

# TMC SPECIFICATION

NO. 1399

REV:

COMPILED:

CHECKED:

APPD:

SHEET

OF

TITLE:

## PERFORMANCE SPECIFICATIONS

CARRIER GENERATOR PRINTED WIRING ASSEMBLY 4079994-1 (A5794)

SIDEBAND GENERATOR PRINTED WIRING ASSEMBLY 4079992-1 (A5793)



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OPERATIONAL SPECIFICATIONS: - Continued

The AM amplifier section develops an amplitude-modulated 250KHz signal in the AM mode of operation and consists of an audio amplifier and mixer circuit.

## ALIGNMENT PROCEDURE:

Refer to Carrier Generator 4079994-1 Schematic Diagram CK2242

- A. Apply a 1MHz frequency to the input (terminal 3) of the 1MHz amplifier (Q1).
- B. Connect scope to TP1; signal should be 1 MHz  $\pm 1$  count, 10 $\pm 1.0$  volts peak-to-peak.
- C. Apply a PTT ground to terminal H.
- D. Connect scope to TP3 and adjust T1 for maximum 250 kHz  $\pm 1$  count signal at approximately 0.5 to 1.0 volt peak-to-peak.
- E. Connect scope to TP4; adjust T2 for maximum 250 kHz  $\pm 1$  count signal at approximately 1.4  $\pm 0.1$  volts peak-to-peak. Also observe 250 kHz at terminal F.
- F. Connect scope to terminal J to observe 250 kHz. Adjust R20 for a level of 70 mv.
- G. Connect scope to terminal N and also observe 250 kHz. Adjust R27 for a level of 70 mv p.p..
- H. Set R47 fully clockwise; connect scope to TP6 and adjust T3 for maximum signal at 2.75 MHz  $\pm 1$  count.
- I. Connect scope to TP2. Adjust T4 for maximum signal; then adjust R47 for 70  $\pm 5.0$  millivolts peak-to-peak at 2.75 MHz  $\pm 1$  count.

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ALIGNMENT PROCEDURE: - Continued

- J. Apply a 1KHz audio signal to terminal 11, 250 KHz to terminal 12 and +12<sup>V</sup> to terminal 2.
- K. Observe terminal 14 with a scope for an audio modulated signal. Tune T5 for a proper waveform and then adjust R69 for a level of 30 mv.



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
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TITLE:

OPERATIONAL SPECIFICATIONS: - Continued

The SSB modulation section of the sideband generator accepts both a 250KHz subcarrier input and the USB/LSB audio signal via the mode switch. These two signals are applied to a balanced modulator to derive the upper and/or lower sideband intelligence. The 250KHz subcarrier is suppressed.

## ALIGNMENT PROCEDURE:

- A. Connect audio generator, with one side grounded, to USB 600- LINE INPUT.
- B. Using ac VTVM, set audio generator for 1 KHz output at 78 millivolts (-20 dBm).
- C. Set MODE switch and METER switch on front panel to USB position.
- D. Set USB MIKE-LINE control for 2/5 of full-scale reading on MONITOR meter (reading of 2).
- E. Connect VTVM to TP4; level should be approximately 16 millivolts rms ( $44 \pm 5.5$  mv peak-to-peak).
- F. Connect scope to TP5 and adjust T1 for 30 to 60 mv peak-to-peak signal. Adjust USB MIKE-LINE control for full-scale reading on MONITOR meter.
- G. Adjust R28 and C52 until waveform is symmetrical, with sharp, clear crossover, as viewed on the scope.
- H. Reset USB MIKE-LINE control for 2/5 full scale on MONITOR meter.
- I. Adjust R34 for  $200 \pm 50$  mv peak-to-peak, with scope between collector of Q7 and ground.

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## ALIGNMENT PROCEDURE: - Continued

- J. Connect scope to output of USB TERMINAL S. Amplitude should be 30 to 50 mv peak-to-peak (one single frequency at 251 kHz $\pm$ 1 count adjusted by R34).
- K. Connect audio generator, with one side grounded, to LSB 600<sup>u</sup> LINE INPUT.
- L. Using ac VTVM, set audio generator to 1kHz, at 78 millivolts (-20 dBm).
- M. Set MODE and METER switches on Exciter front panel to LSB position.
- N. Set LSB MIKE-LINE control for 2/5 full-scale reading on MONITOR meter (reading of 2).
- O. Connect VTVM to TP1: level should be approximately 16 $\pm$ 2.0 millivolts rms (44  $\pm$ 5.5 mv peak-to-peak).
- P. Connect scope to TP8 and adjust T2 for 0.04 to 0.07 volt peak-to-peak signal; adjust LSB MIKE-LINE control for full-scale reading on MONITOR meter.
- Q. Adjust R54 and C53 until waveform is symmetrical with sharp clear crossover, as viewed on scope.
- R. Return LSB MIKE-LINE control for 2/5 full-scale reading on MONITOR meter.
- S. Adjust R60 for 200  $\pm$ 50 mv peak-to-peak, with scope between collector of Q12 and ground.
- T. Connect scope to output of LSB TERMINAL S. Amplitude should be 30 to 50 mv peak-to-peak (one single frequency at 249 kHz  $\pm$ 1 count adjusted by R60).

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ALIGNMENT PROCEDURE: - Continued

- U. Connect audio generator to front panel MIKE input jack.
- V. Set audio generator 1 kHz, at 1.0 mv rms, as measured with VTVM.
- W. Connect a short jumper across C49.
- X. Connect VTVM to TP3.
- Y. Adjust R9 for a level of 40  $\pm$ 2.0 mv rms.