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TEST PROCEDURE

FOR THE

TPSG-1

TMC SPECIFICATION	No. s 1105
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TITLE: TEST PROCEDURE FOR THE TPSG-1	
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## I. INTRODUCTION

The TPSG-1 power supply is used with TMC model TTR-10 Receiver-Transmitter when the TTR-10 is to be operated from a DC power source. The TPSG-1 is designed to operate from nominal DC voltages of +12V, +24V or +32V (ground negative). The TPSG-1 provides all the A, B+, B-, C- voltage for the TTR-10 unit. The power supply is installed in the TTR-10 by sliding it into the main chassis from the rear and is secured with four screws.

## II. EQUIPMENT REQUIRED

- 1. Schematic Diagram CK-1057
- 2. Power Supply Test Jig (TMC)
- 3. Simpson 260 multi-meter or equivalent
- 4. Power Cord
- 5. Power source (+12VDC, +24VDC, +32VDC @ 25 AMP.)
- 6. INPUT Voltages programmer (+12V, +24V and +32V)

## III. PROCEDURE

- 1. Check the TPSG-1 for mechanical defects and wiring errors.
- 2. Check that all fuses are installed and are of the specified value, and see if the programmer strip is in place.
- 3. Set all the toggle switches on the TEST JIG to the OFF position.
  - 4. Plug the TEST JIG into the TPSG-1 at J1001.
- 5. Connect the power cord between J1002 on the TPSG-1 and the power source.
  - 6. Set the switch on the power source to ON.
  - 7. Set the Sl switch on the TEST JIG to ON.

TMC FORM SPEC 1

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- 8. Connect the Simpson 260 between the LV+ test jack and ground. The meter should read 12.5 volts DC  $\pm$  5%. Leave meter connected.
- 9. KEY-DOWN S2 on the TEST JIG. The meter reading should not vary more than 1 volt. Remove meter.
- 10. Connect the meter between the MV- test jack and ground. The meter should read  $-40\text{VDC} \pm 10\%$ . Leave the meter connected.
- 11. KEY-DOWN S2 on the TEST JIG. The meter reading should not vary more than 2 volts. Remove meter.
- 12. Connect the meter between the LV- test jack and ground. The meter should read -12.5VDC + 5%. Leave the meter connected.
- 13. KEY-DOWN S2 on the TEST JIG. The meter reading should not vary more than 1 volt. Remove the meter.
- 14. KEY-DOWN S2 on the TEST JIG. The indicator shoulf light and on the TPSG-1 the ANTENNA RELAY K1003 and HIGH VOLTAGE RELAY K1002 should energize.
- 15. Set the Simpson 260 to read -DC volts on the 250 Volt Scale, and connect the meter between the C- test jack and ground. The meter should read 105 + 5% volts. Remove the meter.
- 16. Set the meter to the 1000 Volt DC Scale and connect to +315 volt test jack. The meter should read +315V DC ± 5%. Remove the meter.
- 17. Leave the meter in the 1000 Volt DC Scale, and connect to the +280 Volts test jack. The meter should read +280VDC + 20 volts. Remove the meter.
- 18. Set the simpson 260 to read +DC 1000 Volt Scale, connect to the B+ test jack. The meter should read +800 VDC +30 volts. Remove meter.

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## IV. SHUT DOWN

- 1. Set S2 on the TEST JIG to OFF. The ANTENNA RELAY, HIGH VOLTAGE RELAY, and indicator light should go OFF.
  - 2. Set Sl on TEST JIG to OFF, the main relay Kl001 will go OFF.
- 3. Disconnect the power cord from the TPSG-1, and remove the TEST JIG. This completes testing of the TPSG-1 DC Power Supply.

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