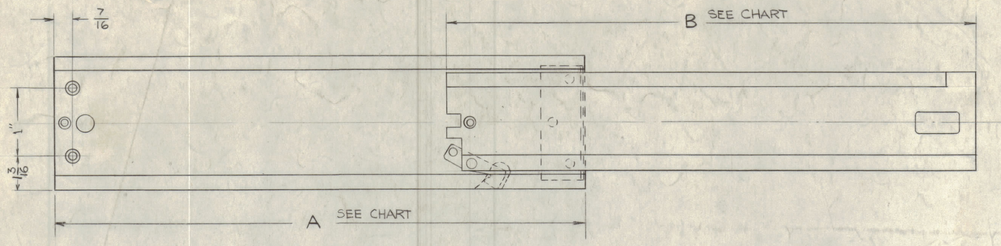
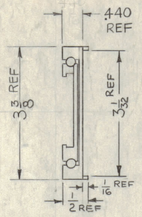
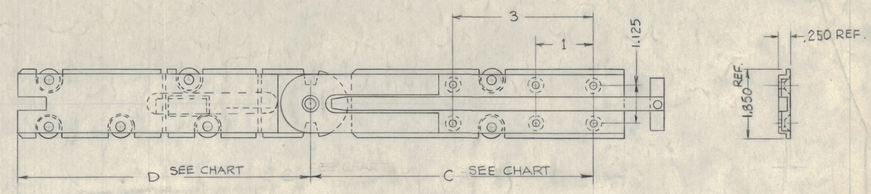


STATIONARY & INTERMEDIATE SECTION - CONSISTS OF: ONE RIGHT SIDE (AS SHOWN) & ONE LEFT SIDE (OPP. HAND)
NO SCALE

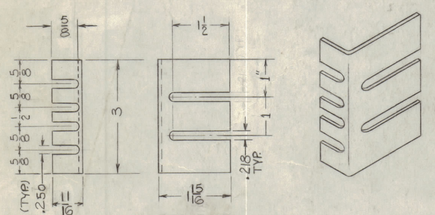


TK-113-"XX"T

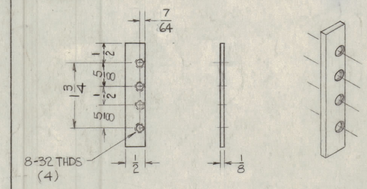


CHASSIS SECTION
NO SCALE

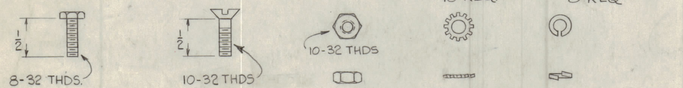
TK-113-"XX"G
CONSISTS OF: ONE RIGHT SIDE (AS SHOWN) & ONE LEFT SIDE (OPP. HAND)



REAR SUPPORT (HALF SCALE)
TK-113-RS

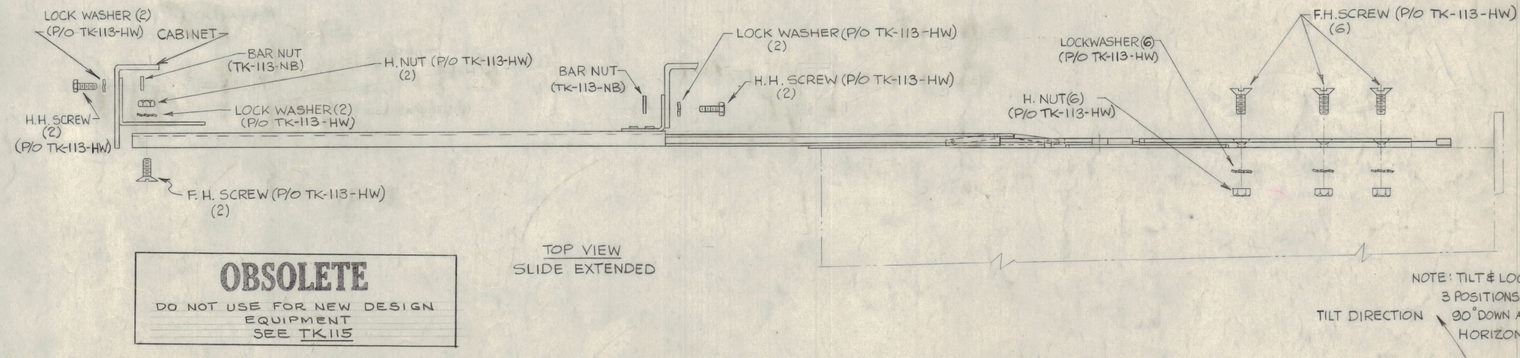


BAR NUT (HALF SCALE)
TK-113-NB



HARDWARE
TK-113-HW

NOTE:
HARDWARE TO BE FURNISHED BY MANUFACTURER

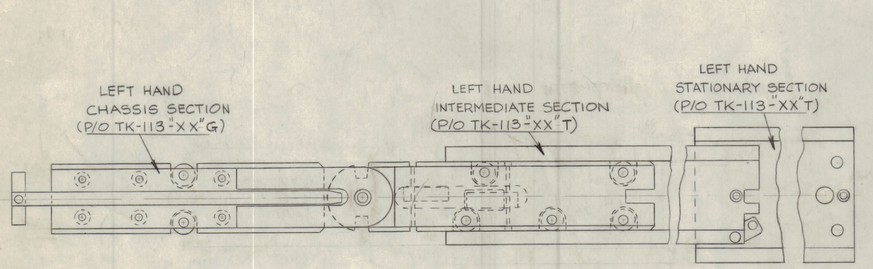


TOP VIEW
SLIDE EXTENDED

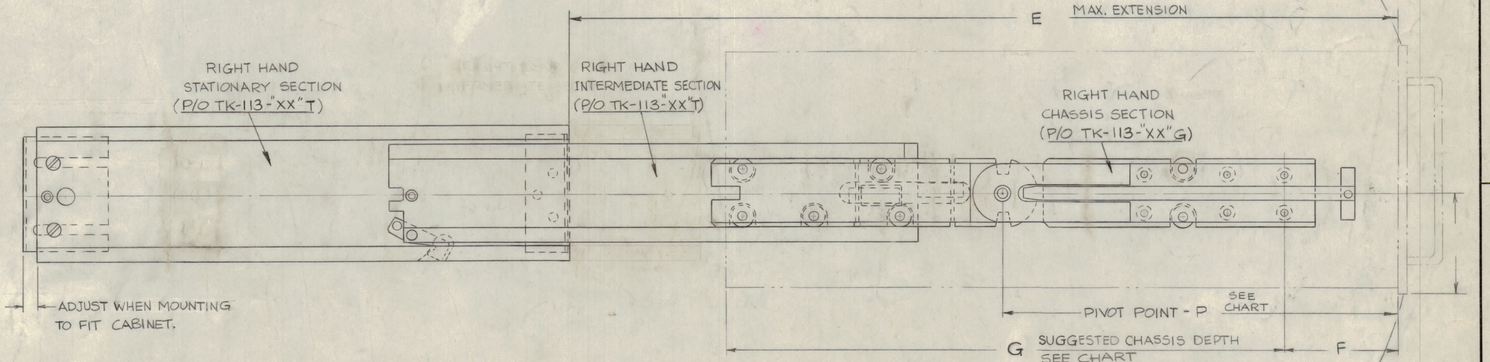
NOTE: TILT & LOCK IN 3 POSITIONS 90° UP, 90° DOWN AND HORIZONTAL

TILT DIRECTION

OBSOLETE
DO NOT USE FOR NEW DESIGN EQUIPMENT
SEE TK115



LEFT HAND ASSEMBLY



RIGHT HAND ASSEMBLY
(INSIDE VIEW, CHASSIS IN PHANTOM)

REF: TRACK & SLIDE ASSY - PART # 25848 - GRANT PULLEY & HARDWARE CORP.

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	~	"OBSOLETE" NOTE ADDED	8.31.64	12120	WB	@	TK
A	~	TK-113-XX-T, TK-113-NB PICT. DIM. CHANGED	5.18.64	11389	WB	@	TK

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°
SCALE
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES

TMC PURCH PART NO.	MFG. NO.	DIMENSIONS, INCHES A	B	C	D	E	F	G	P	STATIONARY & INTER. SECTION ONE SET	CHASSIS SECTION ONE SET	REAR SUPPORT TWO	BAR NUT FOUR	HARDWARE ONE SET
TK-113-18	25848	18	18	6 1/2	9 1/2	23	2	16	8 1/2	TK-113-18T	TK-113-18G	TK-113-R5	TK-113-NB	TK-113-HW

PURCH. NOTE (FOR TMC USE)
USE TMC PURCH. PART NO. TK-113"XX" FOR PURCHASING SLIDE. THIS NO. WILL INCLUDE ALL ITEMS AS PER CHART

REQ. PER UNIT	MODEL	SECTION	ASSY. NO.	DATE
1 SET	HFR-1			5-10-62

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			KROY	

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

STOCK SIZE: ALUMINUM
MATERIAL: 7075-T6
TYPE & TEMPER: CLEAR ANODIZE
HEAT TREAT. SPEC.
FINISH & SPEC. NO.

TRACK & SLIDE SET, 3½ WIDE
TILT TYPE

DRAWN: VRR
CHECKED: TF H
FINAL APPROVAL: TK
ELEC. DES. APP.
MECH. DES. APP.
SHEET OF

TK-113 B

TMC FORM NO. 111
DEFIANCE NO. 1020 36P52