TMC SPECIFICATION										1	NO. S 1056				
REV:															
COMPILED:	RRH		CHECKE	):			APPD:	1MA	an/	5	HEET	1	OF	5	
TITLE:			•					/yiyi	7						
Typed by mtp 12/22/65															

KIT-280

SOLID STATE RECTIFIER

CONVERSION AMC6-2 AND AMC6-3

		TM	CS	SPE	CI	FIC	CAT	ΓIC	)N				,	NO. S	1056	3	
REV:																	
COMPILED:	RRH		CHEC	KED:					APPD:					SHEET	2	OF	5
TITLE:	KIT-280	<b>-</b> S	OLID	STA	re R	ECTI	FIER	-	CON	VERS:	ION	AMC6-	-2 AN	D AMC6	-3		
Typed	by mtp 1	2/22/	65														

#### I. PURPOSE

To provide a field change kit for replacement 5U4G rectifier with solid state rectifier.

### II. MATERIAL REQUIRED

ITEM NO.	QTY.	TMC PART NO.	DESCRIPTION	SYMBOL
1	1	1N1239	Full Wave Rectifier	CR101
2	1	RE70G4500	450 ohm, 15 watt resistor	R147
3	2	SCBP0440BN6	Screw, Machine	
4	2	LWEO4MRN	Washer, Lock	
5	2	NTHO44OBN8	Nut, Hexagonal	
6	1	NP362 <b>-</b> 56	Modification, Nameplate	

## III. TOOLS REQUIRED (furnished by customer)

1/8" drill

Soldering Iron

### IV. MODIFICATION INSTRUCTIONS

- 1. Remove 5U4GB from its socket.
- 2. Remove wire from terminals 8 and 9 of Tll0 to terminals 2 and 8 of XV/// and Ll03.
- 3. Using Figure 1 as a guide, drill two 1/8" holes in the chassis between XV-/// and L103.
- 4. Mount the 450 ohm resistor, Item 2, on the under side of the chassis with hardware (Items 3, 4, and 5).
- 5. Refer to Figure 2, and using wires salvaged from Step 2 above, connect one end of the 450 ohm resistor to terminal 8 of tube socket

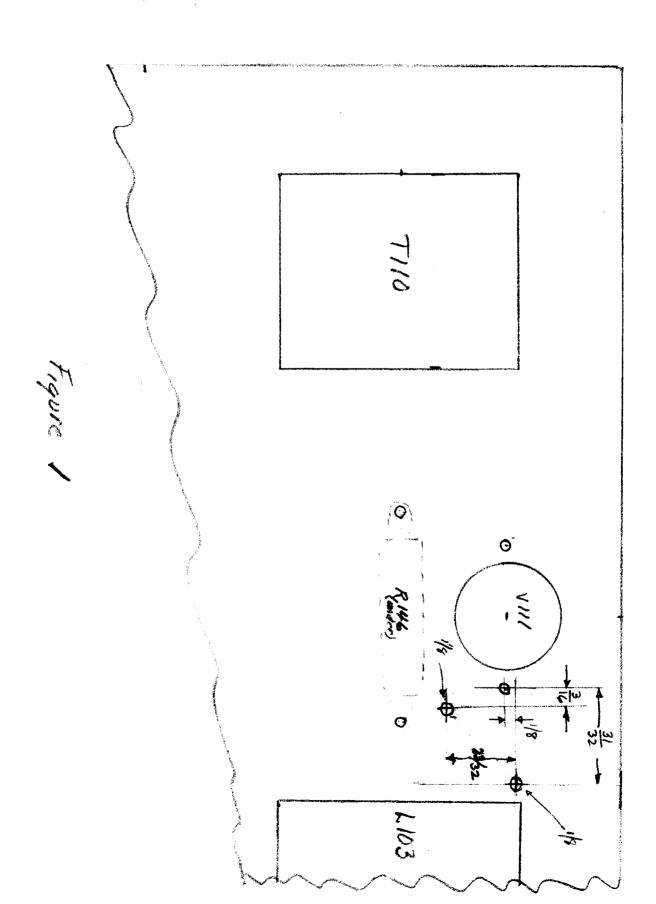
TMC FORM SPEC 1

		TM	CS	PEC	IFI	CA	TIO	N				NO. S	1056			
REV:																
COMPILED	RRH		CHEC	KED:			Α	PPD:				SHEET	3	OF	5	
TITLE:	KIT-280	<b>-</b> S0	LID	STATE	RECT	IFIEF	· -	CON	VERSIO	N AMC	6 <b>–</b> 2 AI	ND AMC6-	-3			
Typed	by mtp 12	2/22/0	55						· ·							

# IV. MODIFICATION INSTRUCTIONS - Cont'd

- XVIII. Connect the other end of the resistor to the terminal of L103 formerly connected to terminal 2 of XV/// and terminal 8 of T110.
- 6. Insert Full Wave Rectifier, //1239 (Item 1), in the socket formerly occupied by the 5U4GB.
- 7. Affix modification nameplate, NP362-56 (Item 6), to the rear apron of the AMC6. This completes the KIT-280 modification.

BYDATE	SUBJECT KIT 280	SHEET NO4OF5_
CHKD. BYDATE		JOB NO



-475		SHEET NO OF
BYDATE	SOLID STATE PIS	JOB NO
CHKD. BYDATE	CONVERSION AMCG-Z AMCG-3	

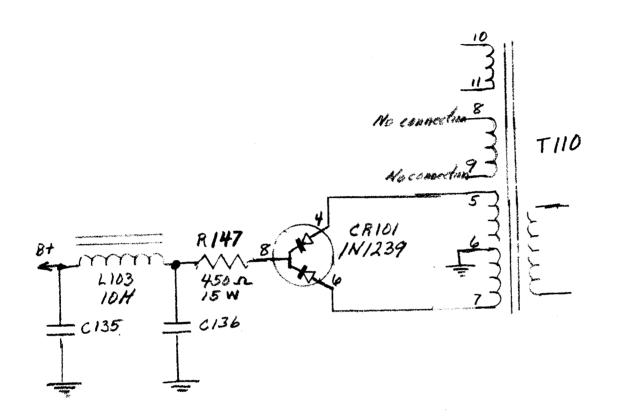


Figure 2