DATE 12/19 SHEET 1	/63 or1	ТМС	SPECIFICATION NO.	S -622	A.
R. Dewey	CHECKED	TITLE:	GL-123, POTTING COMPOUND	MIXING IN	STRUCT.
APPROVED					

MIXING INSTRUCTIONS

- 1. Heat Resin to +165°F.
 - NOTE: Resin may be stored without reheating provided temperature remains above +65°F.
- 2. Weigh out required amount of resin.
- 3. Weigh out separately required amount of catalyst (SEE CHART).
- 4. Mix catalyst and resin rapidly (cure will start in approximately one minute).
- 5. Pour compound into mold.
- 6. Allow to set for 24 hours at room temperature, or one hour at $+150^{\circ}$ F.

BULK DENSITY + 1/2 LB (POUNDS/CUBIC FOOT)	CATALYST DESIGNATION	PARTS CATALYST/100 PARTS RESIN
2	12-2	8
6	12-6	11
10	12-10	12
13	12-14	12
14	12-14	13
18	12-18	14
20	12-22	12-1/2
22	12-22	14
26	12-26	14

REF: S-401-229 (FP)

REVISION SHEET		•	THE TECHNICAL MATERIEL CORP. MAMARONECK NEW YORK	S-622		
DATE	REV.	SHEET	EMN #	DESCRIPTION		
		+				APP.
12/19/63	A	ALL	10576	Revised ALL Sats, per EMN. (Compl. Rev	'ision)	100
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