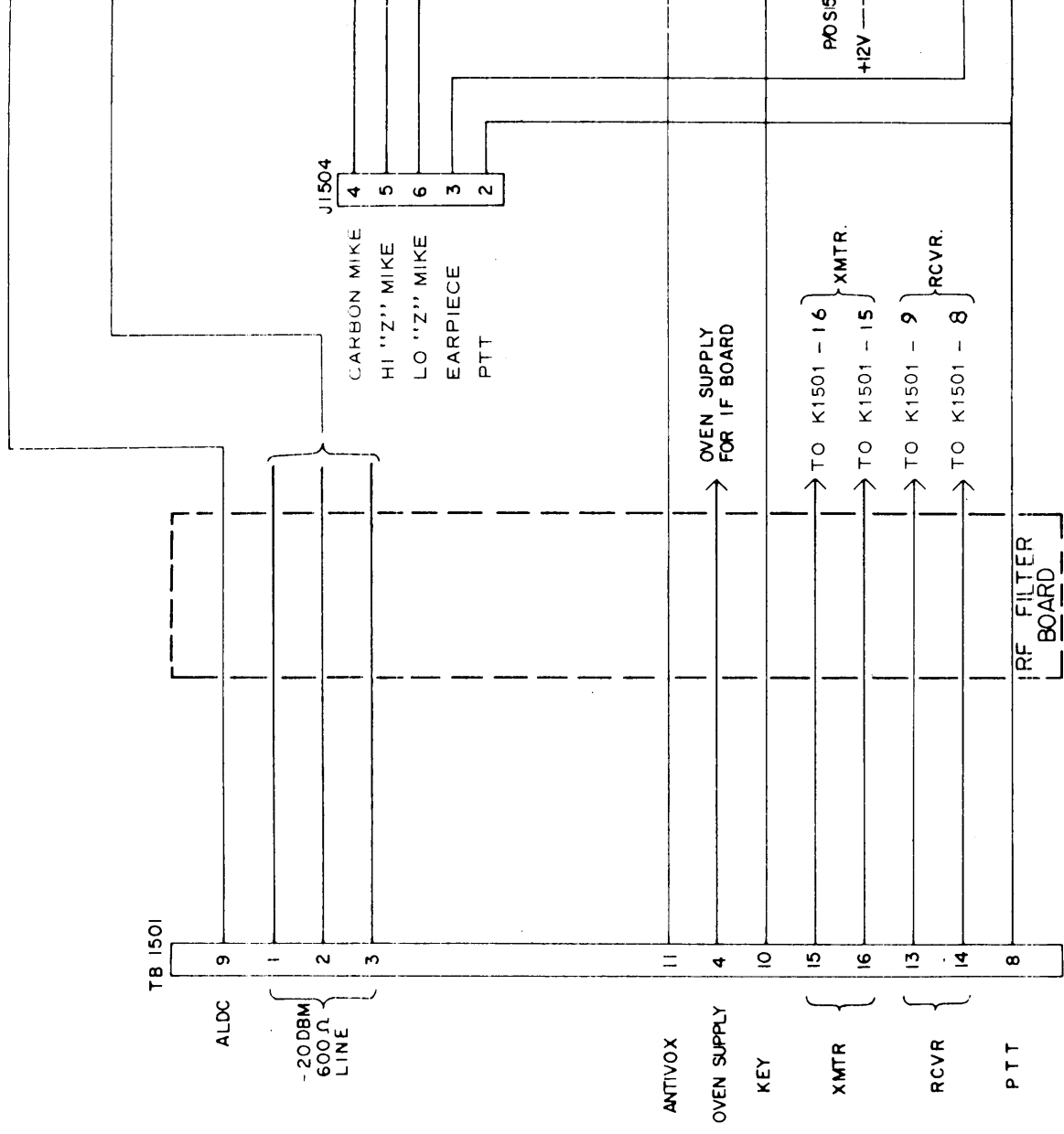


BLOCK DIAGRAM, SIDEBAND STRIP EXCITER, STE--5

FIGURE 4--1.



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158732032C

the exciter if the output of the receiver is picked up by a microphone connected to the exciter.

The output of the audio stage is supplied to vox detector CR1704 through VOX GAIN control R1501, emitter follower Q1704, and vox amplifier Q1705. The vox detector produces a positive dc voltage that is proportional to the magnitude of the audio signal. In the CW and MCW modes, the CW oscillator produces the audio signal. When a microphone is used, however, the dc voltage can be produced either by the signal intended for transmission or by the output of a nearby receiver that is unintentionally picked up by that microphone.

To prevent the output of a nearby receiver from keying the exciter, the output of the receiver is supplied to the STE-5 on pin 11 of terminal board TB1501. This signal is supplied to the anti-vox detector CR1701 through ANTI-VOX control R1502, and anti-vox amplifier Q1701. The anti-vox detector produces a negative voltage that is proportional to the magnitude of the anti-vox signal.

The output of the vox and anti-vox detectors are added algebraically at the input of the emitter follower Q1706. When the vox detector produces an output (positive) with no anti-vox present, the output of the emitter follower is positive. When, however, the vox signal results from pick-up from an associated receiver, and a negative anti-vox voltage is present, the algebraic sum of the two results in a slightly negative output from the emitter follower. Thus, the anti-vox voltage cancels any vox voltage produced by pickup from a nearby receiver. With the VOX GAIN and ANTI-VOX controls properly set, the output of the emitter follower is positive when (and only when) an intentional vox signal is produced by speaking into the microphone.

When VOX/PTT switch S1501 is set at VOX, the output of the emitter follower is supplied through dc amplifier Q1707 to relay driver Q1708, which controls transmit/receive relay K1501. When the output of the emitter follower is negative, K1501 is de-energized, and the IF and RF stages of the exciter have no supply voltages. When the output of the emitter follower goes positive, K1501 is energized, the -12V dc

XMIT, +12V dc XMIT, and +28V dc XMIT supply voltages are connected to the IF and RF stages of the exciter. Additional contacts of K1501 provide an indication to the associated transmitter and receiver that the STE-5 is operating.

In operation, the VOX GAIN control is adjusted so that a normal voice into a microphone connected to the STE-5 or the output of the CW oscillator is sufficient to energize the transmit/receive relay. The ANTI-VOX control is then adjusted to prevent the output of a nearby receiver from energizing the relay.

With S1501 set at PTT, the transmit/receive relay is controlled by the PTT (push-to-talk) input from either TB1501 or J1504. The relay is energized when the PTT input is grounded, and is de-energized when the PTT input is an open circuit.

d. MODULATOR STAGES.—The two balanced modulators on the transmitter IF board (CR1801 – CR1804 and CR1805 – CR1808) receive the audio signal from the transmitter audio board. In addition, oscillator Z1801 provides a 1750 kHz signal to one of the modulators, as determined by switches Q1805 and Q1806. (The oscillator also provides a carrier output that can be inserted into 2nd amplifier Q1802.) The output from the modulators is an audio modulated IF signal that contains both upper and lower sidebands. The output from modulator CR1801 – CR1804 is supplied to filter FL1801 which allows only the upper sideband of the signal to pass. The output from modulator CR1805 – CR1808 is supplied to filter FL1802 which allows only the lower sideband of the signal to pass. Filters FL1801 and FL1802 are highly selective filters; the bandpass for FL1801 is 1750.3 to 1753.0 kHz, and the bandpass for FL1802 is 1747.0 to 1749.7 kHz.

NOTE

The sideband generated by the IF board is opposite to the sideband required for transmission as a reversal takes place in the TTRT module. Hence for upper sideband operation the IF board generates a lower sideband signal, and vice versa.

The STE-5U is provided with filter FL1802 only (for USB operation), STE-5L with filter FL1801 only (for LSB operation) and STE-5U/L with both. The following discussion is for the STE-5U/L.

Semiconductor switches Q1805 and Q1806 select the desired sideband by determining which balanced modulator will receive the 1750 KHz oscillator signal. These switches are in turn controlled by mode switch S1502. When S1502 is in the LSB position, +12V dc is supplied to switch Q1805, cutting off the transistor and therefore the input to modulator CR1805-CR1808. The switch Q1806, however, conducts and allows the 1750 KHz signal to be applied to CR1801-CR1804. Filter FL1801 passes only the upper sideband of the output from modulator CR1801-CR1804. This upper sideband signal from the IF board is inverted in the TTRT module, thus providing a lower sideband signal for transmission as required.

When S1502 is in the USB position +12V dc is supplied to switch Q1806, cutting off the transistor and 1750KHz signal from being supplied to modulator CR1801-CR1804. However, switch Q1805 conducts, and allows the oscillator signal to be applied to modulator CR1805-CR1808. Filter FL1802 passes only the lower sideband of the output of this modulator, hence an upper sideband signal will be transmitted, due to inversion in the TTRT module.

e. AMPLIFIER STAGES.—The USB or LSB IF signal from filter FL1801 or FL1802 is amplified by Q1801 and Q1802 and the output is supplied to the selected TTRT module.

In the AME, MCW and 20DB modes, a carrier signal is inserted at the second amplifier Q1802. The insertion of the carrier is controlled by switch S1503.

When S1503 is in the CW or SSB position the carrier control signal is +12V dc. When the +12V dc signal is applied to carrier switch Q1807, the switch cuts off the carrier signal provided by oscillator Z1801 so that no carrier is inserted at amplifier Q1802.

When S1503 is in the AME or MCW position, the carrier control signal is 0 volts. When the 0 volt signal is applied to switch Q1807, the

switch allows the carrier signal from Z1801 to be applied to Q1802.

When S1503 is in the 20DB position, the carrier control signal is set to such a voltage that the carrier inserted at Q1802 is 20dB down from the IF signal.

Crystal Y1801 is a notch device used to remove any undesirable carrier signal present at the output of amplifier Q1802. So that the carrier will not be removed by Y1801 when it is required at the output, notch switch Q1808 disables the notch device when the carrier control signal is 0 volts, and the carrier is applied to the output. When the carrier control signal is +12 volts, the notch switch is in the "off" condition and does not affect the operation of Y1801. This notch device is factory adjusted and is non-repairable in the field.

f. ALDC CIRCUIT.—The automatic loading and drive circuit (ALDC) input is supplied to the output of amplifier Q1802, through buffer amplifier Q1804 and ALDC amplifier Q1803. The ALDC signal is provided to reduce the IF output resulting from high level signals, to prevent overloading the linear amplifier. It is a delayed signal, derived from a portion of the output of the transmitter antenna.

g. TTRT PLUG-IN MODULE.—The IF signal from the transmitter IF board is supplied to the TTRT module. The TTRT module is fixed tuned to a pre-selected frequency, and contains a local oscillator, a balanced mixer, and three RF amplifiers. Figure 4-2 shows the input and output of the TTRT module. In each case, the mixer injection signal in the module is tuned 1.75 MHz above the desired transmission frequency. Thus the frequency spectrum of the IF signal is inverted as shown in the illustration. The band-pass of the RF amplifiers in the TTRT module is sufficient to pass either the upper or lower sideband.

The output of the TTRT module is supplied to RF OUTPUT jack J1502.

h. POWER SUPPLY.—The power supply produces regulated +12V dc, -12V dc and +28V dc for the operation of the STE-5. The power supply is energized by power switch S1505, which is ganged to the AF GAIN control.

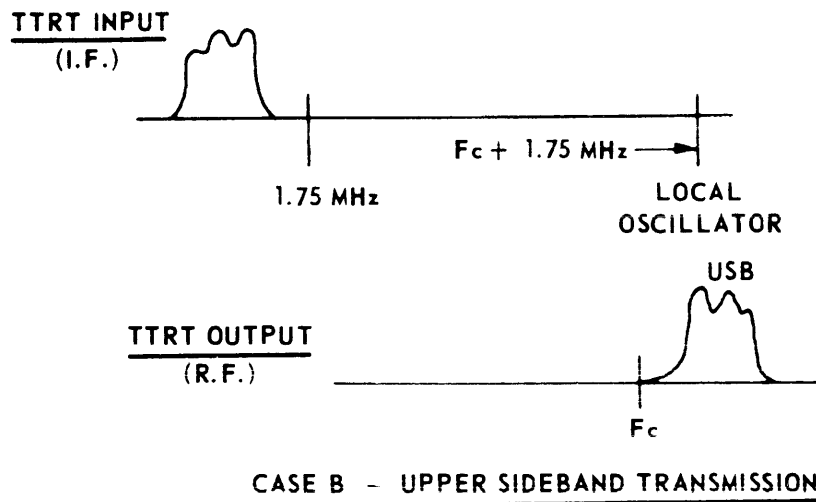
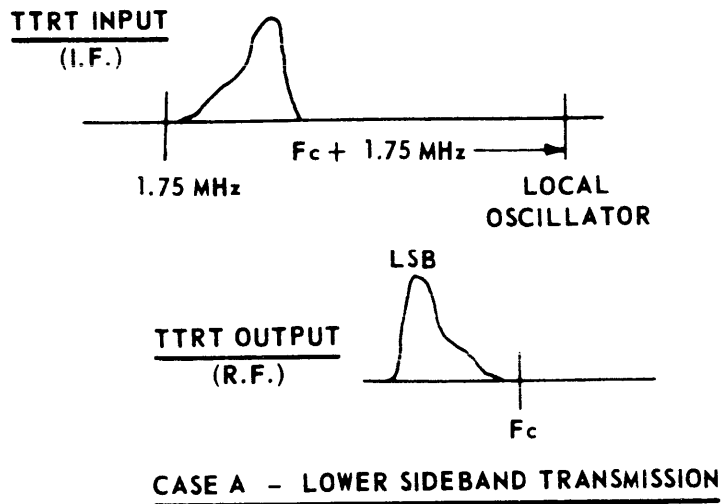


Figure 4-2. Frequency Inversion in SSB Transmission

SECTION 5

MAINTENANCE

5-1. PREVENTIVE MAINTENANCE.

Preventive maintenance of the STE-5 consists of routine inspection and cleaning. Cleaning is necessary because dust may accumulate on certain components and not only reduce efficiency of the exciter, but also increase component wear. Either a vacuum cleaner or a compressed air hose is the quickest and most effective method of cleaning the unit.

Visually checking the unit when it is opened for cleaning can prevent down-time due to component failure. Often a deteriorating component will look bad before it actually affects the operation of the unit. Some indications of trouble are: discoloured components, leaking transformers and capacitors, dirty or pitted switch and relay contacts, warping printed circuit boards, and damaged wiring. Any components found in this condition should be replaced. In addition, all hardware should be checked for tightness.

5-2. TROUBLESHOOTING.

Troubleshooting procedures are described for model STE-5U/L. For models STE-5U and STE-5L, operation is checked only in the appropriate sideband.

Refer to figure 5-2 to locate components in the STE-5.

a. QUICK TEST USING FRONT-PANEL CONTROLS.

(1) **SIDEBAND TEST**—Try to transmit with the USB/LSB switch set alternately in both of its positions. If transmission is not possible on one sideband the opposite sideband circuit on the transmitter IF board is defective.

(2) **VOX/PTT TEST**—Set VOX/PTT switch to PTT. Close the push-to-talk switch on the microphone. The exciter should key as evidenced by a click as relay K1501 actuates. If the exciter does not key, the transmit/receive relay or relay driver is defective. Set the VOX/PTT switch to VOX; rotate the VOX GAIN control fully clockwise. Speak into the microphone. The exciter should key as the AF GAIN control is rotated clockwise. If the exciter does not key, the VOX amplifier or detector is defective.

(3) **CW/VOICE TEST**—Alternately try to operate the exciter in the CW and SSB modes. If the exciter operates in the CW mode only, the microphone pre-amplifier is probably defective. If the exciter operates in the SSB mode only, the CW oscillator is probably defective.

b. SYSTEMATIC TROUBLESHOOTING.

(1) Disconnect all external wiring from TB1501.

(2) Connect a 47 ohm resistor across the RF output jack.

(3) Connect an audio signal generator to terminals 1 and 3 of TB1501. Adjust the generator to deliver 78 mV at 1 kHz. Measure the AF signal across pins 1 and 2 on the AF board. The level should be approximately 10 mV. If this signal is not obtained check audio amplifier Q1702/Q1703.

(4) Connect the audio generator between pin 3 and ground on the audio preamplifier and CW oscillator board. Adjust the generator to deliver 8 mV at 1 kHz. Repeat the measurement as in (3) above. If this signal is not obtained, check Q1902 and Q1903 on the preamplifier board and Q1702/Q1703 on the audio board.

(5) Switch the mode selector switch to CW and connect a jumper between terminal 10 of TB1501 and ground. Repeat the measurement as in (3) above. If this signal is not obtained, check Q1901.

(6) Jumper pin 8 of TB1501 to ground. Measure the RF output of Z1801 at the junction of R1829 and R1830. The level should be 0.9 V RMS or better.

(7) Connect an oscilloscope to pin 13 of the IF board. With the mode switch in SSB and no audio input check for the presence of 1.75 MHz carrier. There should be no carrier visible on the scope. Switch the mode switch to -20dB. Approximately 20 mV peak-to-peak carrier should appear. Switch the mode switch to AME and then MCW. Approximately 200 mV peak-to-peak carrier should appear. If any of the above voltages are not obtained, check Q1801 and associated circuitry.

(8) Connect the audio generator and adjust the level as in (3) above. With the mode switch in SSB and the sideband switch in USB measure the IF level at pin 13 of the IF board. The level should be 400 mV peak-to-peak. (Adjust AUDIO GAIN as necessary). If this signal is not obtained, check CR1805 through CR1808, Q1805, Q1807 and Q1802.

(9) Repeat (7) above with the sideband switch in LSB. If the signal is not obtained, check CR1801 through CR1804, Q1806, Q1807 and Q1802.

5-3. REPAIR.

In most cases, the repair of the STE-5 will consist of the replacement of an electrical component. Although no special instruction is required to accomplish this, the following points are provided to ensure that the repairs are completed properly.

a. Always replace a defective component with its exact duplicate.

b. Always place a new component in the same position as the one it replaces. In general, never

change the existing chassis layout, whether in the routing of wiring or component placement.

c. Never use a soldering iron with a power rating of more than 100 watts. Use a pair of long-nose pliers as a heat sink to protect components while soldering.

d. Be extremely careful when replacing components of printed circuit boards. Excessive heat applied to a board might cause the printed wiring to lift off.

e. Always double check any solder joints made. Cold or loose solder connections can cause trouble at a later time.

5-4. ALIGNMENT.

Alignment procedures are described for model STE-5U/L. For models STE-5U and STE-5L, alignment is required for operation in the appropriate sideband only.

a. Disconnect all external wiring from TB1501.

b. Connect one end of a jumper wire to terminal 8 of TB1501, and one end of a second jumper to terminal 10 of TB1501.

c. Connect an AF signal generator to terminals 1 and 3 of TB1501; adjust the generator output to deliver 78 mV at 1 kHz.

d. Set the power switch on the AF GAIN control ON; set the mode switch at SSB.

e. Connect the jumpers attached to pins 8 and 10 (step 6) to ground.

f. Rotate the AF GAIN control fully clockwise. Connect an oscilloscope to pins 1 and 2 on the transmitter audio board and adjust R1718 to obtain 10 mV RMS between pins 1 and 2.

g. Set the mode switch to CW; adjust R1903 (on the preamplifier and CW oscillator board) to obtain 10 mV RMS between pins 1 and 2 on the audio board.

h. Set the sideband switch to USB; set the AF GAIN control to its maximum clockwise position.

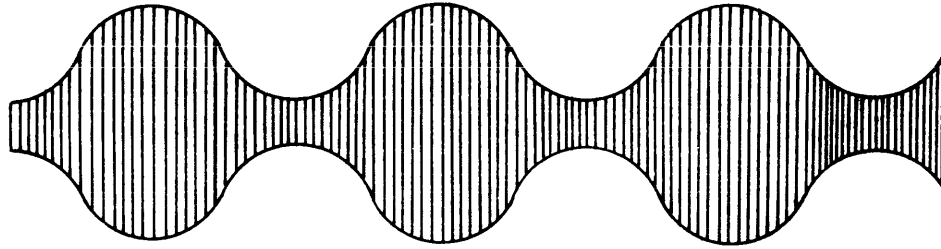
- i. Adjust C1810 for maximum output.
- j. Set the AF GAIN control to its minimum position; set the mode switch to SSB; connect an oscilloscope to pin 13 of the transmit IF board.
- k. With the oscilloscope on its most sensitive range, adjust C1811 for a minimum signal.
- l. Disconnect the audio generator; set the mode switch to MCW.
- m. Adjust R1814 and C1806 for maximum output and minimum distortion. See figure 5-1.

NOTE

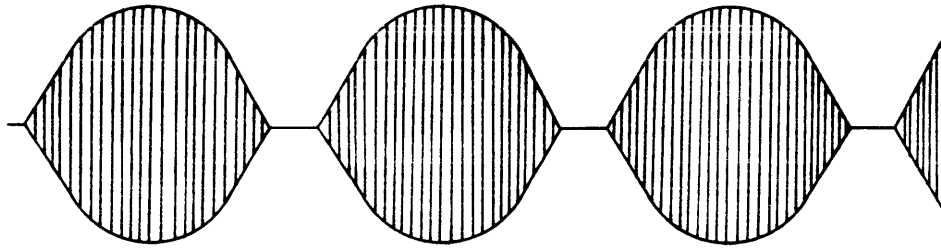
Distortion or jitter along the edge of the waveform is caused by carrier through the improperly balanced bridge. Proper balance will occur with potentiometer R1814 approximately mid-range.

n. Set the sideband switch to LSB and repeat step m using R1813 and C1804. Repeat steps m and n until waveform is stable in both USB and LSB.

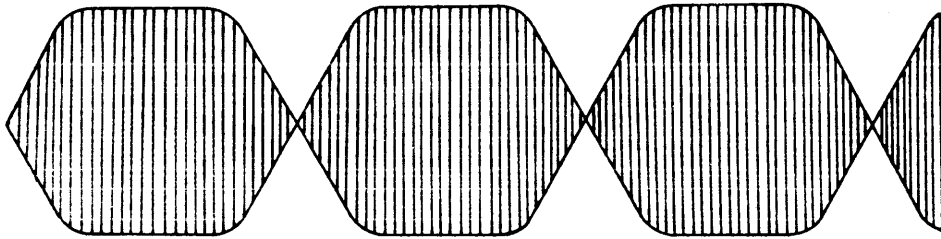
o. Readjust C1810 trimming for equal amplitude in USB and LSB.



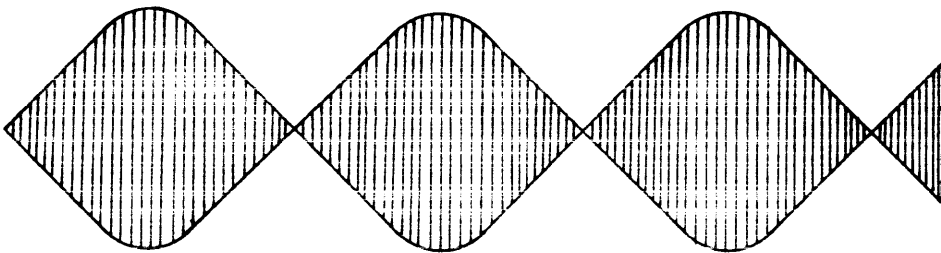
(a) INCORRECT SIDEBAND/CARRIER POWER RATIO



(b) EXCESSIVE DISTORTION (NEGATIVE CLIPPING)



(c) EXCESSIVE DISTORTION (POSITIVE CLIPPING)



(d) CORRECT MODULATION ENVELOPE

Figure 5-1. Two-tone SSB Modulation Envelopes

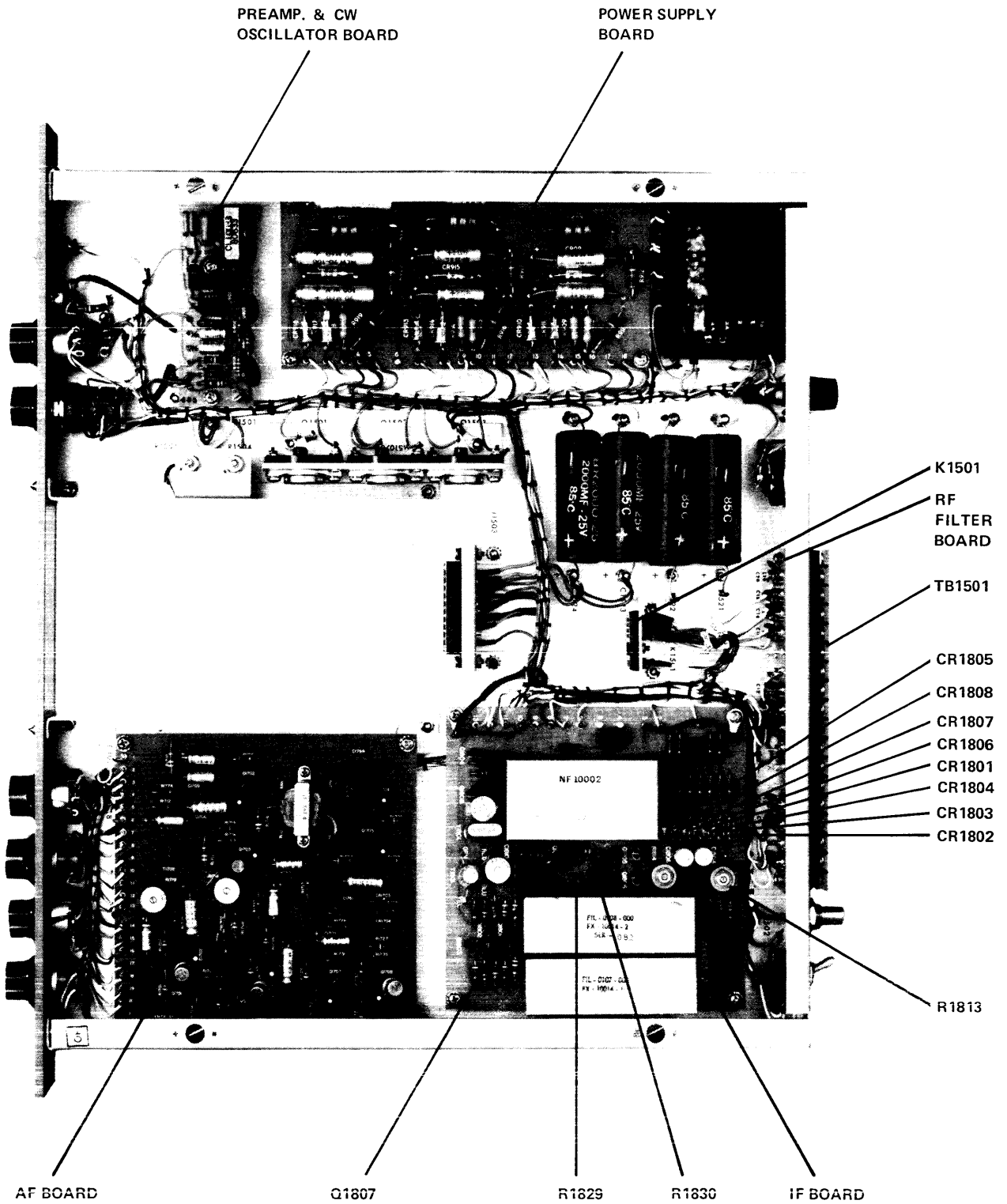


Figure 5-2. STE-5 Top View with Cover Removed

SECTION 6

PARTS LIST

6-1. INTRODUCTION.

Reference designations have been assigned to identify all electrical parts of the equipment. These designations are used for marking the equipment (adjacent to the part they identify) and are included on drawings, diagrams and the parts list. The letters of a reference designation indicate the kind of part (generic group), such as resistor, capacitor, transistor, etc. The

number differentiates between parts of the same generic group. Sockets associated with a particular plug-in device, such as transistor or fuse, are identified by a reference designation which includes the reference designation of the plug-in device. For example, the socket for fuse F907 is designated XF907. To expedite delivery, when ordering replacement parts, specify the TMC part number and the model number of the equipment.

POWER SUPPLY BOARD, A10545-7
 SYMBOL SERIES 900

| Ref Symbol | Description | TMC Part Number |
|------------------------|---|--------------------|
| C901 thru C907 | NOT USED | |
| C908 | CAPACITOR, FIXED, ELECTROLYTIC: 100 uF, -10%+15% at 120 Hz at 25°C; 25 working V dc; polarized; insulated tubular case. | CE105-100-25 |
| C909 | Same as C908 | |
| C910 and C911 | NOT USED | |
| C912 | Same as C908 | |
| C913 | Same as C908 | |
| C914 | NOT USED | |
| C915 | CAPACITOR, FIXED, ELECTROLYTIC: 20 uF, -10%+15% at 120 Hz at 25°C; 100 working V dc; polarized; insulated tubular case. | CE105-20-100 |
| C916 | Same as C915 | |
| C917 | Same as C915 | |
| C918 | CAPACITOR, FIXED, ELECTROLYTIC: 25 uF, -10%+15% at 120 Hz at 25°C; 50 working V dc; polarized; insulated tubular case. | CE105-25-50 |
| CR900 thru CR909 | NOT USED | |
| CR910 | SEMICONDUCTOR DEVICE, DIODE | 1N547 |
| CR911 | Same as CR910 | |
| CR912 | SEMICONDUCTOR DEVICE, DIODE | 1N3022B |
| CR913 | Same as CR910 | |
| CR914 | Same as CR910 | |
| CR915 | Same as CR912 | |

POWER SUPPLY BOARD, A10545-7
 SYMBOL SERIES 900

| Ref Symbol | Description | TMC Part Number |
|----------------------|---|-----------------|
| CR916 | Same as CR910 | |
| CR917 | Same as CR910 | |
| CR918 | SEMICONDUCTOR DEVICE, DIODE | 1N3030B |
| L900 and L901 | NOT USED | |
| L902 | COIL, RF: fixed; 1 mH inductance; 23 ohms, $\pm 10\%$ resistance; current rating 75-100 mA max. | CL101-2 |
| L903 | Same as L902 | |
| L904 | Same as L902 | |
| R900 thru R908 | NOT USED | |
| R909 | RESISTOR, FIXED, WIREWOUND: 10 ohms, $\pm 5\%$; 3 watts | RW123-100J |
| R910 | Same as R909 | |
| R911 | RESISTOR, FIXED, COMPOSITION: 100 ohms, $\pm 5\%$; 1 watt | RC32GF101J |
| R912 | Same as R911 | |
| R913 | NOT USED | |
| R914 | Same as R909 | |
| R915 | Same as R909 | |
| R916 | Same as R911 | |
| R917 | Same as R911 | |
| R918 | Same as R909 | |
| R919 | RESISTOR, FIXED, COMPOSITION: 1 k ohm, $\pm 5\%$; 1 watt | RC32GF102J |
| R920 | Same as R919 | |
| R921 | Same as R919 | |

MAIN CHASSIS AND RF FILTER BOARD, A10640
 SYMBOL SERIES 1500

| Ref Symbol | Description | TMC Part Number |
|------------------------|--|--------------------|
| C1501 thru C1520 | CAPACITOR, FIXED, CERAMIC: 1000 pF, GMV; 2000 working V dc. | CC100-29 |
| C1521 thru C1524 | CAPACITOR, FIXED, ELECTROLYTIC: 2000 uF, 25 working V dc. | CE116-5VS |
| C1525 | CAPACITOR, FIXED, ELECTROLYTIC: 2 uF, 15 WV dc. | CE105-2-15 |
| DS1501 | LAMP, INCANDESCENT | BI110-7 |
| F1501 | FUSE, CARTRIDGE: 1/8 A; slow blow (for 208/230 V ac operation). | FU102-.125 |
| F1501 | FUSE, CARTRIDGE: 1/4 A; slow blow (for 115 V ac operation). | FU102-.250 |
| J1501 | NOT USED | |
| J1502 | CONNECTOR, RECEPTACLE, ELECTRICAL: female, straight type, series BNC to BNC | JJ172 |
| J1503 | CONNECTOR, RECEPTACLE, ELECTRICAL: printed circuit board type; 20 female contacts. | JJ287-20 |
| J1504 | CONNECTOR, RECEPTACLE, ELECTRICAL: 6 #20 female contacts; straight type. | JJ212 |
| K1501 | RELAY, ARMATURE: 4 PDT | RL156-2 |
| L1501 thru L1510 | COIL, RF, FIXED: 150 uH ±10% | CL275-151 |
| Q1501 | TRANSISTOR | 2N350A |
| Q1502 | Same as Q1501 | |
| Q1503 | TRANSISTOR | 2N3616 |
| R1501 | RESISTOR, VARIABLE, COMPOSITION: 10 K ohms ±10%; 2 watts. | RV4NAYSA 103AYY |
| R1502 | RESISTOR, VARIABLE, COMPOSITION: 500 ohms ±10%; 2 watt | RV4NAYSA 501AYY |

MAIN CHASSIS AND RF FILTER BOARD, A10640
 SYMBOL SERIES 1500

| Ref Symbol | Description | TMC Part Number |
|---------------|---|--------------------|
| R1503 | RESISTOR, VARIABLE, COMPOSITION: 5 K ohms $\pm 10\%$; 2 watts; includes an SPST normally open switch (S1505) | RV4NBYS 502AY |
| R1504 | RESISTOR, VARIABLE, COMPOSITION: 50 K ohms $\pm 20\%$ | RV106UX8B 503B |
| R1505 | Same as R1504 | |
| R1506 | RESISTOR, FIXED, COMPOSITION: 3900 ohms $\pm 5\%$; $\frac{1}{2}$ watt | RC20GF392J |
| R1507 | RESISTOR, FIXED, COMPOSITION: 10 K ohms $\pm 5\%$; $\frac{1}{2}$ watt | RC20GF103J |
| R1508 | RESISTOR, FIXED, COMPOSITION: 100 K ohms $\pm 5\%$, $\frac{1}{4}$ watt | RC07GF104J |
| S1501 | SWITCH, ROTARY: tap; 1 deck | SW10075 |
| S1502 | Same as S1501 | |
| S1503 | SWITCH, ROTARY: tap | SW10074 |
| S1504 | SWITCH, TOGGLE: SPDT | ST103-11-62 |
| S1505 | Refer to R1503 | |
| T1501 | TRANSFORMER, POWER, STEP-DOWN | TF298 |
| TB1501 | TERMINAL BOARD, BARRIER: 16 terminals | TM100-16 |
| W1 | CABLE ASSEMBLY AC POWER | CA10660-1 |
| W1C1 | CAPACITOR FIXED CERAMIC: .01 μ F, 500 working V dc | CC100-16 |
| W1C2 | Same as W1C1 | |
| XDS1501 | Light, Ind, Wht | TS153-5 |

TRANSMITTER AF BOARD, A10540
 SYMBOL SERIES 1700

| Ref Symbol | Description | TMC Part Number |
|--------------------------|---|-----------------|
| C1701 | CAPACITOR, FIXED, ELECTROLYTIC: 6 uF, -10%+150% at 120 Hz at 25°C; 15 working V dc; polarized. | CE105-6-15 |
| C1702 | CAPACITOR, FIXED, CERAMIC DIELECTRIC: 200,000 pF, +80%-20%; 25 working V dc. | CC100-33 |
| C1703 | CAPACITOR, FIXED, ELECTROLYTIC: 50 uF, -10%+150% at 120 Hz at 25°C; 15 working V dc; polarized. | CE105-50-15 |
| C1704 | Same as C1701. | |
| C1705 | CAPACITOR, FIXED, ELECTROLYTIC: 10 uF, -10%+150% at 120 Hz at 25°C; 15 working V dc; polarized. | CE105-10-15 |
| C1706 | Same as C1703. | |
| C1707 | Same as C1705 | |
| C1708 | CAPACITOR, FIXED, ELECTROLYTIC: 4 uF, -10%+150% at 120 Hz at 25°C; 15 working V dc; polarized. | CE105-4-15 |
| C1709 | Same as C1701 | |
| C1710 | Same as C1703 | |
| C1711 | Same as C1702 | |
| C1712 | CAPACITOR, FIXED, ELECTROLYTIC: 20 uF, -10%+150% at 120 Hz at 25°C; 15 working V dc; polarized. | CE105-20-15 |
| C1729 | Same as C1705 | |
| C1761 | Same as C1702 | |
| C1764 | Same as C1702 | |
| CR1701 | SEMICONDUCTOR DEVICE, DIODE | 1N34A |
| CR1702 thru CR1705 | Same as CR1701 | |
| Q1701 | TRANSISTOR | 2N1308 |
| Q1702 | TRANSISTOR | 2N1370 |

| Ref Symbol | Description | TMC Part Number |
|------------------|--|-----------------|
| Q1703 thru Q1705 | Same as Q1702 | |
| Q1706 | Same as Q1701 | |
| Q1707 | Same as Q1702 | |
| Q1708 | TRANSISTOR | 2N2001 |
| R1701 | RESISTOR, FIXED, COMPOSITION: 22 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF223J |
| R1702 | RESISTOR, FIXED, COMPOSITION: 10 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF103J |
| R1703 | NOT USED | |
| R1704 | RESISTOR, FIXED, COMPOSITION: 4.7 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF472J |
| R1705 | RESISTOR, FIXED, COMPOSITION: 2.2 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF222J |
| R1706 | Same as R1702. | |
| R1707 | Same as R1705 | |
| R1708 | RESISTOR, FIXED, COMPOSITION: 68 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF683J |
| R1709 | Same as R1702 | |
| R1710 | RESISTOR, FIXED, COMPOSITION: 3.3 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF332J |
| R1711 | Same as R1710 | |
| R1712 | RESISTOR, FIXED, COMPOSITION: 220 ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF221J |
| R1713 | Same as R1702 | |
| R1714 | Same as R1702 | |
| R1715 | RESISTOR, FIXED, COMPOSITION: 8.2 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF822J |
| R1716 | RESISTOR, FIXED, COMPOSITION: 3.9 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF392J |
| R1717 | RESISTOR, FIXED, COMPOSITION: 1 k ohm, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF102J |
| R1718 | RESISTOR, VARIABLE, COMPOSITION: 500 ohms, $\pm 10\%$; nom. power rating 0.25 watt at 70°C; linear taper. | RV111U501A |

TRANSMITTER AF BOARD, A10540
 SYMBOL SERIES 1700

| Ref Symbol | Description | TMC Part Number |
|------------|--|-----------------|
| R1719 | RESISTOR, VARIABLE, COMPOSITION: 250 k ohms, $\pm 10\%$; nom. power rating 0.25 watt at 70°C; linear taper. | RV111U254A |
| R1720 | RESISTOR, FIXED, COMPOSITION: 1.5M ohms, $\pm 5\%$; 1/2 watt | RC20GF155J |
| R1721 | NOT USED | |
| R1722 | Same as R1702 | |
| R1723 | RESISTOR, FIXED, COMPOSITION: 5.6 k ohms, $\pm 5\%$; 1/2 watt | RC20GF562J |
| R1724 | Same as R1704 | |
| R1725 | Same as R1702 | |
| R1726 | Same as R1717 | |
| R1727 | Same as R1723 | |
| R1728 | RESISTOR, FIXED, COMPOSITION: 100 k ohms, $\pm 5\%$; 1/2 watt | RC20GF104J |
| R1729 | RESISTOR, FIXED, COMPOSITION: 150 k ohms, $\pm 4\%$; 1/2 watt | RC20GF154J |
| R1730 | Same as R1704 | |
| R1731 | Same as R1705 | |
| R1732 | Same as R1715 | |
| R1733 | Same as R1729 | |
| R1734 | RESISTOR, FIXED, COMPOSITION: 33 ohms, $\pm 5\%$; 1 watt | RC32GF330J |
| R1735 | Same as R1729 | |
| R1774 | RESISTOR, FIXED, COMPOSITION: 100 ohms, $\pm 5\%$; 1/2 watt | RC20GF101J |
| T1701 | TRANSFORMER, AUDIO FREQUENCY: primary impedance 25 k ohms, CT; dc resistance 1.55 k ohms, $\pm 20\%$; secondary impedance 1.2 k ohms, CT; dc resistance 88 ohms, $\pm 20\%$; operating frequency range 200 to 15000 Hz; frequency response ± 3 dB at 250 to 3500 Hz. | TF267-4 |
| T1702 | TRANSFORMER, AUDIO FREQUENCY: primary impedance 500 ohms, CT; dc resistance 60 ohms; secondary impedance 600 ohms; dc resistance 105 ohms; frequency range 100 Hz to 20 kHz; miniature open frame type, lacquer coated. | TF246-17Z |

TRANSMITTER IF BOARD, A-10603
 SYMBOL SERIES 1800

| Ref Symbol | Description | TMC Part Number |
|--------------------------|---|-----------------|
| C1801 | CAPACITOR, FIXED, CERAMIC: .01 uF, 500 working V dc | CC100-16 |
| C1802 | Same as C1801 | |
| C1803 | CAPACITOR, FIXED, MICA: 22 pF, ±5%, 500 working V dc | CM111C220J1S |
| C1804 | CAPACITOR, VARIABLE, CERAMIC: 9-35 pF, 100 working Vdc | CV112-2 |
| C1805 | Same as C1803 | |
| C1806 | Same as C1804 | |
| C1807 | CAPACITOR, FIXED, MICA: 1000 pF, ±5%, 500 working Vdc | CM111C102J1S |
| C1808 | Same as C1807 | |
| C1809 | CAPACITOR, FIXED, MICA: 47 pF, ±5%, 500 working V dc | CM111C470J1S |
| C1810 | CAPACITOR, VARIABLE, CERAMIC: 10-75 pF, 350 working V dc. | CV109-8 |
| C1811 | Same as C1810 | |
| C1812 | CAPACITOR, FIXED, CERAMIC: 0.2 uF, +80%-20%, 25 working V dc. | CC100-33 |
| C1813 | Same as C1807 | |
| C1814 | Same as C1801 | |
| C1815 | Same as C1807 | |
| C1816 | Same as C1807 | |
| C1817 | Same as C1812 | |
| C1818 | Same as C1807 | |
| C1819 | CAPACITOR, FIXED, MICA: 100 pF, ±5%, 500 working V dc | CM111C101J1S |
| C1820 | Same as C1801 | |
| CR1801 thru CR1808 | DIODE | IN34A |
| FL1801 | FILTER, USB: 1750.3 to 1753.0 kHz | FX10014-1 |

TRANSMITTER IF BOARD, A-10603
 SYMBOL SERIES 1800

| REF SYMBOL | DESCRIPTION | TMC PART NUMBER |
|------------------------|--|-----------------|
| FL1802 | FILTER, LSB: 1747.0 to 1749.7 kHz | FX10014-2 |
| L1801 thru L1805 | COIL, RF, FIXED: 1000 uH | CL275-102 |
| Q1801 thru Q1803 | TRANSISTOR | 2N3904 |
| Q1804 thru Q1808 | TRANSISTOR | MPF104 |
| R1801 thru R1812 | RESISTOR, FIXED, COMPOSITION: 1 k ohm, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF102J |
| R1813 | RESISTOR, VARIABLE, COMPOSITION: 500 ohms, $\pm 10\%$ | RV111U501A |
| R1814 | Same as R1813 | |
| R1815 thru R1818 | RESISTOR, FIXED, COMPOSITION: 10 ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF100J |
| R1819 | RESISTOR, FIXED, COMPOSITION: 4.7 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF472J |
| R1820 | Same as R1819 | |
| R1821 | RESISTOR, FIXED, COMPOSITION: 470 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF474J |
| R1822 | RESISTOR, FIXED, COMPOSITION: 47 ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF470J |
| R1823 | RESISTOR, FIXED, COMPOSITION: 100 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF104J |
| R1824 | RESISTOR, FIXED, COMPOSITION: 15 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF153J |
| R1825 | RESISTOR, FIXED, COMPOSITION: 3.3 kohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF332J |
| R1826 | Same as R1822 | |
| R1827 | RESISTOR, FIXED, COMPOSITION: 6.8 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF682J |

TRANSMITTER IF BOARD, A-10603
 SYMBOL SERIES 1800

| REF SYMBOL | DESCRIPTION | TMC PART NUMBER |
|---------------|--|--------------------------|
| R1828 | Same as R1815 | |
| R1829 | Same as R1801 | |
| R1830 | Same as R1825 | |
| R1831 | Same as R1824 | |
| R1832 | RESISTOR, FIXED, COMPOSITION: 330 ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF331J |
| T1801 | TRANSFORMER, RF. | TZ10001 |
| Y1801 | QUARTZ, CRYSTAL: 1750 kHz | CR10008- 1.750000 MHz |
| Z1801 | OSCILLATOR, OVEN, TEMPERATURE COMPENSATED: 0°C to 50°C | NF10002 |

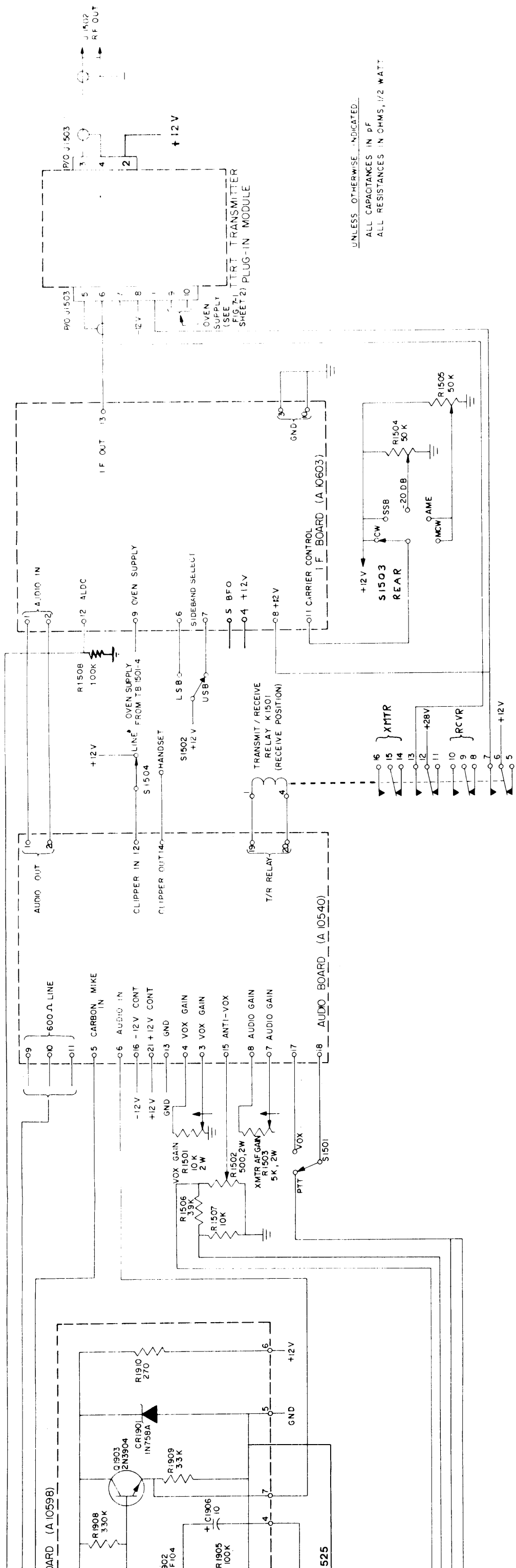
AUDIO PREAMP/CW OSC BOARD A10598
 SYMBOL SERIES 1900

| REF SYMBOL | DESCRIPTION | TMC PART NUMBER |
|------------|---|-----------------|
| C1901 | CAPACITOR, FIXED, CERAMIC: 0.02 uF, +80%-40%, 150 working V dc. | CC100-35 |
| C1902 | CAPACITOR, FLAT, FOIL: 0.022 uF, 250 V dc | CC10011-3 |
| C1903 | CAPACITOR, FLAT, FOIL: 0.33 uF, 250 V dc | CC10011-10 |
| C1904 | Same as C1902 | |
| C1905 | Same as C1901 | |
| C1906 | CAPACITOR, FIXED, ELECTROLYTIC: 10 uF, 15 working V dc | CE105-10-15 |
| C1907 | Same as C1906 | |
| C1908 | CAPACITOR, FIXED, CERAMIC: 0.2 uF, +80%-20%, 25 working V dc. | CC100-33 |
| C1909 | CAPACITOR, FLAT, FOIL: 0.01 uF, 250 working V dc | CC10011-1 |
| CR1901 | DIODE, ZENER | IN758A |
| CR1902 | DIODE | 1N34A |
| L1901 | INDUCTOR: 1.2 H | CL10033 |
| Q1901 | TRANSISTOR | MPF104 |
| Q1902 | Same as Q1901 | |
| Q1903 | TRANSISTOR | 2N3904 |
| R1901 | RESISTOR, FIXED, COMPOSITION: 33 k ohms, ±5%, ½ watt | RC20GF333J |
| R1902 | RESISTOR, FIXED, COMPOSITION: 4.7 k ohms, ±5%, ½ watt | RC20GF472J |
| R1903 | RESISTOR, VARIABLE, COMPOSITION: 10 k ohms | RV10005-7 |
| R1904 | RESISTOR, FIXED, COMPOSITION: 22 k ohms, ±5%, ½ watt | RC20GF223J |
| R1905 | RESISTOR, FIXED, COMPOSITION: 100 k ohms, ±5%, ½ watt | RC20GF104J |
| R1906 | RESISTOR, FIXED, COMPOSITION: 8.2 k ohms ±5%, ½ watt | RC20GF822J |
| R1907 | RESISTOR, FIXED, COMPOSITION: 2.2 k ohms, ±5%, ½ watt | RC20GF222J |

AUDIO PREAMP/CW OSC BOARD, A10598
 SYMBOL SERIES 1900

| REF SYMBOL | DESCRIPTION | TMC PART NUMBER |
|---------------|--|--------------------|
| R1908 | RESISTOR, FIXED, COMPOSITION: 330 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF334J |
| R1909 | RESISTOR, FIXED, COMPOSITION: 3.3 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF332J |
| R1910 | RESISTOR, FIXED, COMPOSITION: 270 ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF271J |
| R1911 | RESISTOR, FIXED, COMPOSITION: 15 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF153J |
| R1912 | RESISTOR, FIXED, COMPOSITION: 6.8 k ohms, $\pm 5\%$, $\frac{1}{2}$ watt | RC20GF682J |

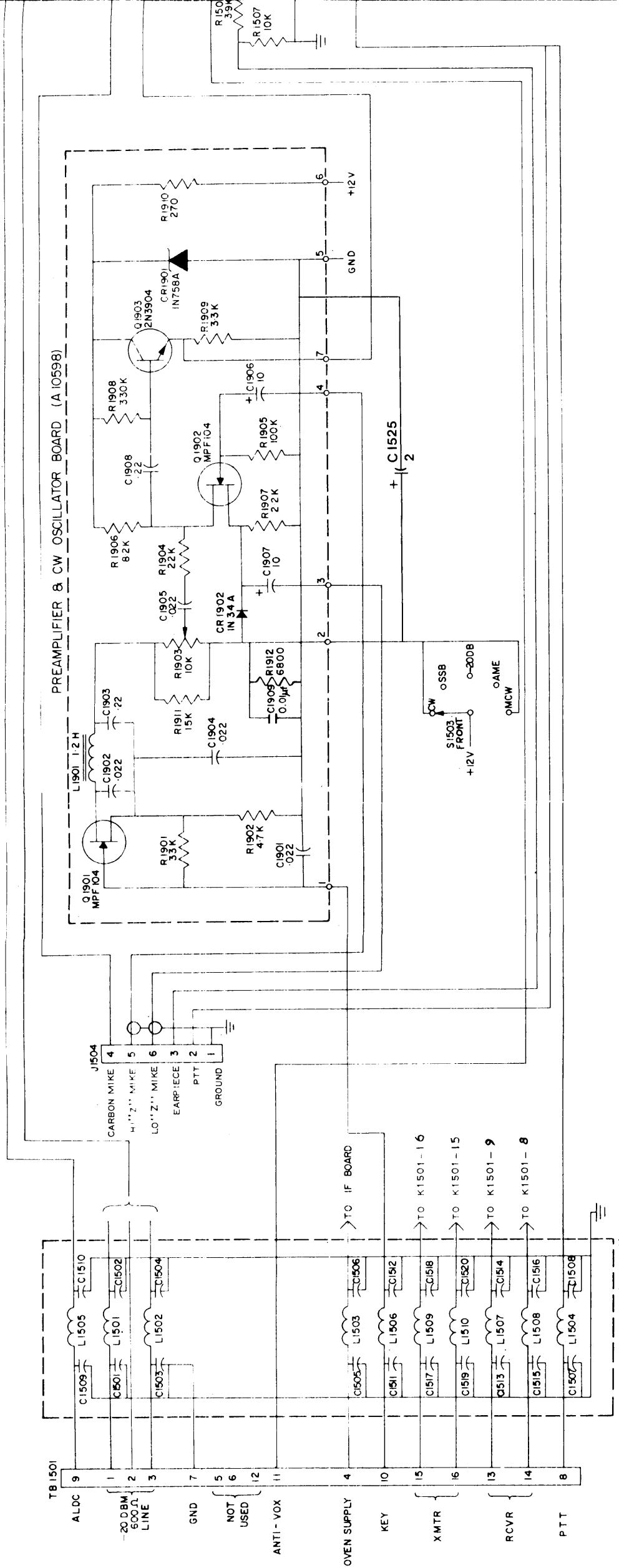
SECTION 7
SCHEMATIC DIAGRAMS



UNLESS OTHERWISE INDICATED,
ALL CAPACITANCES IN PF
ALL RESISTANCES IN OHMS, 1/2 WATT

SCHEMATIC DIAGRAM,
SIDE BAND STRIP EXCITER STE ---5

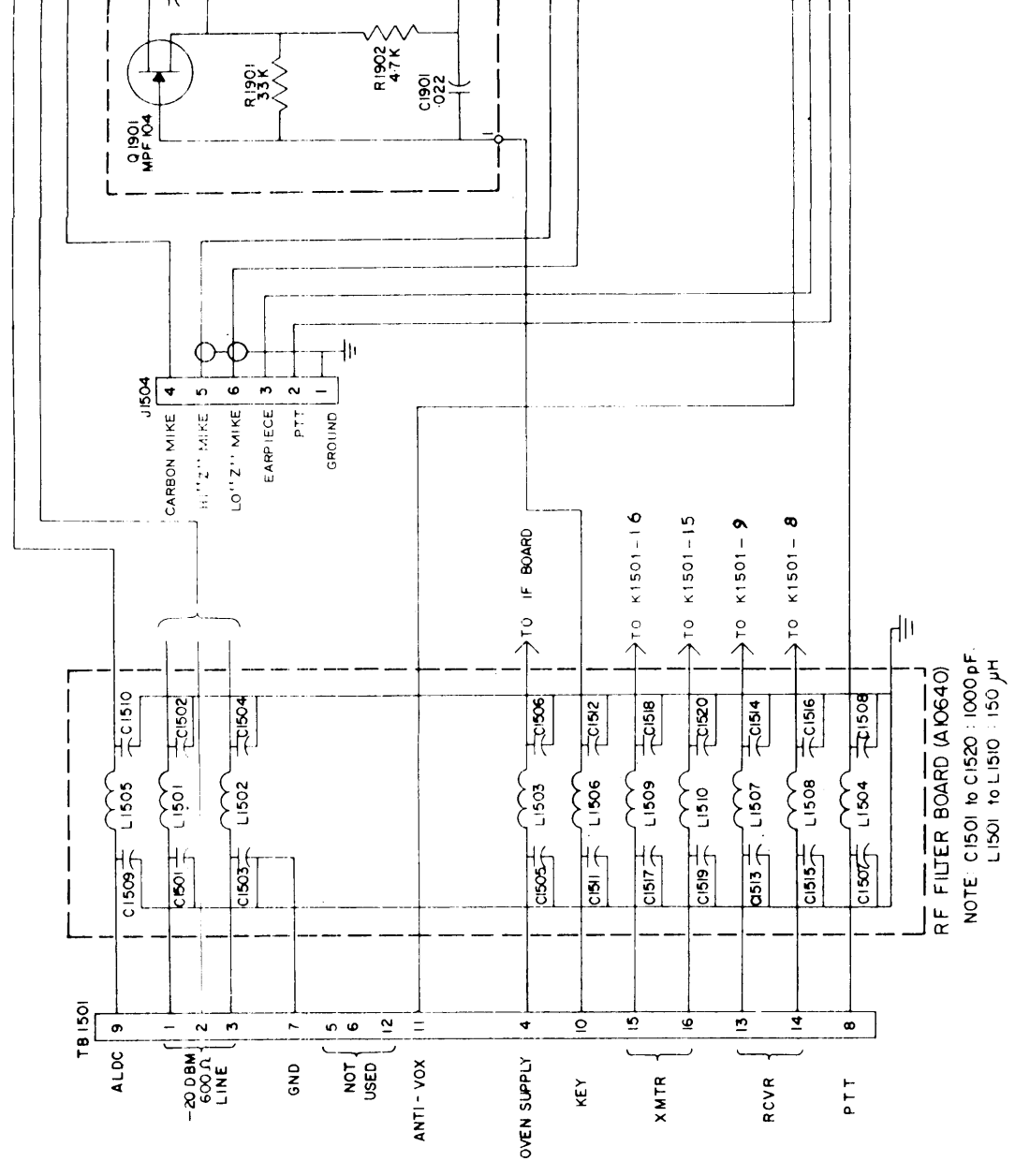
FIGURE 7-1, (Sht. 1 of 2)



RF FILTER BOARD (A10640)
 NOTE: C1501 to C1520 : 1000 pF.
 L1501 to L1510 : 150 μH

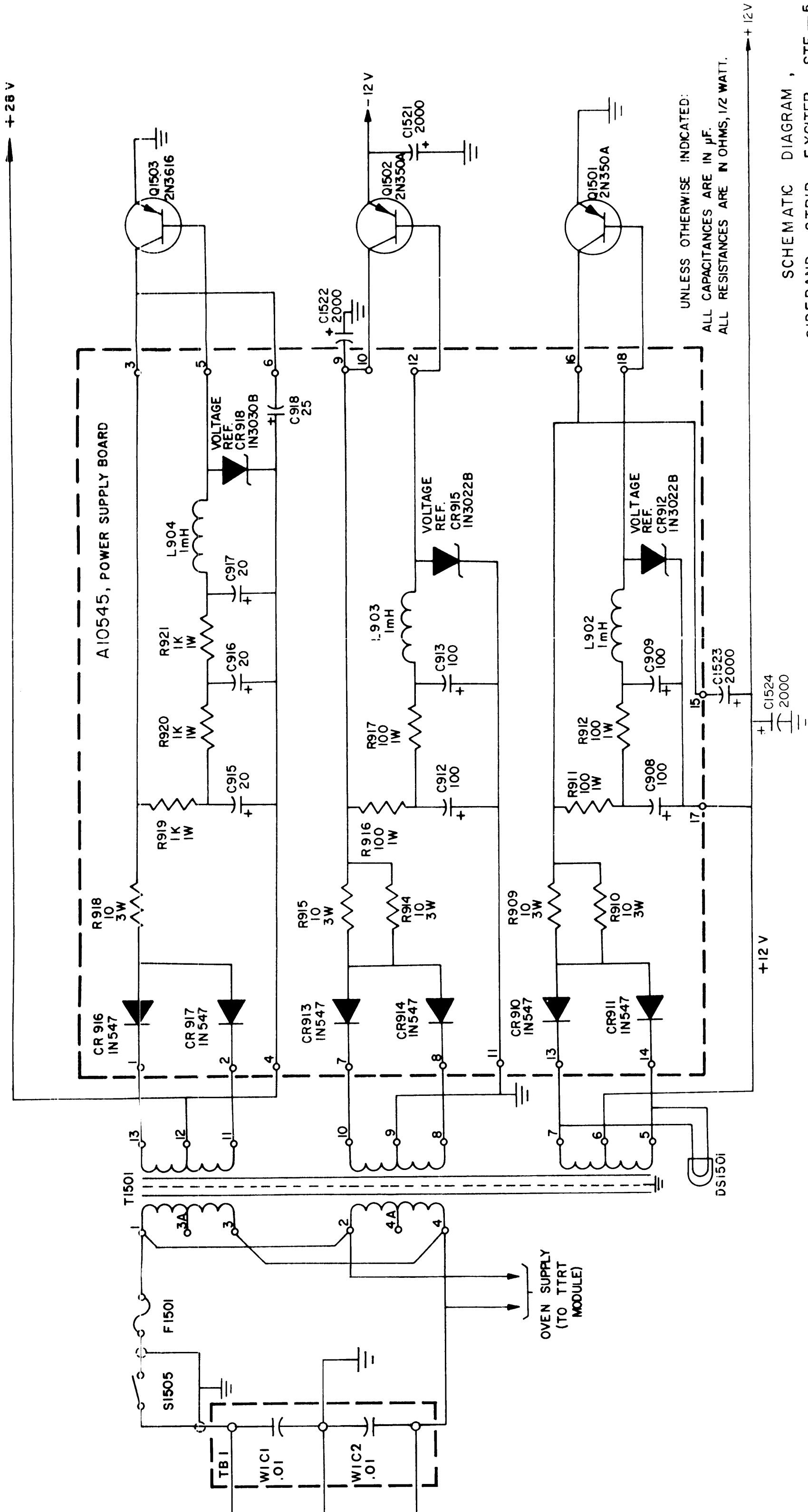
158732032C





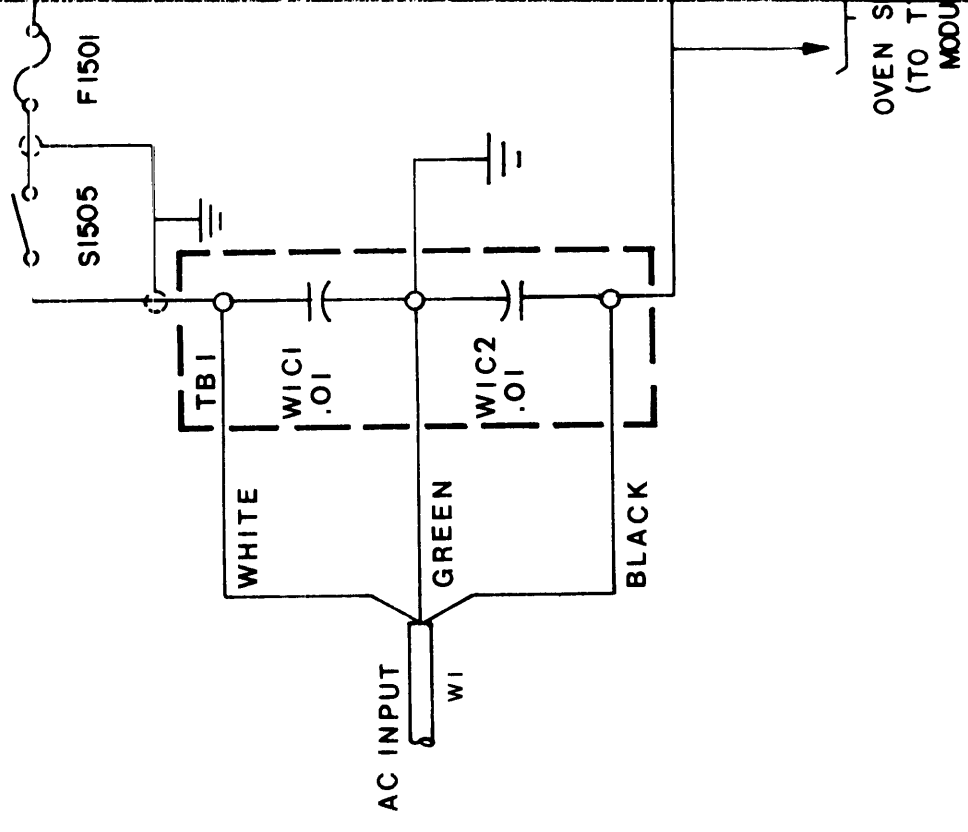
RF FILTER BOARD (A10640)
 NOTE: C1501 to C1520 : 1000pF.
 L1501 to L1510 : 150 μH

158732032C



SCHEMATIC DIAGRAM,
 SIDEBAND STRIP EXCITER STE-5
 FIGURE 7-1
 SHEET 2 OF 2

1.58732032C



158732032C

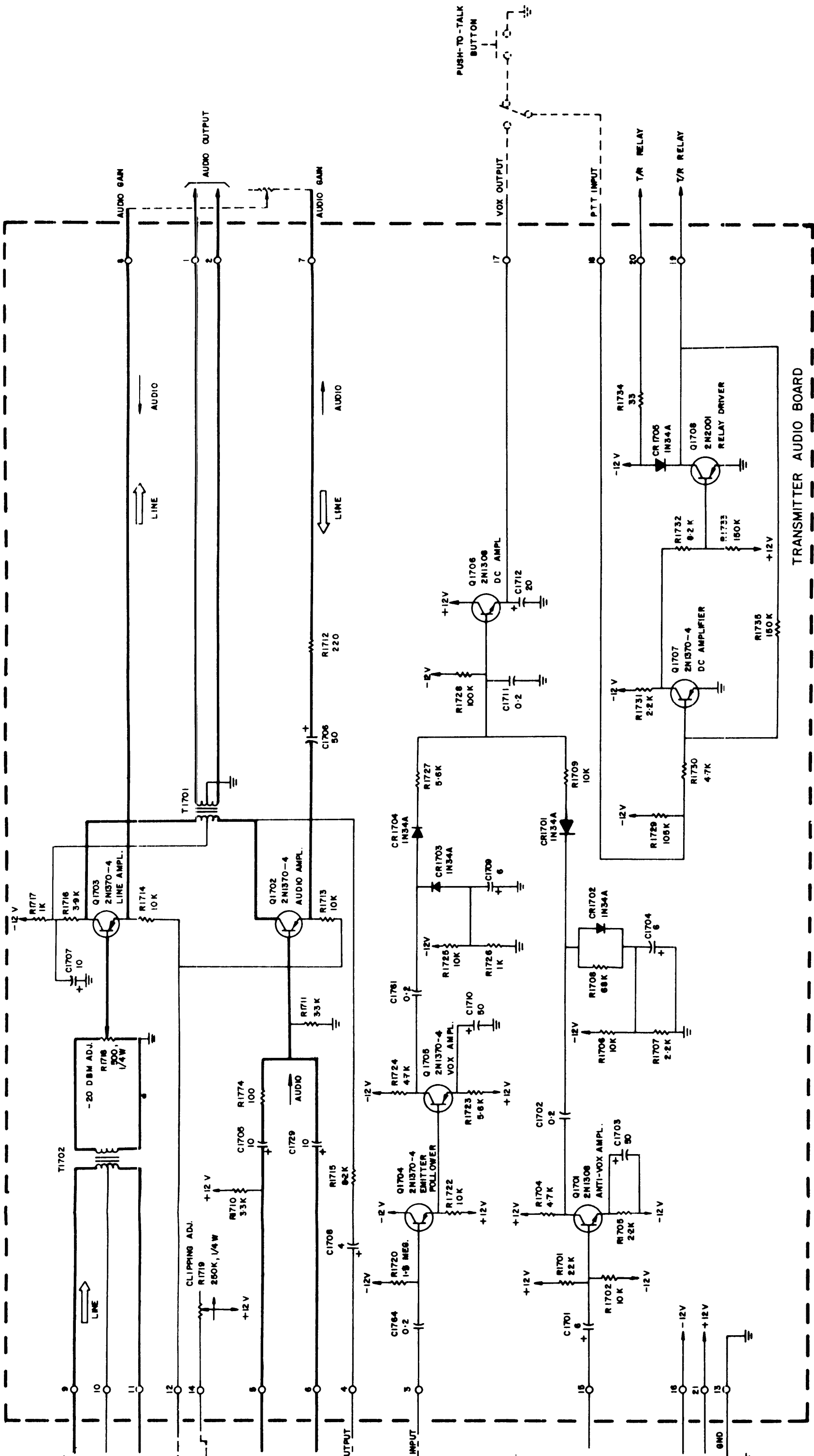
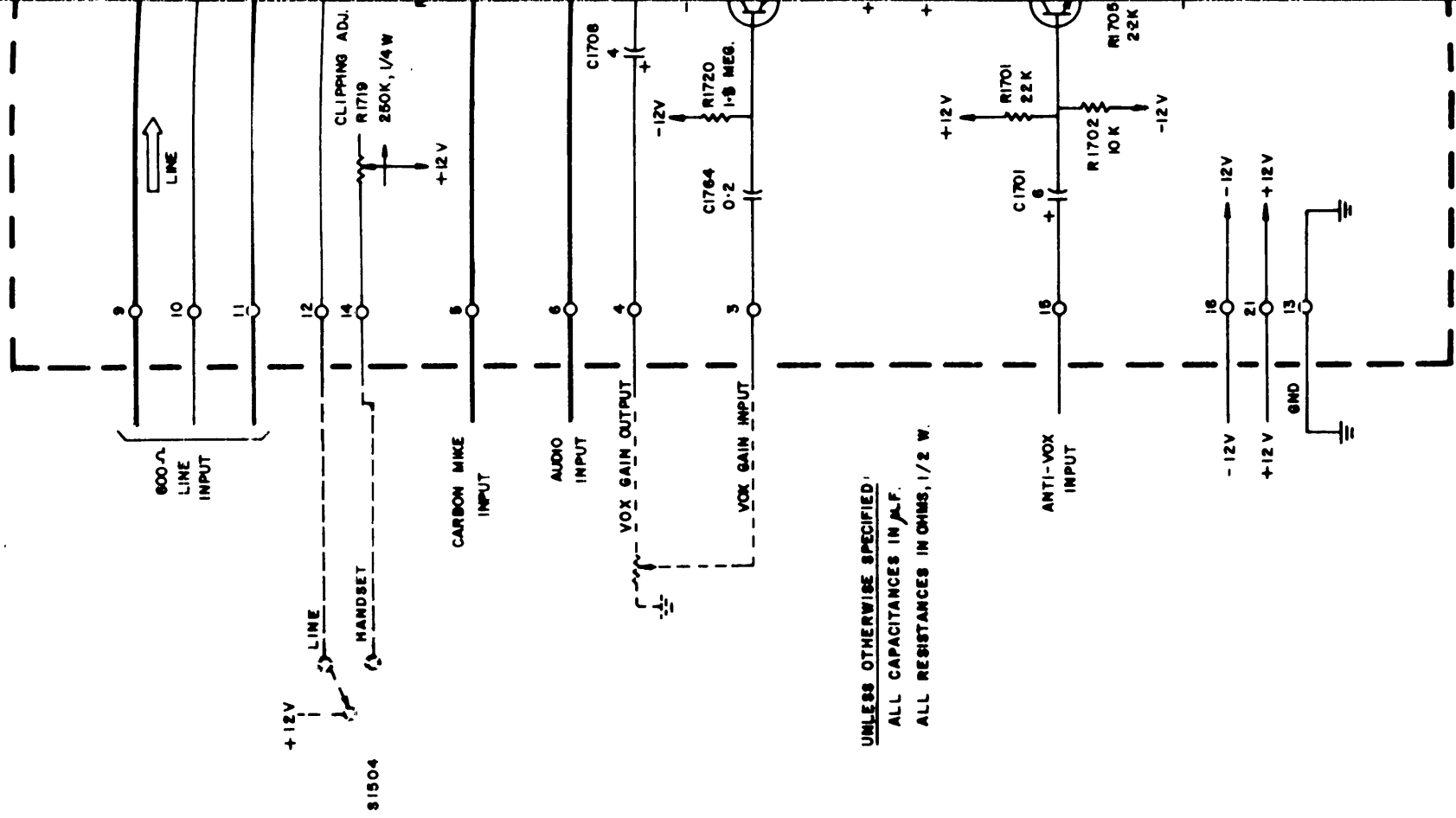


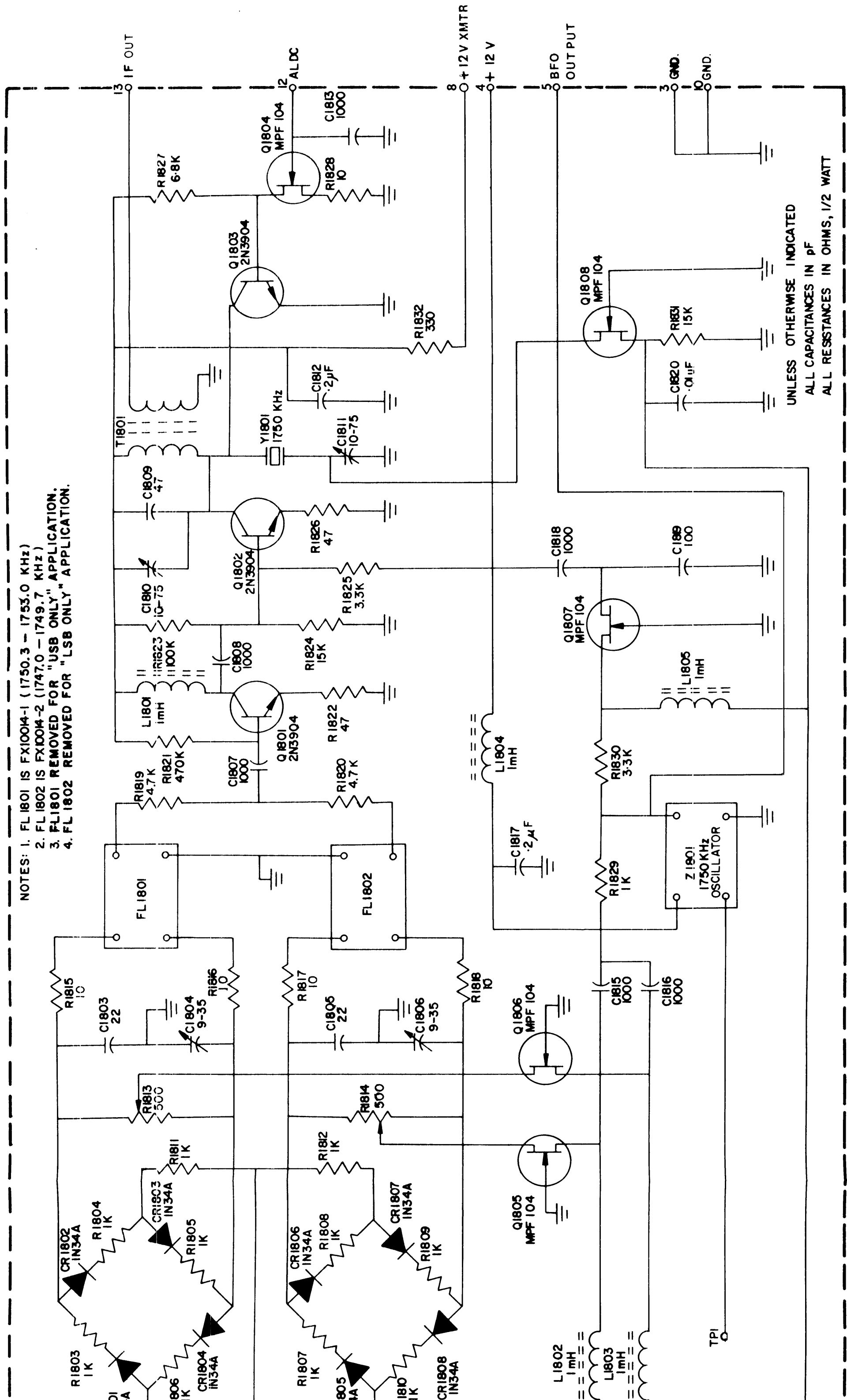
FIGURE 7-2 SCHEMATIC DIAGRAM,
TRANSMITTER AF BOARD
STE - 5



UNLESS OTHERWISE SPECIFIED,
 ALL CAPACITANCES IN μ F.
 ALL RESISTANCES IN OHMS, 1/2 W.

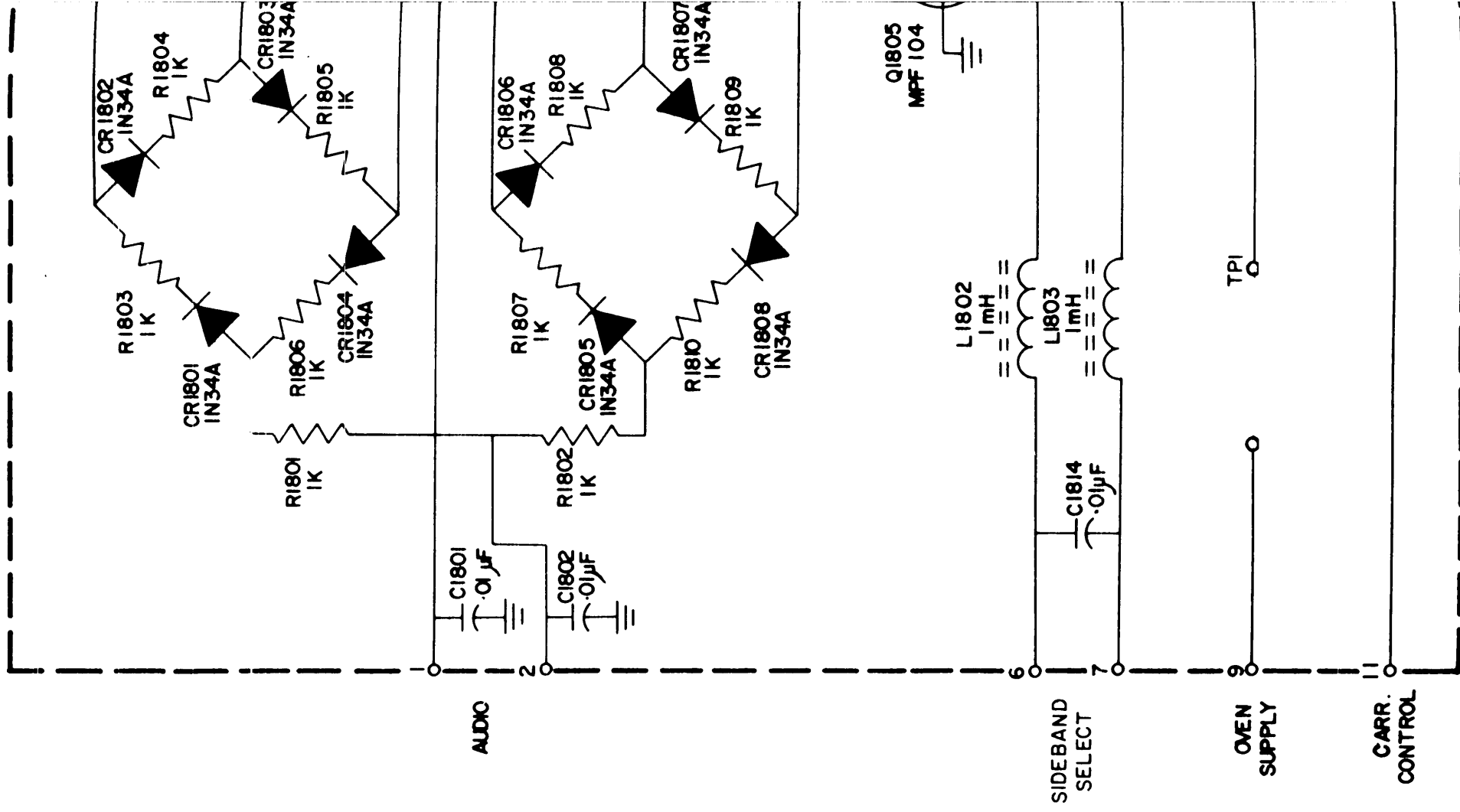
158732032C

- NOTES: 1. FL1801 IS FX1004-1 (1750.3 - 1753.0 KHZ)
 2. FL1802 IS FX1004-2 (1747.0 - 1749.7 KHZ)
 3. FL1801 REMOVED FOR "USB ONLY" APPLICATION.
 4. FL1802 REMOVED FOR "LSB ONLY" APPLICATION.



UNLESS OTHERWISE INDICATED
 ALL CAPACITANCES IN pF
 ALL RESISTANCES IN OHMS, 1/2 WATT

FIGURE 7-3



1.58732032C