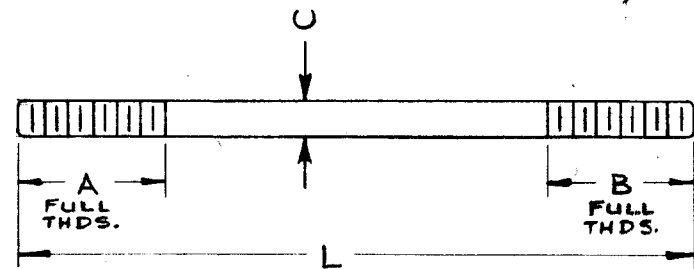


CHART NO. 1						
TMC NO.	A	B	C	L	THREAD CL-2A	SECTION
SM-156-1	3/4"	3/4"	3/16"	3-1/2"	10-32	
SM-156-2	1 1/2"	1 1/2"	3/8"	22-3/4"	3/8-16	1EA, AP-109, 111
SM-156-3	5/8"	5/8"	1/4"	3-5/8"	1/4-20	
SM-156-4	5/8"	5/8"	1/4"	4-9/16"	1/4-20	
SM-156-5	5/8"	5/8"	1/4"	3-17/32"	1/4-20	
SM-156-6	3/8"	15/16"	3/16"	3-21/32"	10-32	
SM-156-7	5/16"	13/16"	3/16"	4-1/8"	10-32	
SM-156-8	9/16"	9/16"	3/16"	4-3/8"	10-32	
SM-156-9	1 1/8"	1 1/8"	5/16"	9 5/8"	5/16-24	AT-105 (2)
SM-156-10	1"	1"	5/16"	5 7/16"	5/16-18	AX-393
SM-156-11	4 1/2"	1"	1/4"	7 1/2"	1/4-20	GPTR-10K



REMOVE ALL SHARP BURRS

TYPE DESCRIPTION TO BE AS FOLLOWS:

SM-156-1 B N

SEE CHART NO. 1

SEE CHART NO. 2

SEE CHART NO. 3

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPR
A	FINISH "C" ADDED, DIM "C" CLARIFIED	5-1-63	8922	GE	YAG	
B	SM-156-2 ADDED	6-4-63	9204	GE	YAG	
C	SM-156-3 THRU SM-156-7 & SECTION CHART ADDED	7-17-63	9634	GE	YAG	
D	SM-156-8 ADDED TO CHART	9-4-63	9885	GE	YAG	
E	SM-156-9 ADDED TO CHART	9-27-63	10095	GE	YAG	
F	SM-156-10 ADDED TO CHART	10-30-63	10279	GE	YAG	
G	SM-156-11 ADDED TO CHART	8-11-69	19525	GE	YAG	
H	CHG. THREAD COL FR. 1/4-2 TO 1/4-20	9-8-70	19965	GE	YAG	

CHART NO. 2	
MATERIALS	
TMC CODE	MATERIAL
B	BRASS, COMM. 1/2 HARD
S	STEEL, PLAIN
S	STAINLESS STEEL, TYPE 18-8
N	NAVAL BRONZE USE ONLY FOR SPECIAL APPLIC.

CHART NO. 3		
FINISHES		
TMC CODE	FINISH	TMC SPEC.
R	NO FINISH	
N	BRIGHT NICKEL	S135
P	SILVER PLATE	S245
S	PASSIVATE FOR STAINLESS STL. ONLY	S104
C	COPPER FLASH	

STANDARD DRAWING

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH		TITLE STUD, THREADED		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN G. Sencer	DATE 9-5-62	FINAL APPROVAL BP
		CHECKED J. De	DATE 9-17-62	
		ELECT. DES.	DATE	
		MECH. DES. L6	DATE 9-18-62	
				SM-156
				H
				SHEET
				REV. LTR.