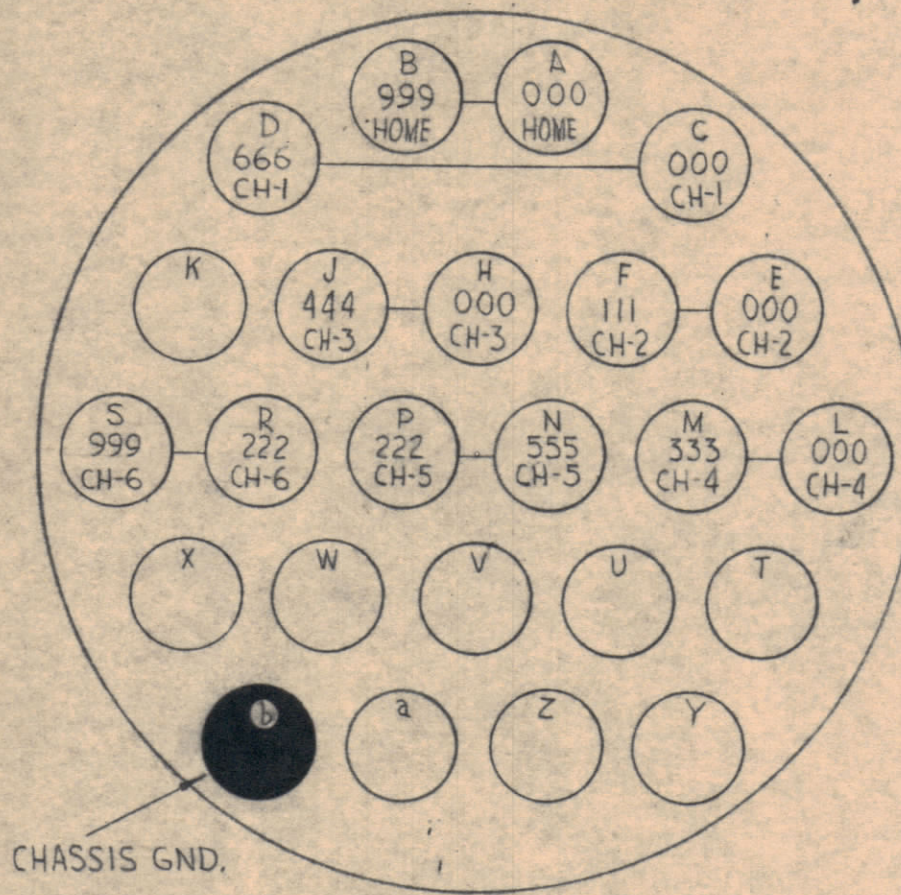


J3-24 PIN CONNECTOR
 AMPHENOL -67-02E18-24P

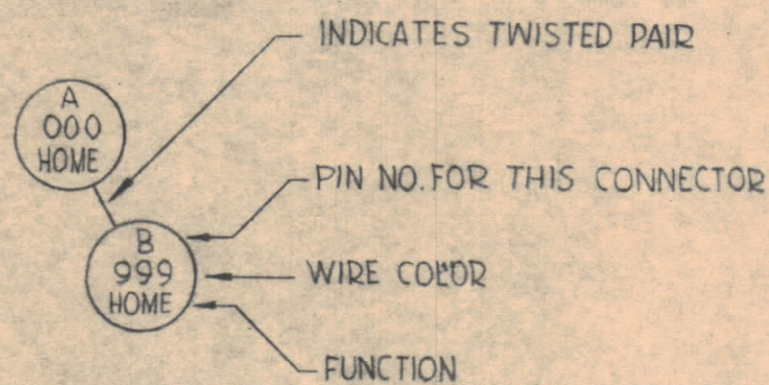
COLOR CODE

FUNCTION	PR.	COLOR	PIN
HOME	1	BLACK	A
		WHITE	B
CH-1	2	BLACK	C
		BLUE	D
CH-2	3	BLACK	E
		BROWN	F
CH-3	4	BLACK	H
		YELLOW	J
CH-4	5	BLACK	L
		ORANGE	M
CH-5	6	GREEN	N
		RED	P
CH-6	7	RED	R
		WHITE	S

J3 WIRING DIAGRAM
 SHELTERS #1,2,3,4



24 PIN RECEPTACLE
 AMPHENOL -67-02E18-24P

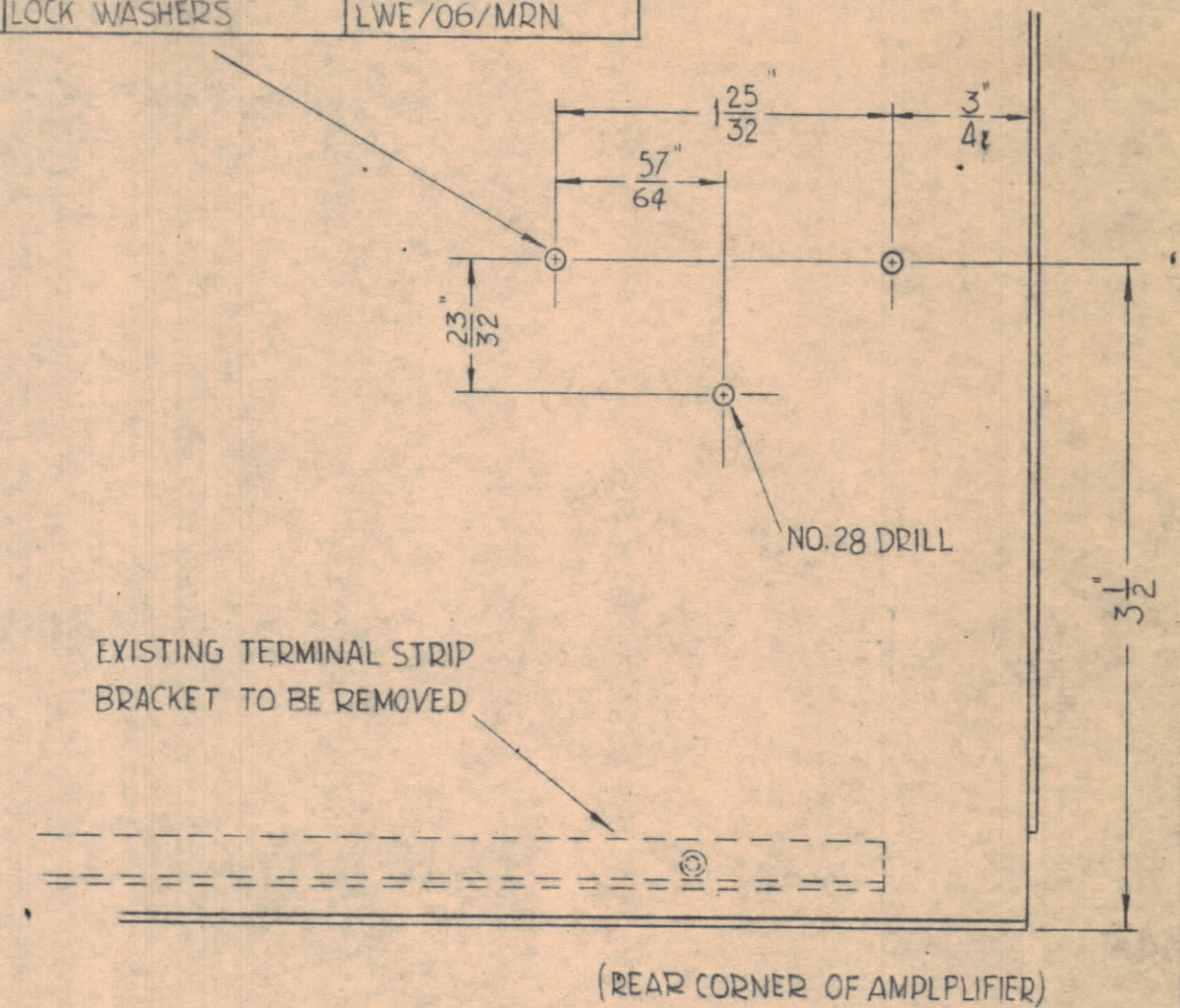


EXAMPLE OF DESIGNATION SYSTEM

J3 WIRING DIAGRAM
 SHELTER #2

BRACKET MTG. SCREWS

REQ.	ITEM	T.M.C. NO.
3	BINDER-HEAD SCREWS	SCBS/0632/BN4
3	LOCK WASHERS	LWE/06/MRN



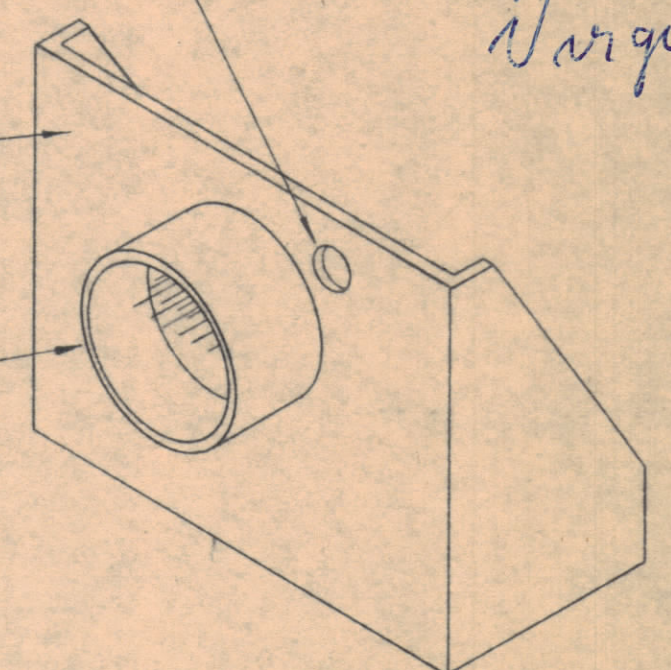
DRILLING LAYOUT
 VOYCALL AMPLIFIER

CONNECTOR MTG. SCREWS

REQ.	ITEM	T.M.C. NO.
2	BINDER-HEAD SCREWS	SCBS/0440/BN5
2	LOCK WASHERS	LWJ/04/MRN
2	NUTS	NTH/0440/BN8

MS-2349-B

J3-24 PIN CONNECTOR
 AMPHENOL -67-2E18-24P



CONNECTOR BRACKET
 SHELTERS #1,2,3,4

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
			SHELTERS #1,2,3,4	
			INTERCOM MODIFICATION	
			STOCK SIZE	
			MATERIAL	
			TYPE & TEMPER	
			HEAT TREAT. SPEC.	
			FINISH & SPEC. NO.	
			ELEC. DES. APP.	
			MECH. DES. APP.	
			SHEET OF	

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED:							
DIMENSIONS ARE IN INCHES			SCALE				
TOLERANCES ON			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES				
FRACTIONS ± 1/64		DECIMALS ± .005	ANGLES ± 1/2°				

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
	SYM-2003-1234			2-27-62
USED ON				