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I. PURPOSE: The purpose of this specification is to describe the materials and method of applying Pebble Gray Smooth Armorhide finish.

## II. MATERIALS REQUIRED:

- A. Armitage-Pebble Gray Smooth Armorhide HU-1637-S.
- B. Hartin-Gray bake primer #1255.
- C. ELCO Solvent Corp. Xylol reducer.

### III. SURFACE PREPARATION:

- A. Clean surface of all foreign materials.
- B. Iridite per TMC specifications S101 and S404.
- C. Apply bake primer and bake for 1 hour at 300°F.

#### IV. METHOD OF APPLICATION:

- A. Apply by spraying one uniform coat of armorhide.
- B. Bake for 1 hour at 300°F.

### V. PROPORTIONS OF MATERIAL:

Use 2 parts paint to 1 part reducer to obtain viscosity as follows:

- A. Zohn cup #2
- B. Sixth (60) seconds
- C. 72°F.

# VI. REQUIREMENTS:

- A. Finished parts must show a uniform smooth structure and be free from noticeable sags, runs or other blemishes.
- B. The applies finish shall have sufficient hardness, flexibility and adhesion to withstand normal handling and assembly operations.

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