

DATE 8-8-52
SH. 1 OF 1
COMPILED BY
LH

TMC SPECIFICATION NO. S-118

TITLE: GREY WRINKLE ENAMEL JOB

APPROVED *[Signature]*

PURPOSE:

The purpose of this specification is to outline the materials and method of applying grey wrinkle enamel.

COLOR:

Munsel Grey Number 4.5, Gloss 30 to 40.

MATERIALS REQUIRED:

Navy Grey Wrinkle Enamel
#8 Reducer

SOURCE:

Maas & Waldstein Co.
Maas & Waldstein Co.

SURFACE PREPARATION:

- 1- Clean surface of all foreign materials.
- 2- Apply zinc chromate primer, per Specification S-114

PROPORTIONS OF MATERIAL:

Use enamel as supplied from source, if reducer is necessary, then not more than ten percent should be used.

METHOD OF APPLICATION:

- 1- Apply by spraying one uniform coat of enamel.
- 2- Bake for one hour at 275°F.

APPLICABLE SPECIFICATIONS:

S-114 Zinc Chromate Primer.

SHIPPING AND MARKING:

All finished materials shall be shipped in suitable containers to give maximum protection during transit.

All containers shall be marked with the purchase order, number, manufacturer's name and the TMC part number.