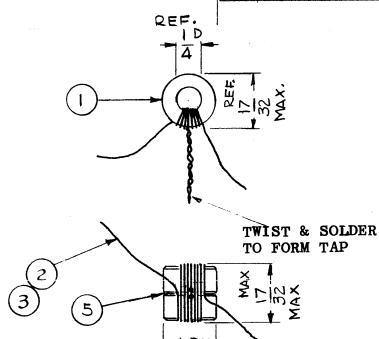
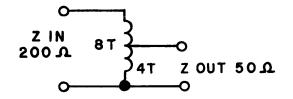
	APPLICATI	ON	REVISIONS							
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD	
2	MMX - I	A4502	X	EXP. PELEASE	5-2-67		6.D.L		Ke	
2	V0X - 7	A4502	Χt	DIMG. REF. ADDED	5-25-67		GOL	files	X	
			8	The Contraction of Assertation (Contraction of the Contraction of the	6.14 67	00-1	RG	001	ALL	
			10	ITI WAS CI 115	5/15/10	19854	K/1	John	Oc	



## WINDING PROCEDURE

- FORM A SINGLE CORE FROM 2 OF ITEM 1. USE ITEM 5 TO FASTEN TOGETHER AS SHOWN.
- WIND 8 TURNS TAP AT 4 TURNS CLOSE WOUND OVER 2 CORES AS SHOWN.
- STAKE LEADS WITH ITEM 4. 3.
- BAKE 1/2 HR AT 215°F TO REMOVE MOISTURE.
- COAT COIL WITH ITEM 4 AND BAKE 1/2 HR AT 215°F
- STRIP & TIN LEADS, ALL LEADS WITHIN 1/4" OF COIL
- ALL LEADS TO BE 1-1/2 LONG



ELECTRICAL SPECS (FOR REF ONLY)

z in 200  $\Omega$ Z OUT 50  $\Omega$ 

				٠.		•					
	X	5	G1:103		A	DHESIVE	-N-CE	L			
	X	4	GL104	-2	I	INSULATION, VARNISH U85					
	Х	3	BS100		S	SOLDER, TIN ALLOY					
	Х	2	WI102	-9-2	V	WIRE, ELEC. MAG, EC					
	2	1	CI127-7			CORE, TOROID					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED	REQ'D	ITEM	PART	NUMBER	₹	DESCRIPTION				SYN	Μ.
OR PLATED FINISHES DECIMALS FRACTIONS	O.POSE				LIST OF MATERIAL						
.X ± .05 TOLS. 1/64 .XX ± .01 ANGLES XXX ± .005 0° .30'	FUMAL	FUND DATE 17			THE TECHNICAL MATERIEL CORP.						
MATERIAL MECH. DES. DATE				DATE .	MAMARONECK, NEW YORK						
	ł		1			M	AMARO	NECK, NEW	YORK		
FINISH 5401 - 451	CHECKE	□ <i>J</i>	auger VVI	DATE 6/15/67 DATE 6/5-67			RANS	SFORME	R		
5401-451	CHECKE	G.D	<i>VIII</i> .L	DATE 6/15/67	SIZE	Ti	PANS B	SFORME ROAD E	R	lissi	UF
	DRAWN  S RECEIVING  RATION claim  Ref in confiden	G.D.  G. THIS DRI ms propriet	.L.  WING ary right in the	DATE 6/5/67 DATE 6/5 4-7 DATE 5-2-67  e material ation only	SIZE A		PANS B	SFORME ROAD E	IR BAND	ISSU Z	UE