

DATE 9/12/62

SHEET 1 OF 2

TMC SPECIFICATION NO. S - 520

NP  
COMPILED

*N.P.*  
CHECKED

TITLE: Blue-Grey Textured Vinyl

APPROVED *[Signature]*

BLUE-GREY TEXTURED VINYL

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SHEET 2 OF 2

TMC SPECIFICATION NO. S - 520

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TITLE: Blue-Grey Textured Vinyl

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PURPOSE:

The purpose of this specification is to outline the materials and method of applying Blue Vinyl Coritex.

MATERIALS REQUIRED:

#880 Hartite Metal Etch Primer	Hartin Corp.
#88 Hartite Reducer	Hartin Corp.
Blue Vinyl Coritex 63S-L10082A	Duralac Corp.
H858 Reducer	Duralac Corp.
Blue Touch Up Lacquer A2-5646	Duralac Corp.

SURFACE PREPARATION:

- 1) Clean surfaces of all oil, grease, and foreign matter by vapor degreasing using Trichlorethylene.
- 2) Wipe surfaces thoroughly with a clean rag - the wiper to wear white gloves to eliminate finger marks.
- 3) Apply one coat of Hartite Metal Etch Primer to all surfaces by spraying.
- 4) Bake: 10 minutes at 300 F.

METHOD OF APPLICATION:

- 1) Apply by spraying one uniform coat of Coritex to all surfaces.
- 2) Air dry for 10 minutes.
- 3) Reduce air pressure to 15 lbs in the tank and adjust spray gun fluid nozzle to desired pattern of texture.
- 4) Apply texture uniformly over outside surfaces and edges.
- 5) Air dry for 10 minutes and bake 45 minutes at 300 F.

OBSERVATIONAL STANDARD:

- 1) Size of the TMC approved panel should not be less than 12" x 12". This is necessary to insure proper comparison to finished parts meeting the texture pattern and gloss requirements.
- 2) No bubbling or cracking is permissible on the textured surfaces.

TOUCH UP:

- 1) May be applied by artist brush to very small areas only.