

DATE: 6/27/62		TMC SPECIFICATION NO. S 691	A
SHEET 1 OF 3			
A.M. COMPILED	<i>N.P.</i> CHECKED	TITLE: SPP-40 TEST PROCEDURE	
<i>BP</i> APPROVED		SPP-40316, SPP-40416, SPP-40516, SPP-40616, SPP-40716	

TEST PROCEDURE  
 FOR  
 SPP-40

**SUPERSEDED**  
**DIRECTLY REPLACED BY**

S-685

DATE 6/27/62

SHEET 2 OF 3

TMC SPECIFICATION NO. S 691

A

A.M.  
COMPILED

*N.P.*  
CHECKED

TITLE: SPP-40 TEST PROCEDURE

APPROVED

SPP-40316 SPP-40416 SPP-40516 SPP-40616 SPP-40716

EQUIPMENT REQUIRED

Simpson Model 260 VOM or equivalent.

Switch type junction boxes; QDM: SPP-40

1. Connect ohmmeter between the center contacts of the two rear series connectors on unit. The VOM should read zero.
2. Connect ohmmeter probes between one QDM and one rear series connector on the same side of the unit. The VOM should read zero.
3. Move probe to the other QDM connector. The VOM should read zero.
4. Press probe against center contact of the QDM connector. The VOM should read open circuit.
5. Repeat step 2, 3, and 4 of the other side of the unit.
6. Repeat steps 1, to 5 for all of the unit switches on this panel.

NOTE: THERE SHOULD BE AN OPEN CIRCUIT BETWEEN THE CENTER CONTACT OF THE CONNECTORS AND THE CASE.

DATE 6/27/62  
SHEET 3 OF 3

TMC SPECIFICATION NO. S 691

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TITLE: SPP-40 TEST PROCEDURE

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THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, N. Y.

SPP-40 TEST DATA SHEET

SERIAL NO. \_\_\_\_\_

MFG. NO. \_\_\_\_\_

STEP 1 \_\_\_\_\_ OK

STEP 2 \_\_\_\_\_ OK

STEP 3 \_\_\_\_\_ OK

STEP 4 \_\_\_\_\_ OK

STEP 5 \_\_\_\_\_ OK

STEP 6 \_\_\_\_\_ OK

DATE \_\_\_\_\_

TESTER \_\_\_\_\_

