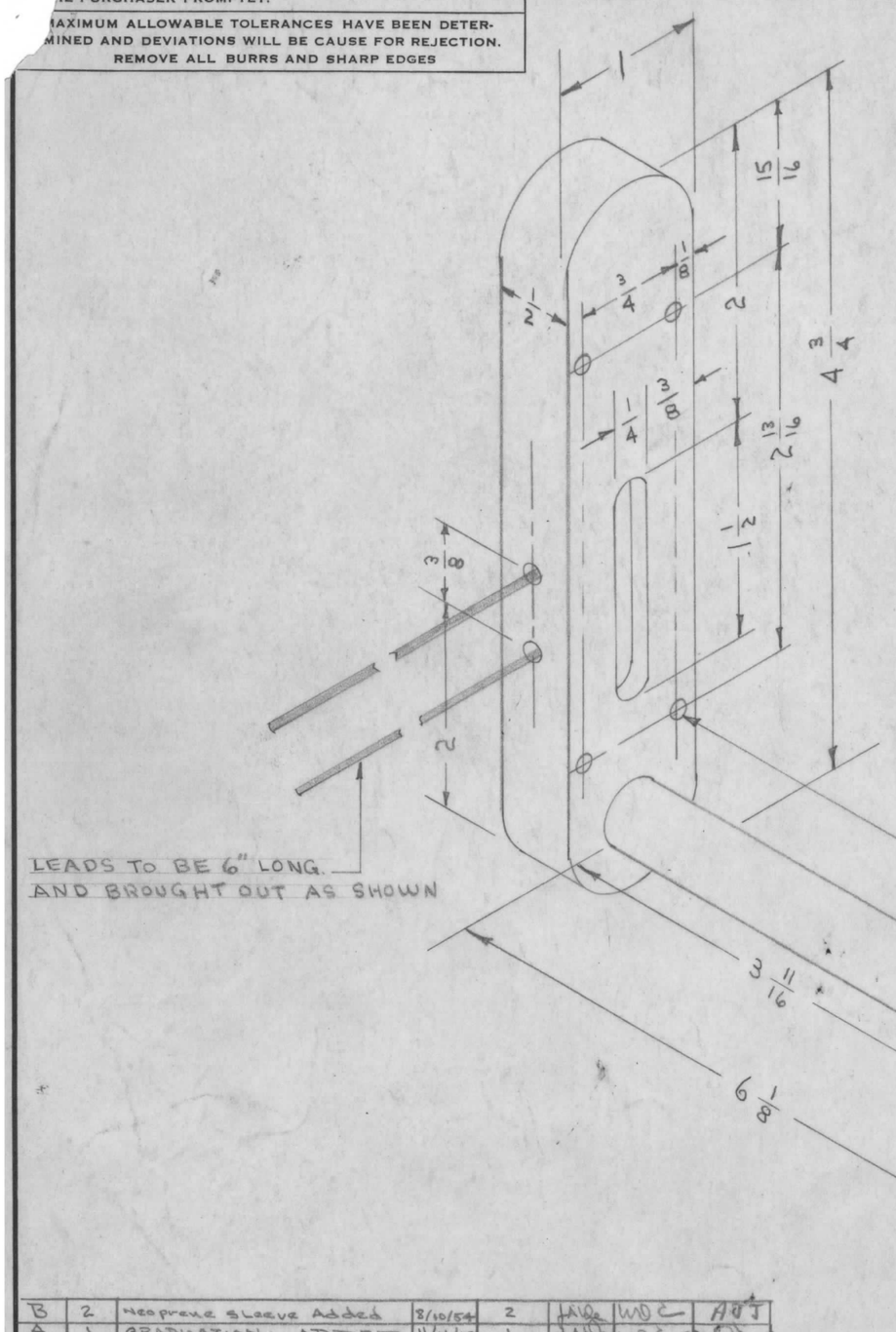
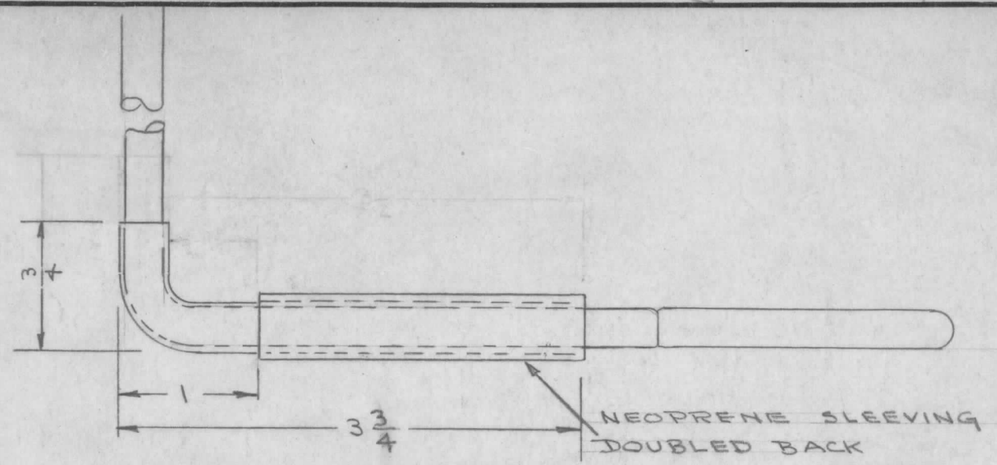
IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

SS-101 B





NOTE MANUFACTURER SHALL MODIFY THEIR CAT. NO. VC-325 TO COMPLY WITH THIS DRAWING.

CALIBRATION CERTIFICATE TO BE SUPPLIED WITH EACH SWITCH.

RANGE: 66°C TO 74°C.

CONTACTS: 70°C ±0.2°C.

GRADUATIONS: 5 PER C°

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	2	Neoprene Sleeve Added	8/10/54	2	[illegible]	WDC	AHJ
A	1	GRADUATION ADDED	11/16/53	1	[illegible]	WDC	WDC

TOLERANCES

SCALE: S-401-97

ALL OTHERS: DEC. DIM. ±; FRAC. DIM. ±; ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

QTY/UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	PMO	285		8/18/54
1	VOX	101	A-642	

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
			SWITCH, MERCURY-	

STOCK SIZE

MATERIAL | WEIGHT PER PC.

TYPE & TEMPER

HEAT TREAT. SPEC.

FINISH & SPEC. NO.

C.D.D. 10-17-52	9/10/54 H.J.J.	PMN
DRAWN	ELEC. DES. APP.	MECH. DES. APP.
[illegible] 10/29/52		
CHECKED	FINAL APPROVAL	

SUPERCEDES AMS 257 B

SS-101 B

FORM — 109