

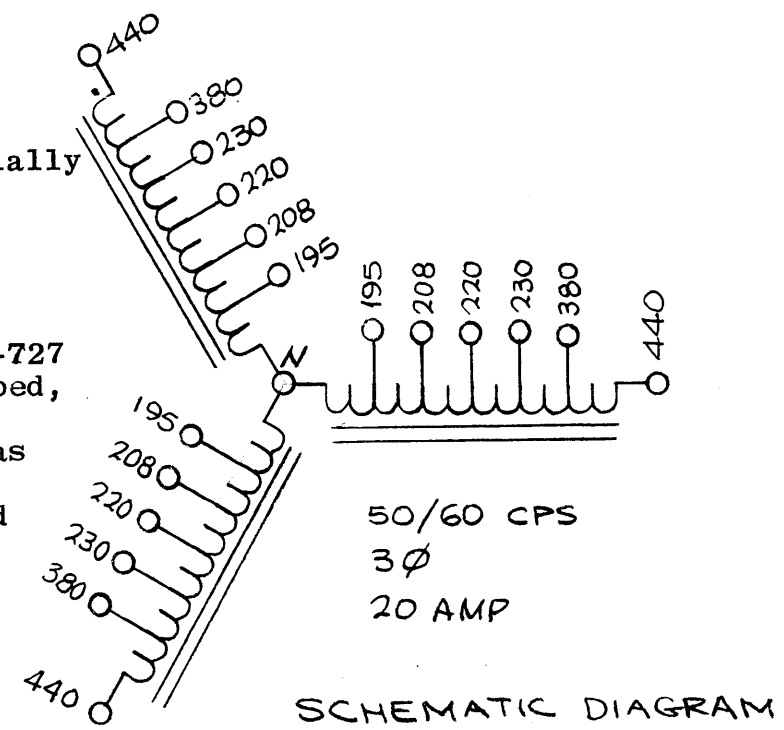
TF342

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X	EXPERIMENTAL RELEASE	6-8-66	X		
X1	3-3/4 WAS 3-1/2	10-7-66	X1		
X2	7-1/4, 4-3/8 ADDED	11-1-66	X2		
Ø	ORIGINAL RELEASE FOR PRODUCTION	2-27-67		L.P.K.	
A	"N" TERM & CONN. ADDED. QTY. OF 10-32 STUDS 23 WAS 22	11/25/68	19102	K.H.	

SPECIFICATIONS:
ELECTRICAL
 Voltage - 195, 208, 230, 440, .220, 380 V.
 Frequency - 50/60 CPS
 Phase - 3Ø
 Insulation Test Voltage - 1250 VRMS

MECHANICAL
 Case - Open Frame
 Finish - S115 Smooth Gray
 Enam. except Terminals
 Dimensions - shown pictorially
 Terminals - 10-32 Threads
 Tole. Range ± 1/32 unless otherwise specified.

STAMPING
 According with TMC SPEC S-727
 Terminals - shall be stamped, white
 Schematic - to be placed as shown
 Black Gothic Lettering and line work.



NOTE: Manufactured in accordance w/MIL-SPEC T-27-A, except that MIL SPEC T-27-A shall not appear on case and qualification testing not req.

NOTES

QTY./UNIT	MODEL USED ON	ASSY. NO.
1	RAK III-2	BMA 15B
1	RAK II-2	BMA 156
SCALE (1:3) DO NOT SCALE	CODE C	5401-30 (BTC7445)

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
F. BUDETTI				

MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
SEE SPECS.		TITLE TRANSFORMER, AUTO.	
FINISH SEE SPECS.		DRAWN DATE 6-8-66	FINAL APPROVAL DATE 2/7/67
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		CHECKED DATE	TF342
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		ELECT. DES. DATE	A
FRACTIONS ± 1/64 ANGLES ± 0° 30'		MECH. DES. DATE	REV. LTR.