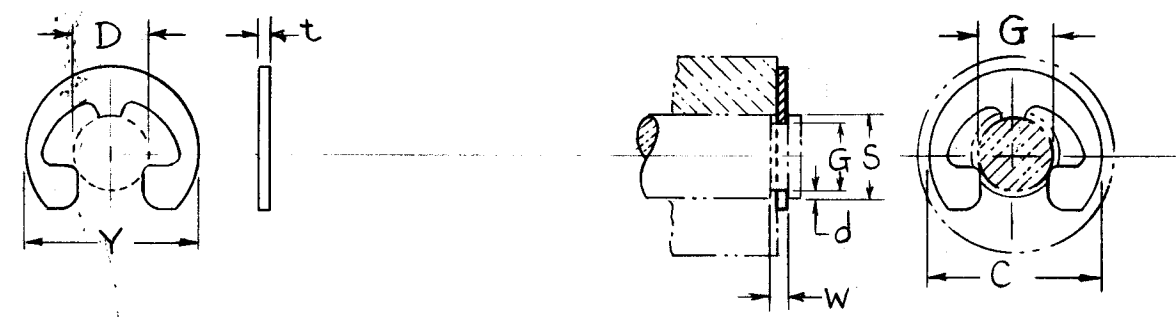


					RECOMMENDED INSTALLATION DIMS.				
TMC PART NO.	MFG. PART NO.	D FREE DIA	Y FREE O.D	t THICK.	S SHAFT DIA.	d GROOVE DEPTH	W GROOVE WIDTH	G GROOVE DIA.	C O.D. WHEN INSTALLED
WA-137-1	5144-25	.204 ±.003	.516	.025 ±.002	.250	.020	.029 ±.003	.210 ±.002	.530
WA-137-2	X5133-21	.185 ±.001 -.003	.437	.025 ±.002	.250	.015	.029	.188	.45
WA-137-3	5144-37	.292 ±.004	.660	.035 ±.002	.375	.036	.039 ±.003	.303 ±.003	.68

B
WA-137

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD	
A	ON TMC CHART WA-137-2 ADDED - ON MODEL USED VLR-1 & LFS-1 ADDED - REF. VENDOR REMOVED - EXTERNAL SERIES 5144 DELETED - ON CODE 5401-137 ADDED	7-9-63	9478	G.O.L	N.O.	<i>[Signature]</i>
B	WA-137-3 ADDED TO CHART	10/19/63	10154	SP	N/A	<i>[Signature]</i>



RECOMMENDED INSTALLATION
DETAIL

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MAMARONECK, NEW YORK

NOTES

52	LFS-1	
12	VLR-1	
	GPR-92	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	5401-137
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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
GELLMAN LIST OF MATERIAL				
MATERIAL CARBON SPRING STEEL SAE 1065-1090			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH OIL DIPPED			TITLE RING, RETAINING	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			DRAWN V.R.R.	DATE 7-25-62
			CHECKED <i>[Signature]</i>	DATE 8/4/62
			ELECT. DES. <i>[Signature]</i>	DATE
			MECH. DES.	DATE
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005			FRACTIONS ± 1/64 ANGLES ± 0° 30'	
			FINAL APPROVAL <i>[Signature]</i> WA-137	
			DATE	
			SHEET	
			REV. LTR. B	