DATE	22 Apr	il 1964		
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COMPU	RRH	CHECKED	TITLE: MSR-5	<u>—</u>

TMC SPECIFICATION NO. S - 821

TITLE: MSR-5 MODIFICATION KIT KIT 175

A. PURPOSE

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To provide instructions for modification of Sideband Adaptor, MSR-5 from an input of 455 kcs. to 500 KCS.

B. PARTS REQUIRED

ITEM	QTY.	TMC PART NO.	DESCRIPTION	SYMBOL
1.	1	TT122	lst Osc. Ass'y	Z 3
2.	1	CR47A/U483.000KC	Xtal Unit, 483 kcs	Yl
3.	1	CR47A/U517.000KC	Xtal Unit, 517 kcs	¥2
4.	1	NP362-21	Identification Plate	
5.	1	CK73 ¹ 4	Schematic Diagram	
6.	1	CM15F101J03	Capacitor, 100 pf	C37
7.	1	RC20GF101J	Resistor, 100 ohms	R 7 2
8.	1	RC20GF104J	Resistor, 100K ohms	R47

C. <u>INSTALLATION INSTRUCTIONS</u>

- 1. Unsolder and remove First Oscillator Assembly, Al387, (Z3) and replace with TT122 (Item 1).
- 2. Remove crystal oven PO158-1 (HR1). Take out CR47/U-.4380P (Y1) and replace with CR47A/U483.000KC (item 2).
 - 3. Remove CR47/U-.4720P (Y2) and replace it with CR47A/U517.000KC (item 3)
 - 4. Replace crystal oven in socket XHR1.
- 5. Remove 150 pf mica capacitor CM15C151K (C37) and replace with 100 pf capacitor, CM15F101J03.
- 6. Insert 100 ohm resistor RC20GF101**J** (R68) in series with connection to Pin 6 of 1st Oscillator Tube V7.

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- 7. Remove RC20GF823K, 82,000 ohm resistor (R47) from reactance modulator circuit and substitute RC20GF104J, 100,000 ohms (Item 8).
 - 8. Affix identification plate, NP362-21 (Item 4) to the front panel.

D. TEST PROCEDURE

1. It is assumed that the MSR-5 was operating properly before conversion. The tests listed below are intended to verify correct installation of changes to the first oscillator circuitry.

2. Variable Oscillator Test

- a. Energize MSR-5 and allow crystal ovens to warm up (about 1/2 hour). Set MANUAL/XTAL switch to MANUAL.
 - b. Set sideband switch for UPPER.
- c. Measure bias on Pin 1 of V7 with a-c vtvm. Value should be approximately -2 to -3v.
- d. Tune RF Signal Generator to 517 kcs and connect to Pin 7 of V3. Connect oscilloscope to Pin 5 of V3.
- e. Place reactance balance and bandspread controls in midposition.
 - f. Tune core of Z3 for zero beat indication on the oscilloscope.
 - g. Switch sideband to LOWER.
 - h. Measure bias on Pin 1 of V7 as in Step c, above.
- i. Set signal generator on 483 kcs and tune trimmer, C29, for zero beat indication on the oscilloscope.

3. Crystal Oscillator Test

- a. Turn MANUAL/XTAL switch to XTAL.
- b. Measure bias on Pin 1 of V7 should be between 5 and 5.5v for both UPPER and LOWER positions of sideband switch.

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- c. Switch sideband set for UPPER; tune signal generator for zero beat as indicated on oscilloscope. Should be 517 kcs.
- d. With sideband set for LOWER; tune signal generator for zero beat as indicated on oscilloscope. Should be 483 kcs.

REVI	SION	SHEET	r 	THE TECHNICAL MATERIEL CORP. MAMARONECK NEW YORK	S-821 LIST NO.
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