

DEC. DIM. \pm
 FRACTIONAL DIM. \pm
 ANGULAR DIM. \pm

REMOVE ALL BURRS AND SHARP EDGES
 WILL BE CAUSE FOR REJECTION.
 BEEN DETERMINED AND ANY DEVIATIONS
 MAXIMUM ALLOWABLE TOLERANCES HAVE

ISSUE ITEM		CHANGED FROM		DATE		CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES									
SCALE:									
TYPE & TEMPER		HEAT TREAT. SPEC.		DRAWN		CHECKED		FINAL APPROVAL	
FINISH & SPEC. NO.		ELEC. DES. APP.		MECH. DES. APP.		TA-108			

MINNESOTA MINING & MFG. CO. "SCOTCH" # 27

BACKING - GLASS CLOTH
 ADHESIVE - THERMOSETTING
 THICKNESS - 7 MILS
 TENSILE STRENGTH - 150 LBS/IN.
 ADHESION - 20 OZ/IN.
 INS. RES. - 2000 MEGOHMS
 DIELECTRIC STRENGTH - 1800 VOLTS
 ELECTROLYTIC CORROSION FACTOR - .95

GENERAL PROPERTIES - GREAT MECHANICAL
 STRENGTH AND HIGH HEAT RESISTANCE.

STANDARD DRAWING

REQ. PER UNIT	MODEL	ASSY. NO.	DATE	TA-108
USED ON				

TMC NO.	CAT. NO.	WIDTH
	TA-108-1	27
	-2	3/8
	-3	1/2
	-4	5/8
	-5	3/4
	-6	7/8
	-7	1"
	-8	1 1/4
	-9	1 1/2
	-10	1 3/4
	-11	2"