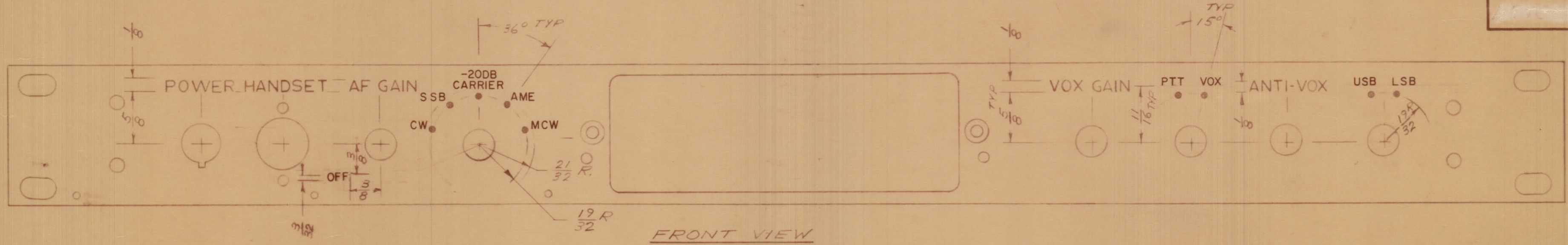


MARKING PROCESS: AS PER TMC SPECIFICATION S-727.
 LETTERING: 1/8 HIGH BLACK GOTHIC, LOCATED AS SHOWN.



UNLESS OTHERWISE SPECIFIED:
 -ENGRAVING TO BE 3/32 HIGH WHITE FILLED EXCEPT AME & DOT TO BE RED FILLED
 -1/16 SPACING ON LETTER GROUPS
 -ENGRAVING PER SPEC S566

AFTER ENGRAVING

FINISH NOTES:
 1. S404 - IRIDITE 14-2 AL-COAT
 2. S114 - ZINC CHROMATE PRIMER } FRONT AND
 3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
 OR
 PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

HEIGHT OF LETTERS	DEPTH OF STROKE	WIDTH OF STROKE
3/32	.020	.020
1/8	.020	.020
DOTS	.020	1/16 DIA

REF: MS10827

TOLERANCES		SCALE: 1:1
ALL OTHERS	DEC DIM. 1/64	DRILL, PUNCH, COMMERCIAL STOCK
	FRAC DIM. 1/64	SIZES AND MANUFACTURERS
	ANGULAR DIM.	TOLERANCES ARE NOT INCLUDED.

STE A-5	060/67	7 JUNE 67
MODEL	PROJECT NO.	DATE
	ASSY. NO.	

STOCK SIZE		TMC (Canada) LIMITED	
		OTTAWA ONTARIO	
MATERIAL		MARKING, PANEL FRONT	
WEIGHT PER PC.			
TYPE & TEMPER		RD	
		DRAWN	ELEC. DES. APP.
		HEAT TREAT. SPEC.	CHECKED
		FINAL APPROVAL	
FINISH & SPEC. NO.		SHT 5 of 8	510189