

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

TMC NO.	CAT. NO.	B	C	R	W	FITS SET SCREW
WR-100-1	035	1/2	1 3/8	1/16	.035	#2
-2	050	9/16	1 3/4	1/16	.050	#3-4
-3	116	9/16	1 3/4	1/16	1/16	#5-6
-4	564	39/64	1 7/8	5/64	5/64	#8
-5	332	21/32	2	3/32	3/32	#10-12
-6	18	3/4	2 1/4	1/8	1/8	1/4
-7	532	27/32	2 1/2	5/32	5/32	5/16
-8	316	15/16	2 3/4	3/16	3/16	3/8
-9	732	1 1/32	3	7/32	7/32	7/16
-10	14	1 1/8	3 1/4	1/4	1/4	1/2 - 9/16
-11	516	1 1/4	3 3/4	5/16	5/16	5/8
-12	38	1 3/8	4 1/4	3/8	3/8	3/4
-13	12	1 5/8	5 1/4	1/2	1/2	7/8
-14	916	1 3/4	5 3/4	9/16	9/16	1 - 1 1/8
-15	58	1 7/8	6 1/4	5/8	5/8	1 1/4 - 1 3/8
-16	34	2 1/8	7 1/4	3/4	3/4	1 1/2
-17	100	2 5/8	9 1/4	1	1	1 3/4 - 2
-18	SPECIAL	39/64	6	5/64	5/64	#8
-19	SPECIAL	9/16	6	1/16	1/16	#5-6
-20	SPECIAL	5/8	3 3/4	5/16	5/16	5/8
-21		51/64 MAX.	3 21/32 MAX.	7/64	7/64	#6 CAR. SCREW
-22						
-23						
-24						

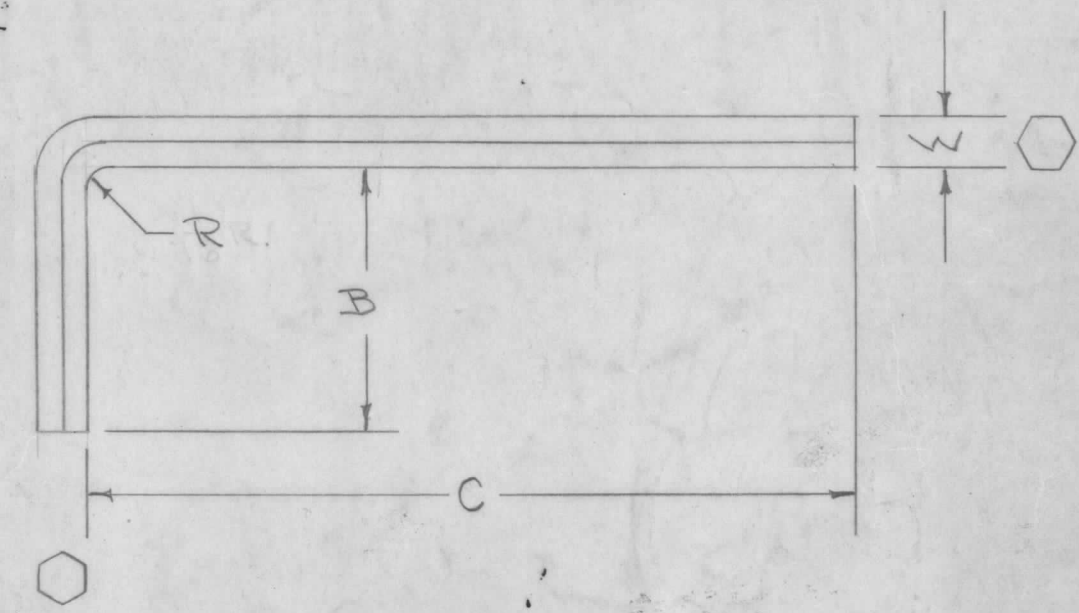
WR-100 E

STANDARD DRAWING

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK



REF: ALLEN MFG. CO.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
E	1	WR-100-21 ADDED	12-7-62	7816			
D	1	FINISH SPEC WAS S-105	2-21-62	6376	G.S.		
C	1	WR-100-20 ADDED	6-7-61	5023	M.H.F.		
B	2	WR-100-19 ADDED					
	1	REDRAWN	8/24/61	2	C.D.D.		
A	1	WR-100-18 ADDED	4/12/54	1	C.D.D.		

TOLERANCES		SCALE:	
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.	

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
#		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK, NEW YORK	
STEEL	#	WRENCH, HEX	
MATERIAL	WEIGHT PER PC.		
#			
TYPE & TEMPER		C.D.D. 8-26-SA	
#		DRAWN	ELEC. DES. APP. MECH. DES. APP.
HEAT TREAT. SPEC.		Checked	Final Approval
BLACK OXIDE			
FINISH & SPEC. NO.		WR-100	E