REVISION SHEET

THE TECHNICAL MATERIEL CORP.
MAMARONECK NEW YORK

MODEL SW-191 PROJECT NO SBE-1

DATE	REV.	PAGE	ITEM	DESCRIPTION	REMARKS	CHK.	APP.
5/24/57	A		1 2	Sect one + 4 Rear (Pos. Relocated Section 2 Rear Deleted			[illegible]
7/22/57	B	1	1	SECTION 2 DELETED	16	RWB	[illegible]
	B	1	2	FLAT DELETED	16	RWB	[illegible]
2-9-66	C	1	1	DIM. 1.968, $1\frac{3}{16}$, 2, 514, $\frac{1}{8}$, $\frac{1}{8}$, 2, 312 ADDED		[illegible]	[illegible]
2-9-66	C		2	1/4 DEL. OAK TYPE WAS L, DL, ON SPECS DL. TYPE DEL			
2-9-66	C		3	MTG. HDWRE ADDED			

TMC FORM 154

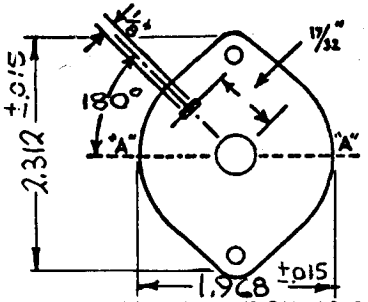
SW-191-C

OAK TYPE L [redacted] 18 POINT SWITCH

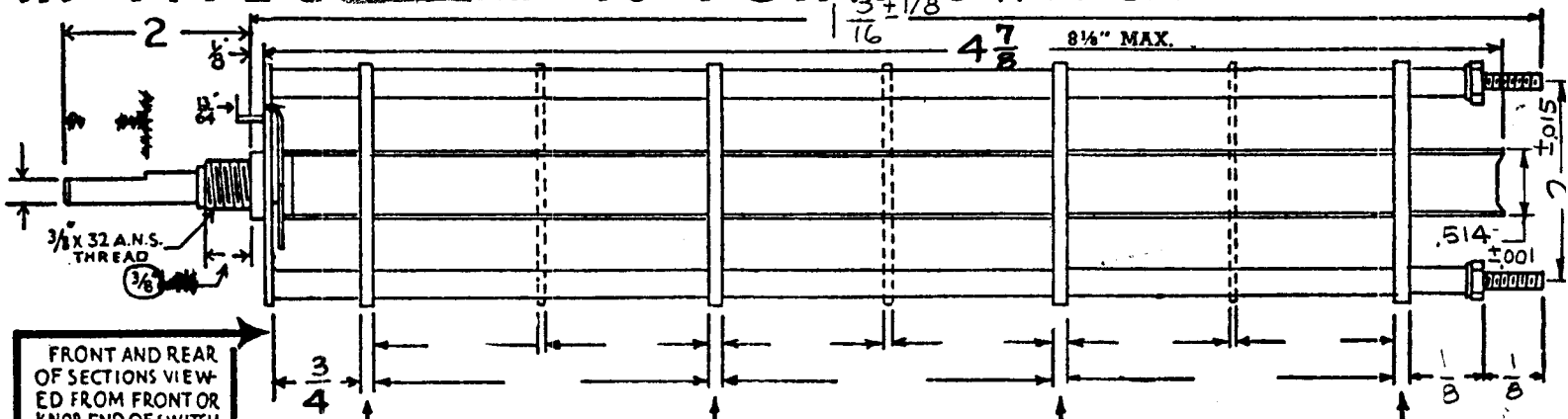
CUSTOMER'S PART NO. SW-191-C

CUSTOMER TECHNICAL MATERIEL CORP.

OAK MFG CO. CHICAGO 10, ILL.



DRAW IN FLAT ON ABOVE SHAFT IN EXTREME COUNTER CLOCKWISE POSITION AND SHOW ANGLE IN REFERENCE TO LINE "A-A"

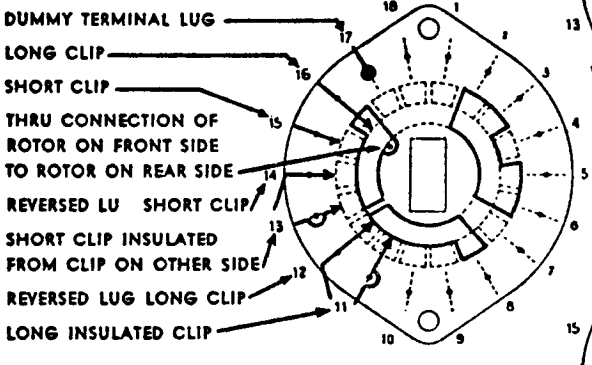


FRONT AND REAR OF SECTIONS VIEWED FROM FRONT OR KNOB END OF SWITCH IN EXTREME COUNTER-CLOCKWISE POSITION

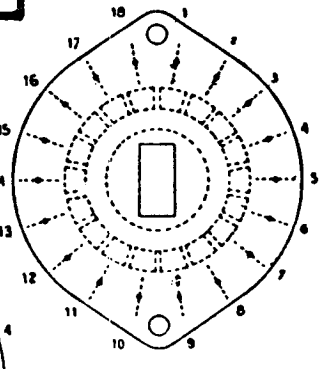
NUMBER OF SECTIONS 1

NUMBER OF POSITIONS 15

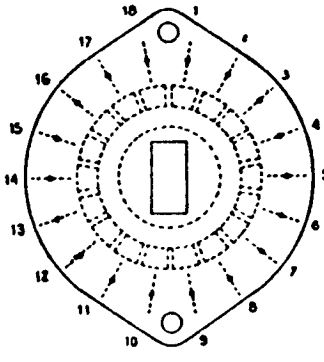
SYMBOLS USED IN MARKING PRINT



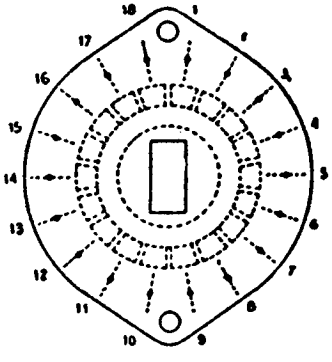
SECTION 1 FRONT



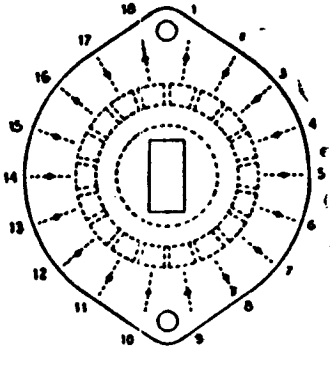
SECTION 2 FRONT



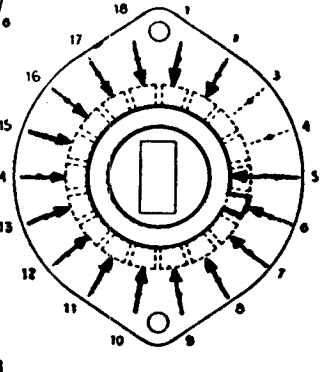
SECTION 3 FRONT



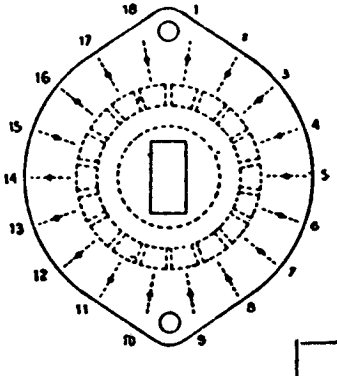
SECTION 4 FRONT



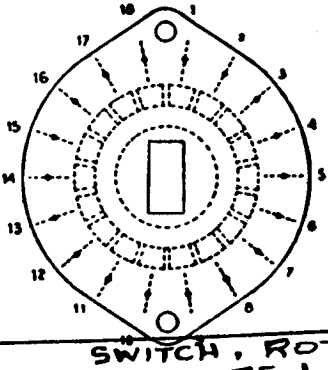
SECTION 1 REAR



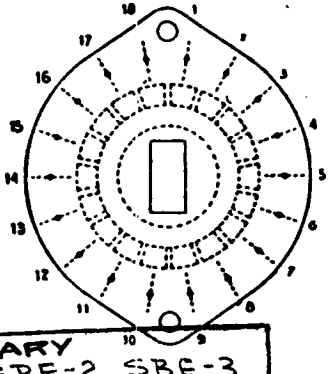
SECTION 2 REAR



SECTION 3 REAR



SECTION 4 REAR



OUTLINE ROTOR BLADES AS SHOWN ABOVE WITH SWITCH IN EXTREME COUNTER-CLOCKWISE POSITION

TYPE L HAS CONTACTS MOUNTED BY A SINGLE EYELET. SECTION IS OVAL 1 1/4" x 2 1/8".

[redacted].

[redacted]".

CHECK ALL SPECIFICATIONS BELOW.

SHORTING TYPE CONTACTS ■ NON-SHORTING □

IF NOT SPECIFIED SHORTING TYPE WILL BE SUPPLIED.

INSULATION: 5/64" BAKELITE ✓ SPECIFY IMPREGNATION IF REQUIRED [redacted]

CONTACTS AND ROTORS: SILVER PLATED BRASS ■ SOLID SILVER ALLOY □ IF NOT SPECIFIED SILVER PLATED BRASS WILL BE SUPPLIED.

MOUNTING HARDWARE: SUPPLY 1 3/8" - 32 NUTS 1/2 ACROSS FLATS; MATERIAL [redacted] PLATING [redacted]

1 3/8" INTERNAL TOOTH LOCKWASHER; MATERIAL [redacted] PLATING [redacted]

STAMP PART NUMBER SW-191-C (NUMBER) ON FRONT PLATE. YES ■ NO □

REQ PER UNIT	MODEL	ASSY NO.	DATE
1	SBE-2		5-5-58

SWITCH, ROTARY SBE-1, SBE-2, SBE-3

THE TECHNICAL MATERIAL CORPORATION
MAMARONECK, NEW YORK

DATE 7-22-57		CHKD. RWE	
DRAWN VG		APPD. AWB	
SHEET 1	OF	NO. SW-191	C

FORM 8-S

SW-191-C