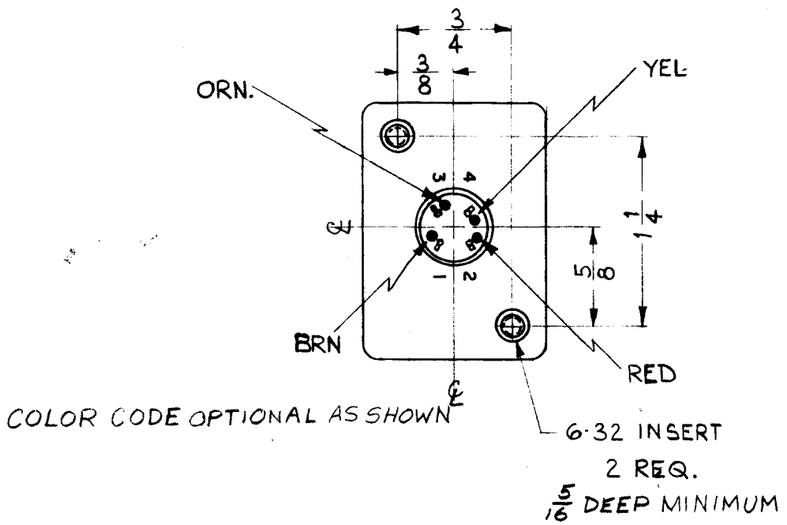
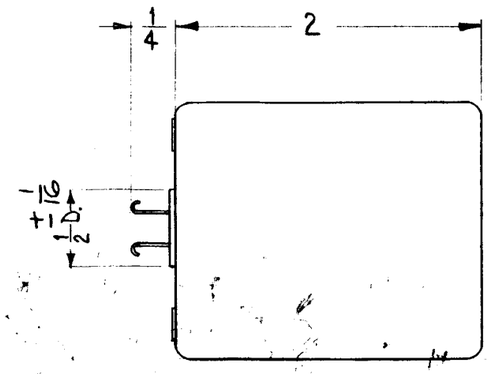
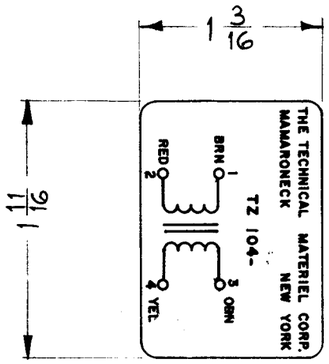
TZ 104 C







BLACK GOTHIC LETTERING
AS SHOWN

NOTE: IF COLOR CODING IS OMITTED ON BASE. OMIT COLOR REFERENCE ON TOP ALSO.

ELECTRICAL SPECIFICATIONS~

11.4 MH ±1%
Q MIN AT 4 KC = 160
Q LOADED = 60 - 80 AT 4KC

MECHANICAL SPECIFICATIONS~

CASE ~ HERMETICALLY SEALED, MU-METAL
FINISH ~ S115 TMC SMOOTH GREY ENAMEL EXCEPT TERMINAL END.
SIZE O/A ~ 1 3/16 X 1 11/16 X 2 HIGH.
STAMPING ~ TERMINALS SHALL BE STAMPED 1/8 HIGH BLACK GOTHIC, OPPOSITE END SHALL BE STAMPED AS SHOWN.
SECONDARY TERMINALS 3 & 4 ON SCHEMATIC ARE LOADED WITH 47Ω.
NOTE:
MANUFACTURED IN ACCORDANCE WITH MIL SPEC T-27-A EXCEPT THAT MIL SPEC T-27-A SHALL NOT APPEAR ON CASE, QUALIFICATION TESTING IS NOT REQUIRED.

...S READING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	PICT. NOTE, OPTIONAL, 5/16 DEEP MAX ADDED	10/27/65	15027			
B	CASE MAT'L. WAS STEEL	3-7-63	8462			
A	ELEC. SPEC. 'Q' LOAD CLARIFIED	9-25-62	7229			

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

A

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	HFS-1			8-17-62

USED ON

REQ.	ITEM	PART NO.	J. STRUMMER DESCRIPTION	SYMBOL
STOCK SIZE			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL			TRANSFORMER, RF	
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKER	FINAL APPROVAL
SEE NOTE		M.F.		
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	TZ 104 C

TMC FORM NO. 109

DEFIANCE NO. 1020 36852