

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

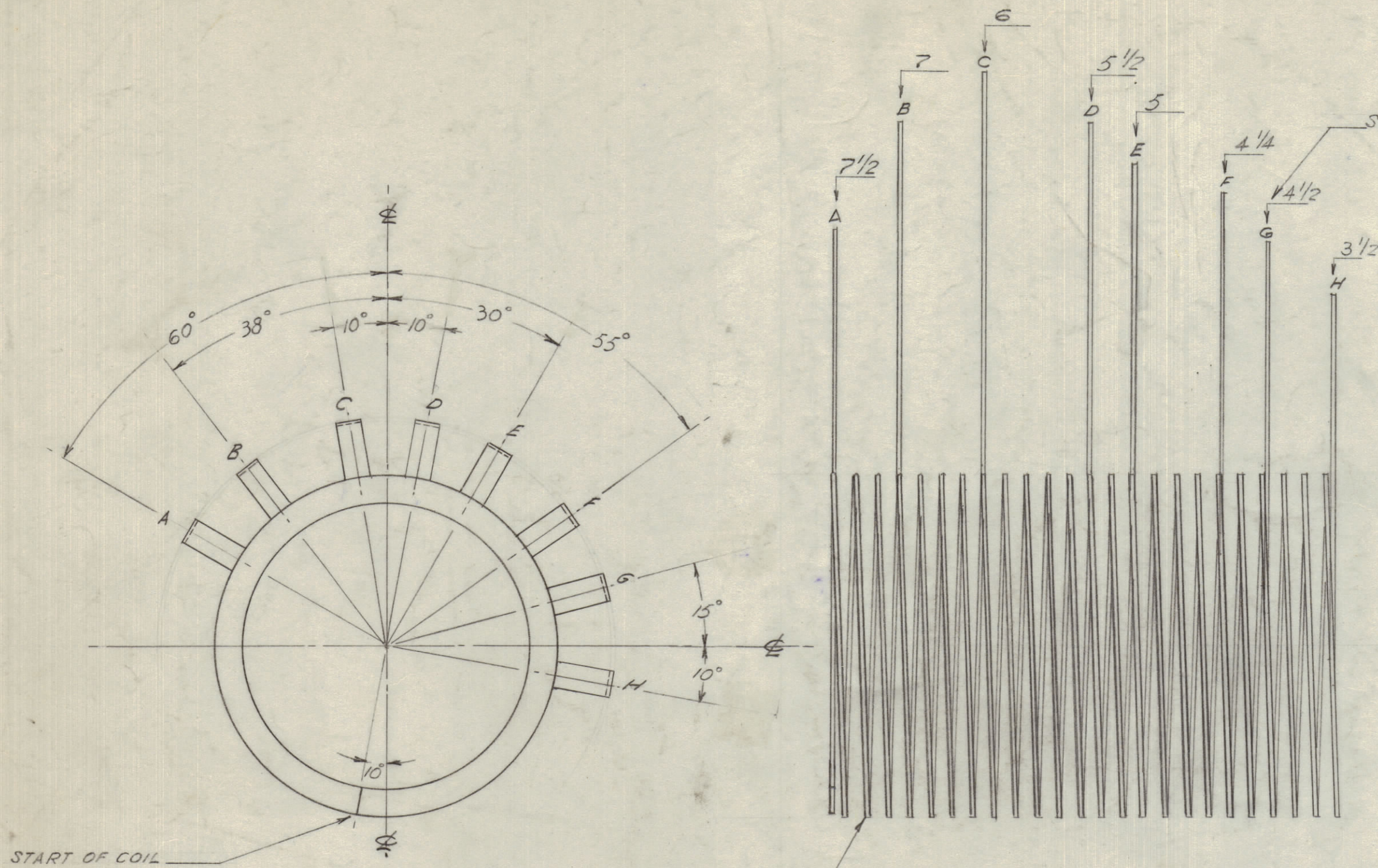
NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

STRAP LENGTHS SHOWN INCLUDE LENGTH REQUIRED TO WELD TO COIL



SPECIFICATIONS:

COIL - 3" O.D. x 2 1/2" I.D. COPPER STRIP

SPECIFICATIONS:

STRAPS - 1/4" WIDE x .025" THICK COPPER STRIPS

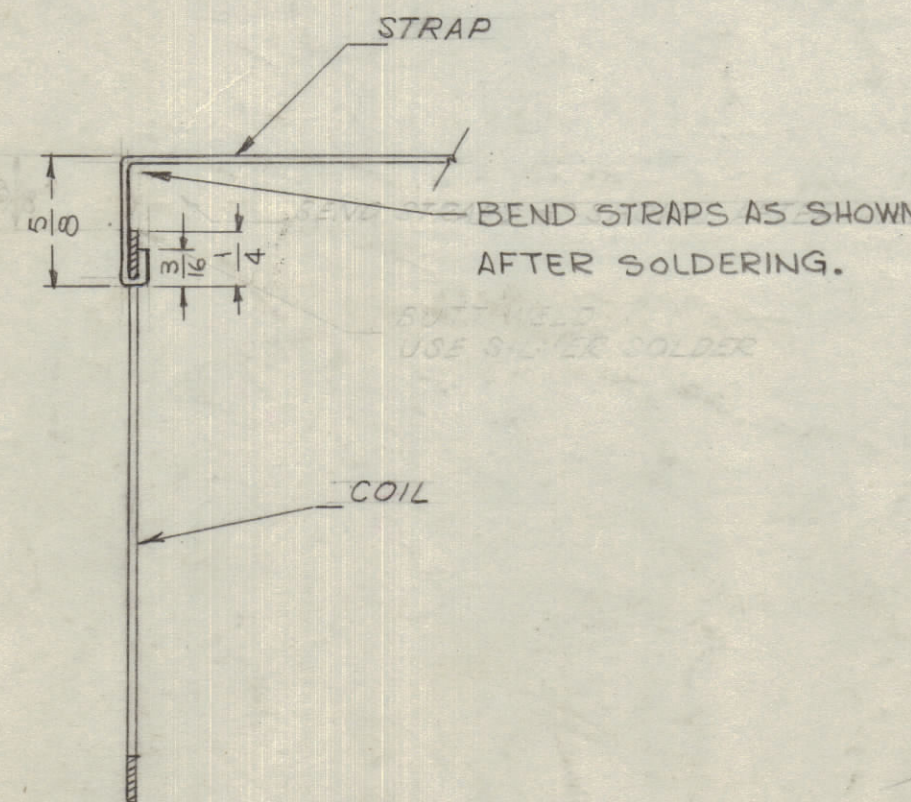
TO BE SOLDERED TO COIL WITH SILVER SOLDER.

PLATING - COIL TO BE GILVER PLATED .001 THICK

5. 0.025" DIA. COPPER STRIPS

MS-423

TF-10019 C



C	2	ITEM(S) # FINISH ADDED	2-14-63	8217			
	1	SPECS & DETAIL CLARIFIED					
B	1	COIL ASS'Y WAS TRANSFORMER RF 2-16 MC PA BAND SWITCH. TF 10019 REDESIGNED AT ISSUE A	26 JAN 1961		WHD	SLT	
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: 1:1					
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

RFA-1	PROJECT NO.	ASS'Y. NO.	DATE
			26 JAN 1961
USED ON			

1	1	CL-133-1-9-24-CW	COIL, B.F.	
REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
SEE SPECIFICATIONS			TMC (Canada) LIMITED	
STOCK SIZE			OTTAWA	ONTARIO
MATERIAL			COIL ASS'Y	
WEIGHT PER PC.			RFA-1	
TYPE & TEMPER			W H D A V I S O N	
DRAWN			RH	
HEAT TREAT. SPEC.			ELEC. DES. APP.	MECH. DES. APP.
S-423				
IRIDITE 18-P SILVER-KOTE			CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.				
				TF-10019 C