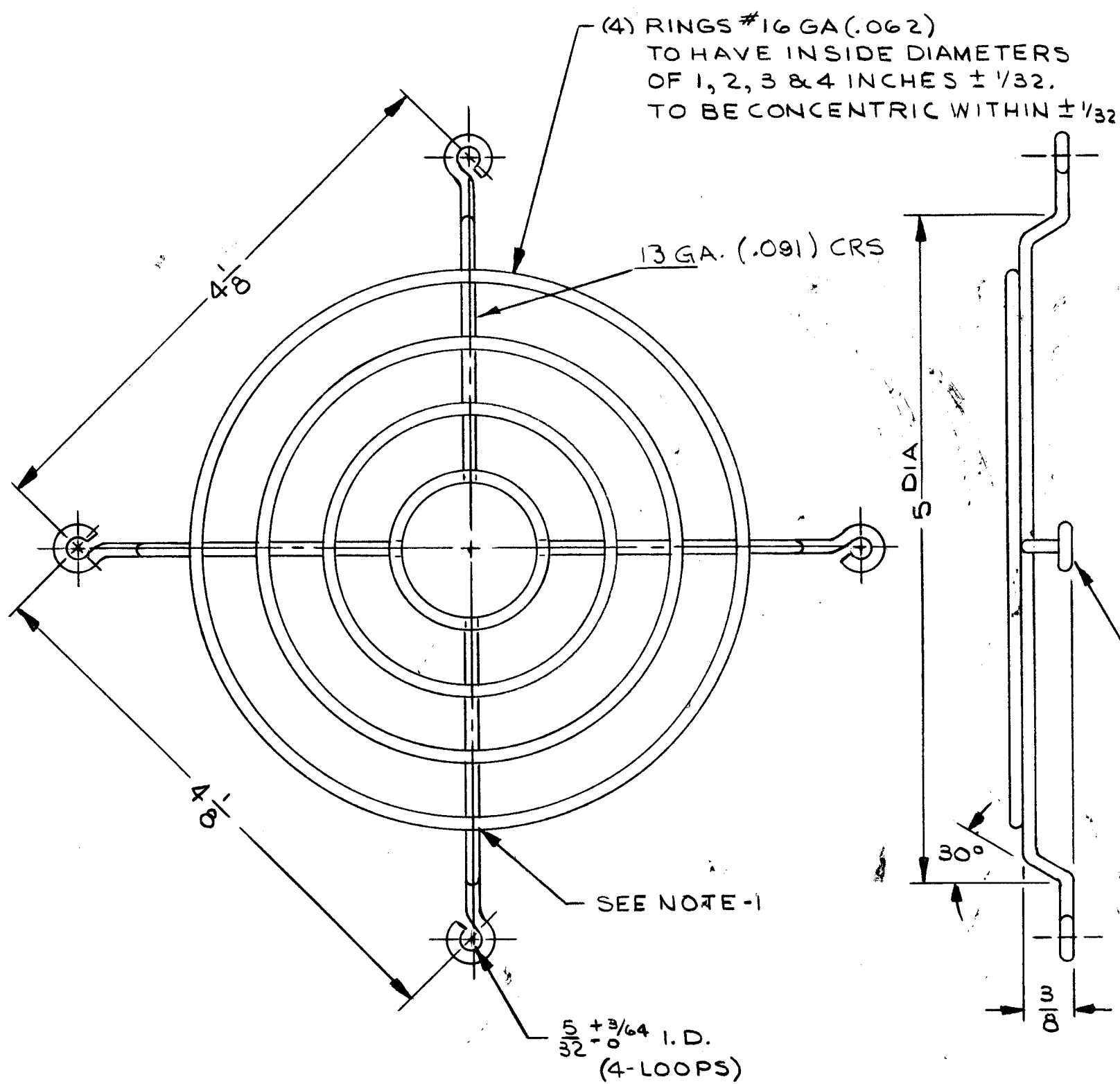


# STANDARD DRAWING



(4) RINGS #16 GA (.062)  
TO HAVE INSIDE DIAMETERS  
OF 1, 2, 3 & 4 INCHES  $\pm 1/32$ .  
TO BE CONCENTRIC WITHIN  $\pm 1/32$

13 GA. (.091) CRS

5 DIA

30°

5/32

SEE NOTE -1

5 + 3/64 I.D.  
32 (4-LOOPS)

SN116

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD. APPD.
Ø	ORIGINAL RELEASE FOR PRODUCTION	3-8-66	Ø	HLA	<i>[Signature]</i>

### NOTES:

- 1- RINGS ARE TO BE POSITIONED OVER CROSS WIRES AS SHOWN & BUTTWELDED IN PLACE.
- 2- ELECTRIC WELD ALL JOINTS.

FLATNESS OF (4) LOOPS  
TO BE WITHIN  $\pm 1/32$  FOR  
MOUNTING

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
<b>LIST OF MATERIAL</b>				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
SEE ABOVE		SCREEN, GUARD, FAN		
FINISH		TITLE		
BRIGHT ZINC PLATE		SCREEN, GUARD, FAN		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN J. LESHINSKI	DATE 3/3/66	FINAL APPROVAL <i>[Signature]</i>
		CHECKED <i>[Signature]</i>	DATE	DATE 3/8/66
		ELECT. DES. <i>[Signature]</i>	DATE	SHEET SN116
		MECH. DES. <i>[Signature]</i>	DATE	REV. LTR. Ø

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1/1	CODE	S401-116(65-175)

### NOTES

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY  
OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR  
REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

DECIMALS	TOLERANCES	FRACTIONS
.X $\pm .05$		$\pm 1/64$
.XX $\pm .01$		ANGLES $\pm 0^\circ 30'$
.XXX $\pm .005$		