

DATE 12/19/63  
SHEET 1 OF 1

# TMC SPECIFICATION NO. S-622

A

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COMPILED

CHECKED

TITLE: GL-123, POTTING COMPOUND MIXING INSTRUCT.

APPROVED

## MIXING INSTRUCTIONS

1. Heat Resin to +165°F.  
NOTE: Resin may be stored without reheating provided temperature remains above +65°F.
2. Weigh out required amount of resin.
3. Weigh out separately required amount of catalyst (SEE CHART).
4. Mix catalyst and resin rapidly (cure will start in approximately one minute).
5. Pour compound into mold.
6. Allow to set for 24 hours at room temperature, or one hour at +150°F.

BULK DENSITY $\pm$ 1/2 LB (POUNDS/CUBIC FOOT)	CATALYST DESIGNATION	PARTS CATALYST/100 PARTS RESIN
2	12-2	8
6	12-6	11
10	12-10	12
13	12-14	12
14	12-14	13
18	12-18	14
20	12-22	12-1/2
22	12-22	14
26	12-26	14

REF: S-401-229 (FP)

