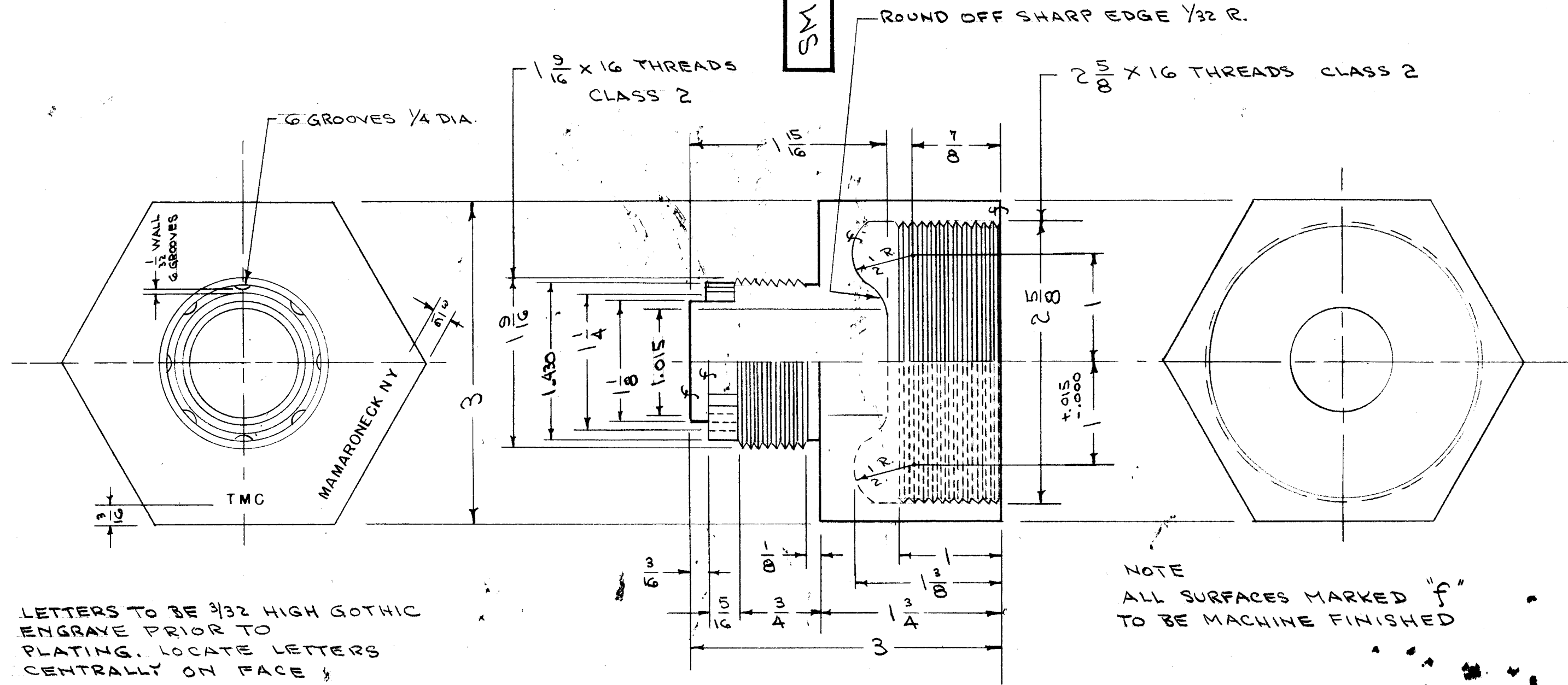


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

SM-101 H



LETTERS TO BE 3/32 HIGH GOTHIC ENGRAVE PRIOR TO PLATING. LOCATE LETTERS CENTRALLY ON FACE
DEPTH OF STROKE - .010
WIDTH " " - .015

H	1	MATERIAL WAS BRASS	2-15-62	6367	JEH	WJ	WJ
G	1	MODEL INSERT DELETED	1-14-56	7	JB	WJ	WJ
F	1	ENG. DETAILS ADDED	5/11/55	6	WJ	WJ	WJ
#	#	REDRAWN - NO CHANGE	1/21/54	-	WJ	WJ	WJ

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE:				
ALL OTHERS	DEC. DIM. ± .005	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ± 1/64						
	ANGULAR DIM. ±						

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
	TCA-85/35QDL		A-1174	1-18-56
	TCA-85/2	154	A-133	9-4-52
	ES 85/0	135	A-113	7-23-52
	USED ON			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
CASTING		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK. NEW YORK	
PHOSPHOR BRONZE	#	ARMOR COUPLING	
MATERIAL	WEIGHT PER PC.	GLAND	
GRADE 2		C.D.D. 11/29/54	
TYPE & TEMPER		DRAWN	ELEC. DES. APP.
		MECH. DES. APP.	
HEAT TREAT. SPEC.		CHECKED	
S-105 CAD. PLATE		FINAL APPROVAL	
.0002			
FINISH & SPEC. NO.		SM-101 H	