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KIT 383

MODIFICATION PROCEDURE

CW KEYING LINE DELAY CIRCUIT

TITLE: Kit 383 Modif	fication Procedure CW ke	ving Line Delay Circuit	
COMPILED: BNAP	CHECKED:	APPD:	SHEET 1 OF 4
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I. EQUIPMENT EFFECTED:

TMC exciter models MMX, LFE

II. PURPOSE:

To provide CW keyline controlled, adjustable time delay operated transmitter ON-OFF function.

III. MATERIALS REQUIRED:

Table 1 lists the material supplied with the Kit. Table 2 lists the tools necessary to accomplish this modification. These are standard tools and are not supplied as part of the Kit.

		TABLE	
ITEM	QTY	P/N	DESCRIPTION
1.	1	A4919	Assy, PC Bd
2.	3611	BS100	Solder, Tin Alloy
3.	2	CK1933	Diagram, Schematic
4.	3	FW06HBN	Wash, Flat
5.	3	LWE06MRN	Wash, Lk, Ext
6.	36''	MWC22(7)UO	Wire, Elec, Ins
7.	1	SCBP0632BN6	Screw, Mach
8.	2	SCBP0632BN10	Screw, Mach
9.	4	TE120-2	Term, Lug, Spade

TABLE 1

TABLE 2

- 1. Screwdriver, Phillips
- 2. Screwdriver, Flat Blade
- 3. Pliers, Diagonal Cutting
- 4. Crimping Tool
- 5. Soldering Iron

IV. PROCEDURE:

- 1. Remove cabling from exciter and remove from rack. (If applicable)
- 2. Remove the two screws shown in Fig. 1 and discard.
- 3. Mount the board to the rear of the exciter as per Fig. 2.

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IV. PROCEDURE: (continued)

- 4. Connect the jumper assemblies to the board and the exciter strips as per Fig. 2.
- 5. Connect the keyline to the board as per Fig. 2. (Remove from fanning strip in rack cabling, add lug and connect to board upon reinsertion of exciter) (If applicable).
- 6. Reinsert exciter and reconnect cabling.

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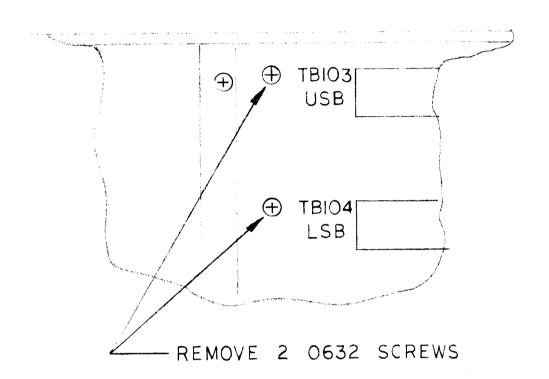
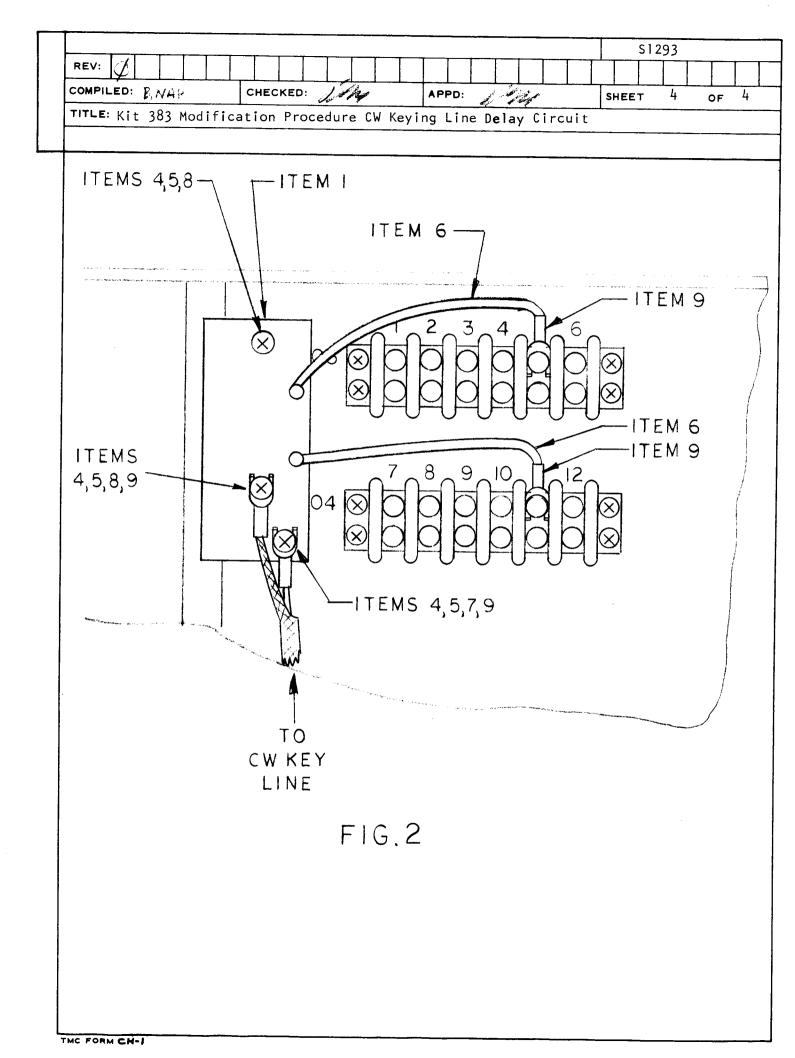


FIG. I REAR VIEW OF EXCITER



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