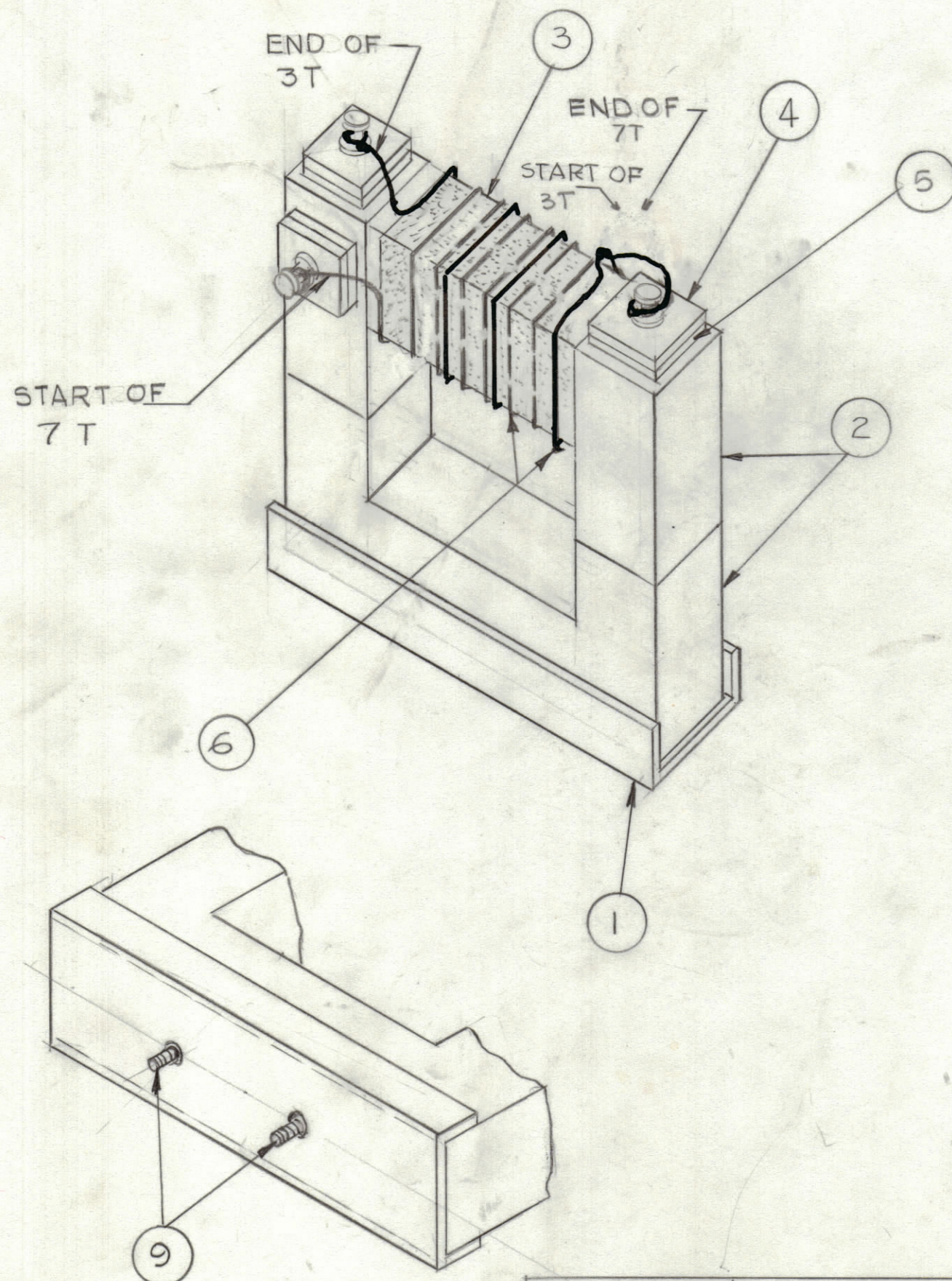
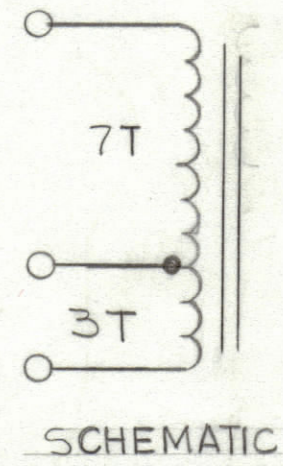


REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	EXP. RELEASE					
	<del>0</del>	ORIGINAL RELEASE FOR PRODUCTION	4/1/75				
	A	ITEM 9 ADD	7-11-75	21238	G. De Lucia		



ASSEMBLY PROCEDURE:

- 1- USING ITEM 8 JOIN ITEM 2 & 1 TOGETHER AS SHOWN, WITH ITEM 9 IN PLACE.
- 2- USING ITEM 5, FASTEN TO ITEM 2 WITH ITEM 8, AS SHOWN ALLOW 24 HOURS TO CURE
- 3- USING ITEM 4, FASTEN TO ITEM 5 WITH ITEM 8 AS SHOWN
- 4- WRAP 2 TURNS ITEM 3 AROUND ITEM 2 AS SHOWN
- 5- WIND 7 TURNS ITEM 6 COUNTER CLOCKWISE AS SHOWN
- 6- WRAP 3 TURNS ITEM 3 AROUND ITEM 2 AS SHOWN
- 6 - WITH ITEM 6 WRAP THE END OF 7 WINDING TURNS AND START 3 TURNS EQUAL SPACED CLOCK WISE AS SHOWN -
- 7- FASTEN ITEM 6 TO ITEM 4 WITH ITEM 7

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	9	SCFP0440BN4	SCREW, MACHINE	
X	8	NO TMC NO.	ADHESIVE (EASTMAN 910)	
X	7	BS100	SOLDER TIN ALLOY	
X	6	WI 139-2	WIRE ELECTRICAL INSUL.	
3	5	PX1051-1	TERMINAL INSULATOR	
3	4	PX1051-2	TERMINAL INSULATORE	
X	3	TA108-5	TAPE	
2	2	CI 101-3Q1	CORE U	
1	1	MS 6559	BRACKET, TRANSFORMER	

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL <i>DOB</i>	DATE 3/25/75
TOLERANCES ON	MECH. DES.	DATE
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	ELECT. DES. <i>MD</i>	DATE
FRACTIONS ± 1/64 ANGLES ± 0° -30'	CHECKED	DATE
	DRAWN G. De Lucia	DATE 2-27-75

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
TRANSFORMER, RF			
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
C	82679	TR 204	A
SCALE	1:1	SHEET	OF

1	ATU-1K	ASS'Y NO.
QTY / UNIT	MODEL USED ON	
APPLICATION		
CODE		
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TR 204 A B