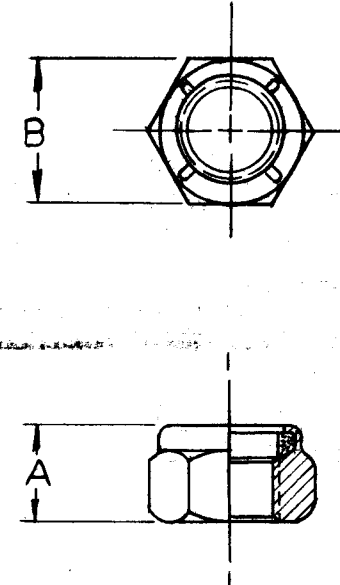


THREAD SIZE	THREAD CODE	CLASS	B	A
1-72	172	UNF-3B	.240 .240	.143±.010
1-64	164	UNF-3B	.240 .240	.143±.010
2-54	264	UNF-3B	.240 .240	.143±.010
2-56	256	UNC-3B	.240 .252	.143±.010
3-56	356	UNF-3B	.240 .252	.143±.010
3-48	348	UNC-3B	.240 .252	.143±.010
4-48	448	UNF-3B	.240 .252	.143±.010
4-40	440	UNC-3B	.240 .252	.143±.010
5-40	540	UNC-3B	.240 .252	.143±.010
6-40	640	UNF-3B	.302 .314	.178±.010
6-32	632	UNC-3B	.302 .314	.178±.010
8-36	836	UNF-3B	.334 .346	.239±.010
8-32	832	UNC-3B	.334 .346	.239±.010
10-32	1032	UNF-3B	.365 .377	.239±.010
10-24	1024	UNC-3B	.365 .377	.239±.010
12-28	1228	UNF-3B	.428 .440	.313±.015
12-24	1224	UNC-3B	.428 .440	.313±.015
1/4-20	2520	UNC-3B	.428 .440	.313±.015
1/4-28	2528	UNF-3B	.428 .440	.313±.015
5/16-24	3124	UNF-3B	.490 .502	.344±.015
5/16-18	3118	UNC-3B	.490 .502	.344±.015
3/8-24	3724	UNF-3B	.553 .565	.459±.015

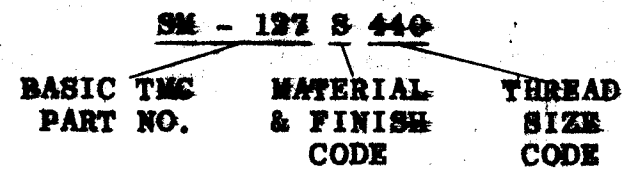
CODE	MATERIAL & FINISH
S	STEEL, CADMIUM PLATE
D	DURAL, ANODIZED
B	BRASS, CADMIUM PLATE
BN	BRASS, NICKEL PLATE
SS	STAINLESS STEEL 303

SM-127 A

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
A	REDRAWN & REVISED	7-29-63	9657	AR.	JNY	JWZ



TMC PART NO. SHALL BE IN THE FOLLOWING FORM



SPECIFICATIONS: LOCKING INSERT: RED NYLON (250°F MAX. PERFORMANCE)
PERFORMANCE: MIL-N-25027 (ASG)

REF: ESNA TYPE NM & NE

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
SEE CHART				
FINISH		TITLE		
SEE CHART		NUT, SELF-LOCKING, HEX		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN A. Kofetz	DATE 7-29-63	FINAL APPROVAL BP
		CHECKED JNY	DATE 7-31-63	
		ELECT. DES.	DATE	SM-127
		MECH. DES. JWZ	DATE	A
SHEET				REV. LTR.

STANDARD DRAWING

NOTES

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE NONE	CODE	
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