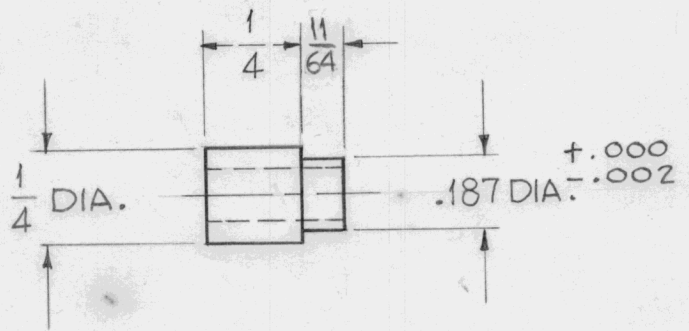


REQ. PER UNIT	USED ON			TE-182	B
	MODEL	ASS'Y. NO.	DATE		
2	RTF, RTF-2		9-8-60		

NO. 27 DRILL THRU

STANDARD DRAWING

REF - TMC-PT NO. TE-108-1

REQ.	ITEM	PART NO.	DESCRIPTION				SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
			STOCK SIZE				
B	1		FINISH WAS S105				
A	1		DIM. 11/64 WAS 7/64				
			MATERIAL				
			BRASS				
			STANDOFF, RIVET TYPE				
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: TWICE SIZE				
DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
TYPE & TEMPER		HEAT TREAT. SPEC.		DRAWN		CHECKED	
S135-NICKEL PLATE				J.C. Biele		H. De	
FINISH & SPEC. NO.		ELEC. DES. APP.		MECH. DES. APP.		FINAL APPROVAL	
						TE-182 B	