Caliper Tensile Strength Elongation Shrinkage (@300°F.) Heat Bonding Time (@300°F.) Dielectric Constant @ 30 °C. 50% RH-60 Cycles Dissipation Factor @ 30°C. 50% RH-60 Cycles Solvent Resistance Water Absorption Volume Resistivity Volume Resistivity Volume Resistivity Volume Resistance Water Absorption Only Occorrosion Cornision Factor Insulation Resistance * When applied without elongation ** When applied without elongation ** Bonding temperature will vary depending on the mass and heat capacity of the unit. Lower temperatures require longer bonding times. Curing temperatures or than 200°F. are not recommended. Bonding time may be 10 minutes to 60 minutes for temperatures of 230°F. to 250°F. **** Ketones, esters, and chlorinated solvents may show some effects when used at temperatures in excess of 50°C. **** **** Economy Americal Corp. *** *** *** *** *** *** ***								REQ.	USED ON TALLO					
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THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK TAPE, ELECTRICAL FILM TOLERANCES SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. TYPE & TEMPER HEATTREAT. SPEC. DRAWN CHECKED FINAL APPROVAL TAPE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK TAPE, ELECTRICAL FILM TYPE & TEMPER HEATTREAT. SPEC. DRAWN CHECKED FINAL APPROVAL TYPE & TEMPER HEATTREAT. SPEC. DRAWN CHECKED TAPE WILL BE CAUSE FOR REJECTION.		of 50°C.						Ref- So	COTCH - 5	scotch w.	otchweld (3M) # X-1078			
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				NAME OF TAXABLE PARTY.				FINIS	JII & JFEC. NO.					