

DATE 30 Sept. 1963

SHEET 1 OF 2

TMC SPECIFICATION NO. S - 788

AA
COMPILED

NP
CHECKED

TITLE:

APPROVED

BP

SPECIFICATION
for
BLACK TEXTURED VINYL

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TITLE: BLACK TEXTURED VINYL

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PURPOSE:

The purpose of this specification is to outline the materials and method of applying Black Vinyl Coritex.

MATERIALS REQUIRED:

#880 Hartite Metal Etch Primer	Hartin Corp.
#88 Hartite Reducer	Hartin Corp.
Black Vinyl Coritex - 68G-L4618	Duralac Corp.
#858 Reducer	Duralac Corp.

SURFACE PREPARATION:

1. Clean surfaces of all oil, grease, and foreign matter by vapor degreasing using Trichlorethylene.
2. Wipe surfaces thoroughly with a clean rag - the wiper to wear white gloves to eliminate finger marks.
3. Apply one coat of Hartite Metal Etch Primer to all surfaces by spraying.
4. Bake: 10 minutes at 300 F.

METHOD OF APPLICATION:

1. Apply by spraying one uniform coat of Coritex to all surfaces.
2. Air dry for 10 minutes.
3. Reduce air pressure to 15 lbs. in the tank and adjust spray gun fluid nozzle to desired pattern of texture.
4. Apply texture uniformly over outside surfaces and edges.
5. Air dry for 10 minutes and bake 45 minutes at 300 F.

OBSERVATIONAL STANDARD:

1. Size of the TMC approved panel should not be less than 12" x 12". This is necessary to insure proper comparison to finished parts meeting the texture pattern and gloss requirements.
2. No bubbling or cracking is permissible on the textured surfaces.

TOUCH UP:

1. May be applied by artist brush to very small areas only.