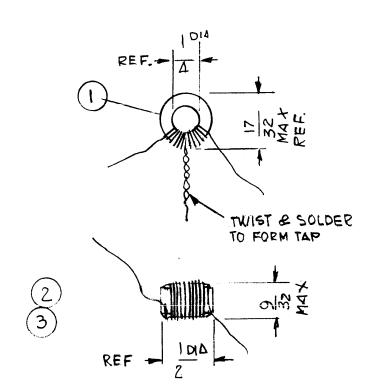
APPLICATION			REVISIONS							
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD	
	N Y KAM									



WINDING PROCEDURE

- I. WIND 14 TURNS TAP AT 7 TURNS CLOSE WOUND OVER CORE AS SHOWN
- 2. STAKE LEADS WITH ITEM 4
- 3. SAKE 1/2 HR AT 215° F TO REMOVE MOISTURE
- 4. COAT COIL WITH ITEM 4 & BAKE 1/2 HR
- 5. STRIP & TIN LEADS ALL LEADS TO WITHIN 1/4" OF COIL
- 6. ALL LEADS TO BE 1/2" LONG

ELECT. SPECS: (FOR PEF. ONLY)

Z IN 2000 APROX.

0	Ъ_			
z 14T	≒			
1N 2000	ブ 7下	Z	OUT	50 L
0				

	X	4	BLIO	4-2	INSULATION, VARNISH U85						
	X	3	BS 10	0		SOLDER ,TI	N ALL	94			
	×	2	WI IOZ	-9-2	WIRE, ELEC.						
	1	1	CI127-7		CORE, TORO ID						4 (1.1)
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	REQ'D	ITEM	PART	NUMBE	R		DESCRIPTION				SYM.
AND INCLUDE CHEMICALLY APPLIES OR PLATED FINISHES DECIMALS FRACTIONS	1	LIST OF MATERIAL									
.X ± .05 .XX ± .01 TOLS. 1/64 .XXX ± .01 ANGLES .XXX ± .005 0° .30'				DATE	THE TECHNICAL MATERIEL CORP.						
MATERIAL				DATE	MAMARONECK, NEW YORK						
FINISH	ELECT. DES.			DATE		To	N	20155	~		
	CHECKED			DATE	TRANSFORMER						
DRAWN GDL DATE 7-3			DATE 7-3-85	BROAD BAND							
NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is					SIZE A	82679		DWG NO.	237	gerger and general desired	ISSUE
permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.				SCALE				SHEET	OF		