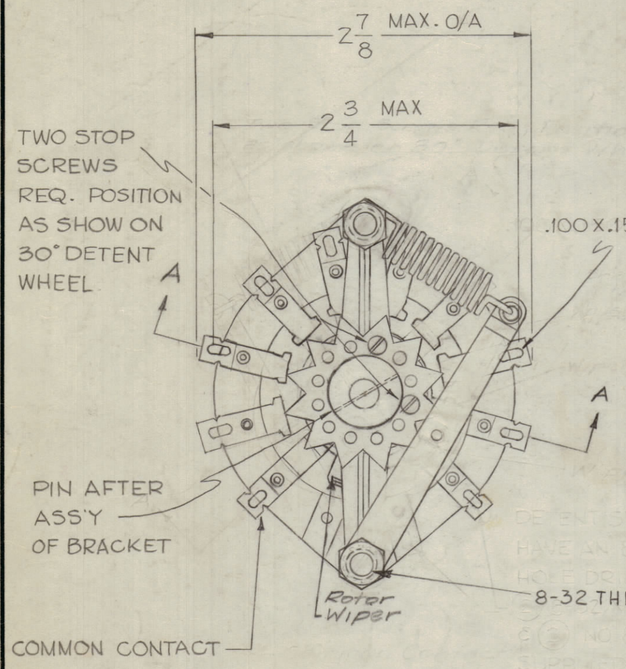
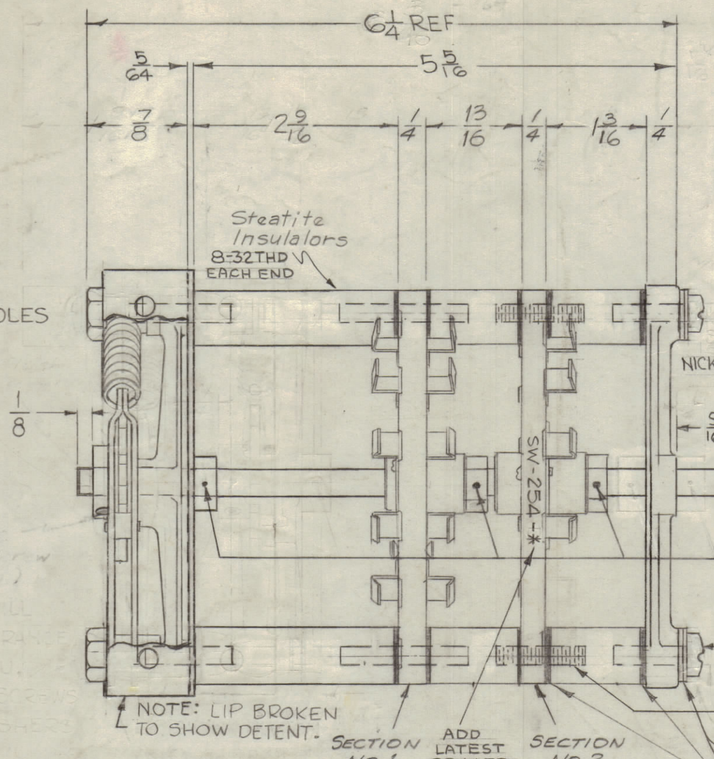
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

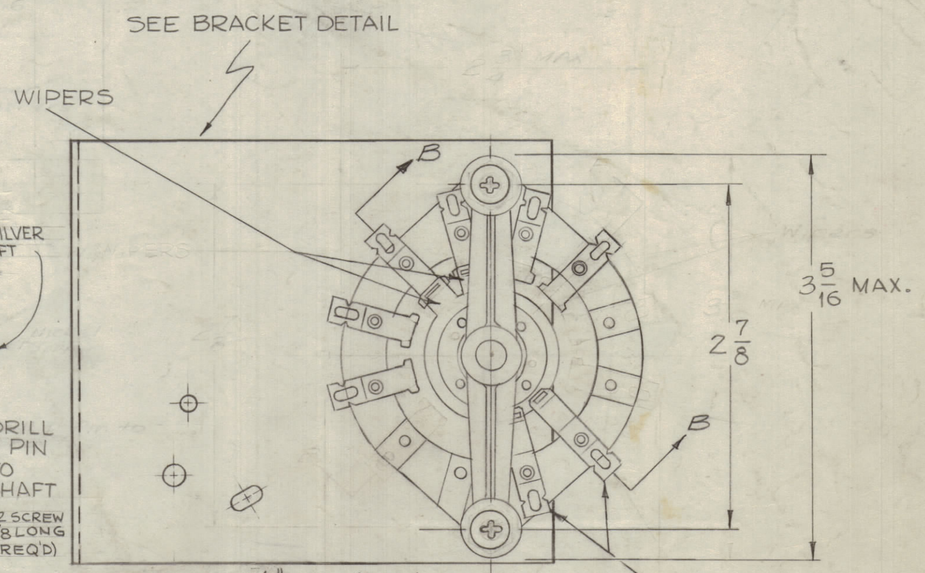
NOTES~ 1 - ALL CONTACTS MAKE BEFORE BREAK
2 - STAMP SECTION NO. 2 AS SHOW WITH TMC PT. NO.



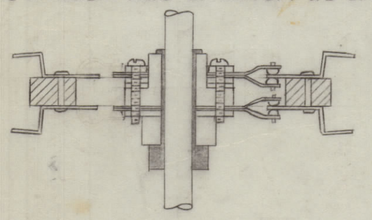
BRACKET REMOVED TO SHOW SECTION A-A



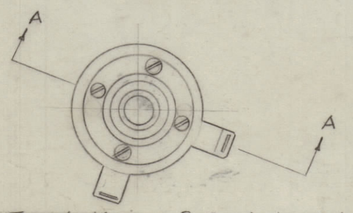
DUAL SECTION, 9 POSITIONS, 1 POLE EACH SECTION



Note: For Section No. 1, all contacts, including the common one, will be double type (one on each side of wafer) as shown.



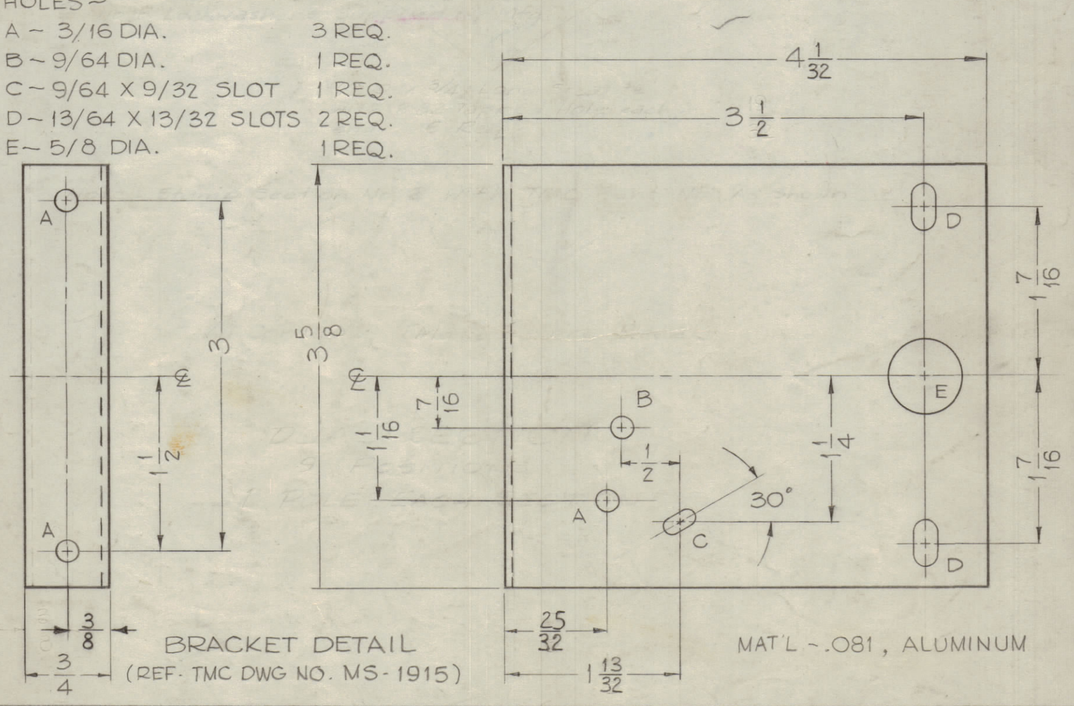
SECTION VIEW A-A
SECTION NO. 1



Front View of Section No. 1 Rotor (Shown in Same Pos. as Switch)

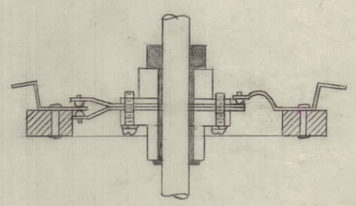
HOLES~

A ~ 3/16 DIA.	3 REQ.	
B ~ 9/64 DIA.	1 REQ.	
C ~ 9/64 X 9/32 SLOT	1 REQ.	
D ~ 13/64 X 13/32 SLOTS	2 REQ.	
E ~ 5/8 DIA.	1 REQ.	



BRACKET DETAIL
(REF. TMC DWG NO. MS-1915)

MAT'L ~ .081, ALUMINUM



SECTION VIEW B-B
SECTION NO. 2

SW-254 | J

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
E	3	ON BRK'T DETAIL DIMS CLARIFIED	3-2-64	4206	W.H.T.	JCS	
	2	LIP NOTE ADDED					
	1	LIP REVERSED ON BRACKET					
D	1	Bracket Added	8-19-60	2848	J.C.B.		
C	1	Detent Portion Changed	8-12-60	2749	J.C.B.		
B	1	ADDED LUG	2-19-60	1867			
A	4	(2) STEATITE INSULATORS DELETED	8/24/59	1209			
	3	6 1/8 WAS 6 9/16					
	2	1 1/4 WAS 1 9/16					
	1	2-1/2 WAS 1 3/16					

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO	DRAFTS	CHECKER	ENG. APP.
J	1	COLLAR & PIN DELETED	9.9.64	12321	WJB		
H	4	REV. LETTER NOTE ADD.	6.18.64	11557	WJB		
	3	COLLAR RELOCATED					
	2	9/16 WAS 3/8, 5/16 DELETED					
	1	ON ASSY: HDW. UPDATED					
G	1	DWG CHANGED TO MFR SPECS	5-14-63	8957			
F	3	No. 8 FLAT WASHER 2 Req. added	8-16-61	5408	GDL		
	2	No. 8 SPLIT WASHER 2 Req. Added					
	1	SWITCH REVISED & CLARIFIED					

TOLERANCES

SCALE: S401-113 (MODEL 86 MOD.)

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	PAL-1000			

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

STOCK SIZE

MATERIAL | WEIGHT PER PC.

TYPE & TEMPER

HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

SWITCH, ROTARY,
P.A. BAND

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
16 :	ATB	

CHECKED | FINAL APPROVAL

SW-254 | J

FORM—110