DATE 6/2/63 SH. 1 OF 3 COMPILED BY	TMC SPECIFICATION NO. S-10078-A	
	TITLE:	JOB
APPROVED		

TEST SPECIFICATION

FOR

TRANSFORMER TR-155

T.M.C. (Canada) Limited
OTTAWA ONTARIO

DATE 6/3/63
SH. 2 OF 2
COMPILED BY

TMC SPECIFICATION NO. S-10070-A

TITLE: TEST SPECIFICATION FOR TR-155 | JOB

APPROVED

VOLTAGE TEST

(1) Feed an A.F. voltage from a signal generator Measurement Model 82 or equivalent, through a series 68 ohm resistor to terminal 3 of the secondary. Ground terminal 5 of the secondary.

(2) Terminal 4, the C.T. of the primary is also to be connected to ground. Connect a 600 ohm resistor across the primary, terminals 1 & 2.

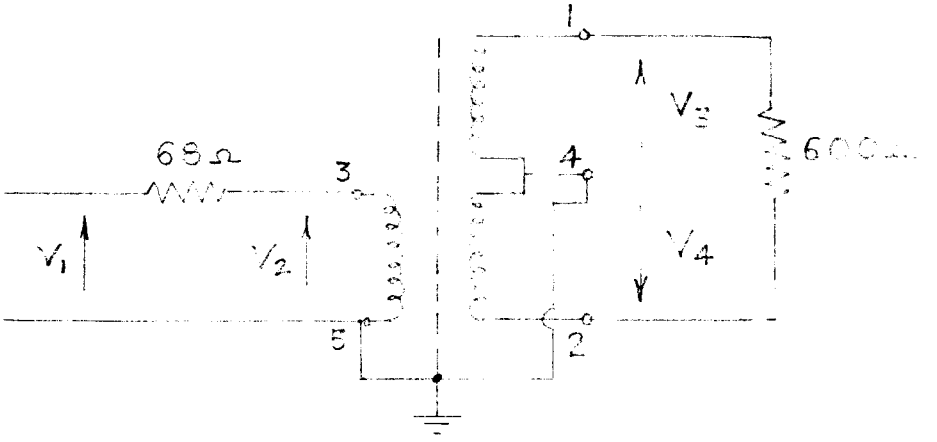
(3) Measuring with a V.T.V.M., Hewlett - Packard Model 410-B or equivalent, set V_1 from the signal generator to 1.0 volt.

(4) Measure V_2 on terminal 3, V_3 on terminal 1, and V_4 on terminal 2.

(5) The following table and note apply to the transformer after potting. Values measured before potting may be slightly higher.

FREQ.	A. F. VOLTS							
~~	V_1	V_2	TOL.	V_3	TOL.	V_4	TOL.
2	1.0	0.40	± .02	0.715	- .02	0.715	- .02
4	1.0	0.40	± .02	0.715	± .02	0.715	± .02
8	1.0	0.40	± .02	0.66	± .02	0.66	± .02
16	1.0	0.40	± .02	0.67	± .02	0.67	± .02
20	1.0	0.39	± .02	0.59	+ .04	0.59	+ .04

NOTE: Upper limit for V_3 and V_4 set at 0.715 for 2 K.C. and lower limit set at 0.59 for 20 K.C. to ensure flatness of response of 1.5 db. Occasionally a transformer may have better output than 0.715 in which case, the response over the frequency range is to be calculated to determine if it is within 1.5 db.



V_2 & V_4 Theoretical: 0.7
V_3 Theoretical: 0.75

DATE 9/3/63
SH. 3 OF 3
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TMC SPECIFICATION NO. S -10070-A

TITLE: TEST SPECIFICATION FOR IR-155 | JOB

APPROVED MG

BALANCE/UNBALANCE TEST

(1) The transformer secondary (terminals 3 & 5) is terminated in 68 ohms.

(2) The C.T. of the primary (terminal 4) is grounded. The signal generator is set at 100 microvolts (V_1) and the signal injected through a series 100 ohm resistor to terminal 1 of the primary.

(3) The antenna input of a communications receiver is connected across the 68 ohm transformer load using coaxial cable to connect from the resistor to the receiver.

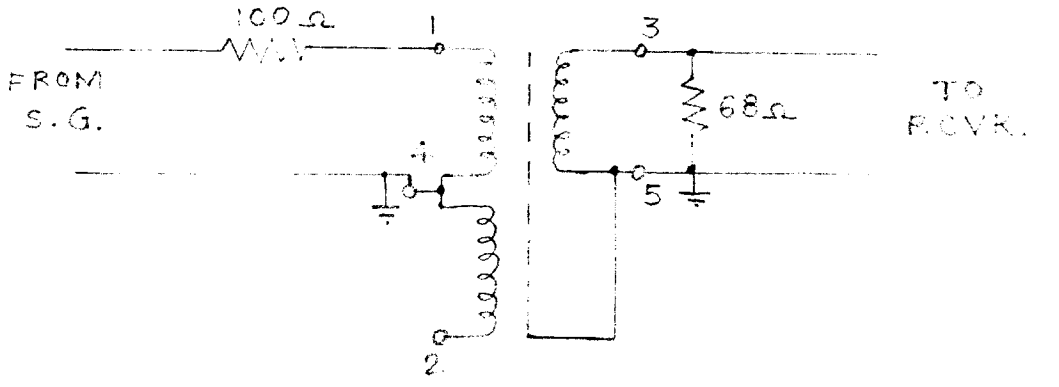
(4) The receiver is tuned and adjusted to give a suitable reference level as indicated on a meter connected to the receiver output.

(5) Terminals 1 and 2 of the transformer primary are joined and the signal generator output increased (V_2) to regain the reference level of the receiver.

FREQ. MC/S	V_1	R. F. MICROVOLTS V_2 Typical	V_2 Minimum	E/U RATIO MINIMUM
2	100	100,000	100,000	60 db
4	100	120,000	70,000	57
8	100	80,000	35,000	50
16	100	40,000	20,000	46
24	100	25,000	13,000	42
30	100	20,000	10,000	40

NOTE: Ratio of V_2 MINIMUM to V_1 set to correspond with E/U RATIO MINIMUM.

NOTE: Above 20 MC/S, readings are critical and dependent on adequate isolation between signal generator cable and receiver cable. A grounded shield to isolate generator leads from receiver leads at the transformer terminals may be necessary.



REVISION SHEET

TMC (CANADA) LIMITED
OTTAWA ONTARIO

S-10078

MODEL TR-155 PROJECT NO.

DATE	REV.	PAGE	ITEM	DESCRIPTION	REMARKS	CHK.	APP.
6/3/63	A	all		Complete Revision		A. H.	

CH10017