

WS-116 B

NUMBER OF SECTIONS 2
 NUMBER OF POSITIONS 10
 ANGLE OF THROW 30° (30° OR 60°)

PART NUMBER _____
 STAMP ON FRONT PLATE YES ___ NO ___

CONTACTS & ROTORS: (IF NOT SPECIFIED, SHORTING TYPE WILL BE SUPPLIED)
 SHORTING ___ NON SHORTING

MATERIAL: (IF NOT SPECIFIED, SILVER PLATED BRASS WILL BE SUPPLIED)
 SILVER PLATED BRASS SILVER ALLOY ___

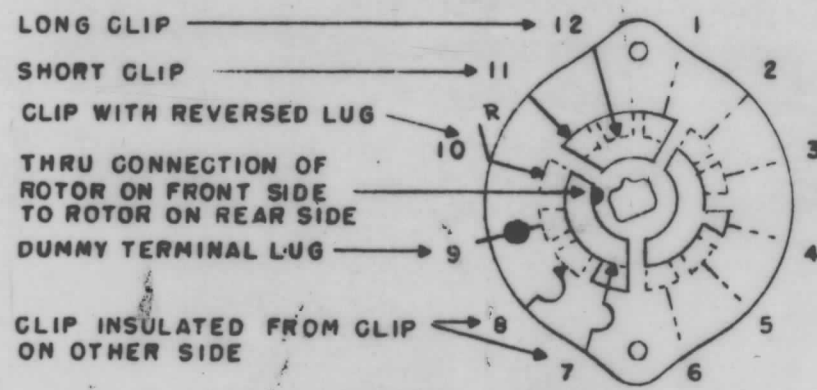
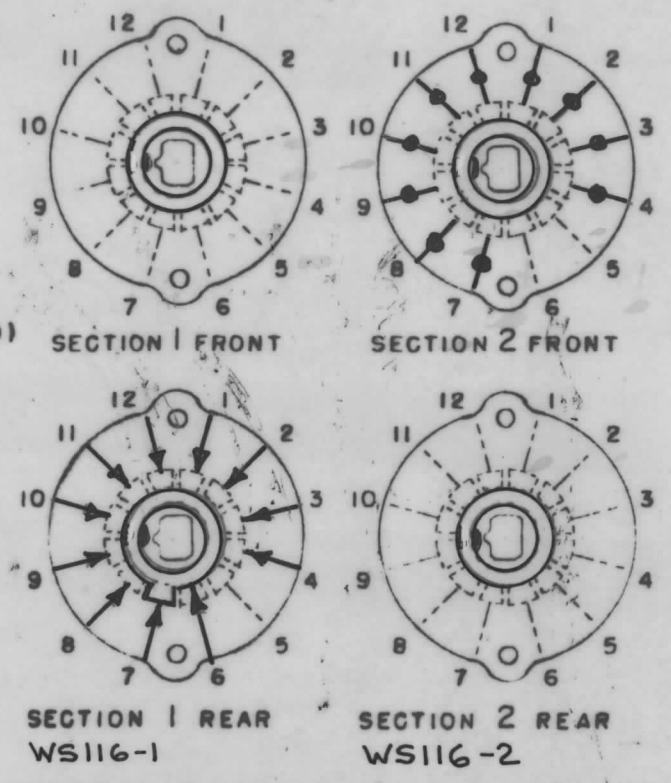
INSULATION: BAKELITE ___ CERAMIC
 SPECIFY IMPREGNATION IF REQUIRED _____

FINISH REQUIREMENTS: COMMERCIAL ___ ARMY ___ NAVY ___
 SALT TEST (IF ANY GIVE DETAILS) _____

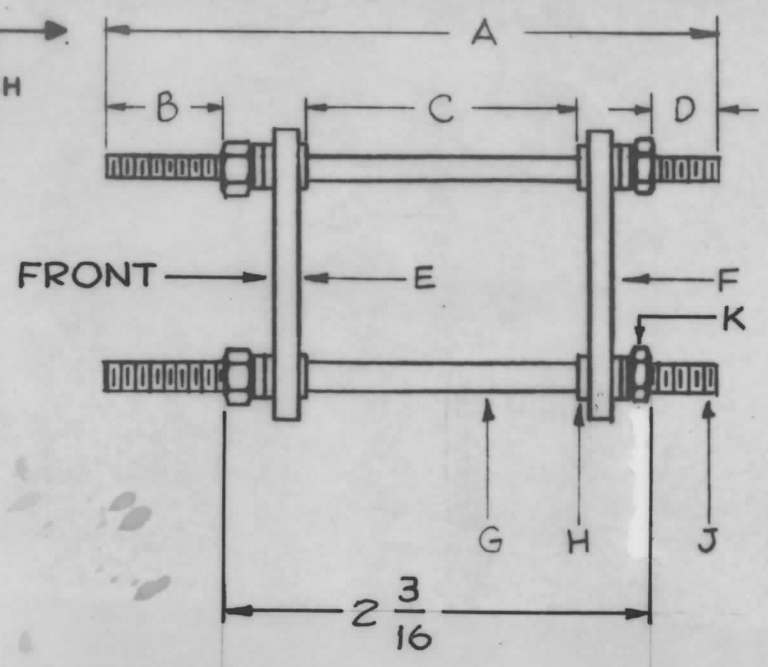
HARDWARE: SUPPLY
 ___ 3/8-32 NUTS ___ ACROS FLATS MAT. ___ PLATING ___
 ___ 3/8 INT TOOTH LOCKWASHERS MAT. ___ PLATING ___

SYMBOLS USED IN MARKING PRINT →

FRONT & REAR OF SECTIONS VIEWED FROM FRONT OR KNOB END OF SWITCH IN EXTREME COUNTER-CLOCKWISE POSITION



OUTLINE ROTOR BLADES AS SHOWN ABOVE WITH SWITCH IN EXTREME COUNTER-CLOCKWISE POSITION



- A ~ 2 3/4
- B ~ 9/32
- C ~ 1 5/16
- D ~ 9/32
- E ~ WAFER, SECTION 1 - WS116-1
- F ~ WAFER, SECTION 2 - WS116-2
- G ~ 5-40 SPACER, 2 REQ.
- H ~ 5-40 FIBRE WASHER, 1/16 THK., 12 REQ.
- J ~ 5-40 THREADED ROD, 2 REQ.
- K ~ 5-40 NUT, 3/32 THK. 4 REQ.

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 MAMARONECK, NEW YORK

FUNCTION
 10-19.9 KC SELECTOR

OAK SWITCH TYPE-HC

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	2	TO 'E' - WS116-1 ADDED TO 'F' - WS116-2 ADDED	1.4.65	13208	hwb	[Signature]	[Signature]
A	1	WAS SHORTING TYPE SWITCH	10-18-60	3224	WTF	[Signature]	[Signature]

TOLERANCES		SCALE:	
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES	
FRAC. DIM. ±			
ANGULAR DIM. ±			

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	ChL	5-701-C		4-20-60
				USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
STOCK SIZE			
WAFER, SWITCH ROTARY			
MATERIAL			
TYPE & TEMPER		HEAT TREAT. SPEC.	
DRAWN		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
			WS-116 B