

TMC SPECIFICATION

NO. S1362

REV:

COMPILED: dw

CHECKED:

APPD:

SHEET

OF

TITLE: DP-115 P/S MOD.

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AX5224 Z110

AX5223 Z110

1. Refer to Fig. 1 and remove all "A" screws (save all hardware.) This allows removal of the PC board.
2. Refer to Fig. 1 and remove all "B" screws (save all hardware). This allows removal of the Power Transformer with the PC board.
3. Remove power switch and test socket from front panel.
4. Remove front panel mounting screws (handle mounts) and discard front panel and handle.
5. Be sure jumper J1 is installed.
6. Unsolder leads from power switch S1 from PC board and replace with a jumper.
7. Mount Power transformer using hardware previously removed. Be sure to mount lug with green wire under one screw.
8. Mount hardware on PC board at front "A" hole only. (be sure to use spacer and flat washer under screw).
9. Mount test socket on front plate (use 2-56 hardware).
10. Mount plate MS6855 to outside of power supply assembly (use 6-32 undercut flat head screws $\frac{1}{2}$ " long). Be sure to use spacers and locking nuts on other side of screws and mount lug with green wire under nut.
11. Solder the following wires to the rear of the connector pins and the interconnect PC board PC 786.

POWER SUPPLY CONNECTOR

PIN 1	to	PC786-1
PIN 2	"	" -2
PIN 4	"	" -4
PIN 13	"	" -13
PIN 14	"	" -14
PIN 15	"	" -15
PIN 16	"	" -11