

TMC SPECIFICATION

NO. 869

REV:

COMPILED: T. MEEHAN

CHECKED: *L. Gabriel*

APPD:



SHEET 1

OF 2

TITLE:

BAKING, EPOXY, CLEAR

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SHEET 2 OF 2

TITLE: BAKING, EPOXY, CLEAR

PURPOSE:

The purpose of this specification is to outline the materials and method of applying clear baking epoxy as a finish.

MATERIAL REQUIRED:

Durachem clear PNY291

Catalyst #FC417

Durachem Flatting paste (Jay-295)

SOURCE

Mass & Waldstein

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SURFACE PREPARATION:

1. First, use 150 grit metalite kerosene soaked sandpaper.
2. Second, use satin polish G200 deluxe, Robert Rouge-greaseless compound.
3. Third, clean surface of all residue and dry thoroughly.

PROPORTION OF MATERIAL:

9 pt. Durachem clear PNY291 to 1 pt. catalyst #FC417. To this mixture add 50% by weight measure Durachem flatting paste (Jay-295)

METHOD OF APPLICATION:

Apply by spraying (by air brush) one uniform coat of mixture. Then bake 360 F for 45 minutes.