#### TMC

## SPECIFICATION NO. S =478

MODIFY GPR-90RX to GPR-90RXD

JOB

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Quido -

- 1. Remove R56 from T8 A-1041.
- 2. Change R49 from 33K to 27K, 2 watts.
- 3. Change R46 from 12K to 470 ohms, 1/2 watt.
- 4. Change R66 from 330K to 180K.
- 5. Delete R9.
- 6. Connect R10 and C11 direct to pin 2 of V2.
- 7. Remove V2 tube (6CB6) and replace it with a 6DC6.
- 8. To inject external OSC. and electronically disconnect internal OSC. add the following to the sub-chassis of V4 and V5 (Second Converter Assembly):
  - (1) 150K 1/2 watt R104
  - (2) 100 ohm 1/2 watt R105
  - (3) 1300 mmfd Mica C153
  - (4) 5000 mmfd Ceramic C154
  - (5) 4.7 750 mmfd Ceramic C155
  - (6) 1N34A Diode CR1
  - (7) 3 lug terminal strip
  - (8) 1 stand-off turret type
- 9. Remove ground from I.F. T7, add 100K, R106 from T7 to AVC buss from junction of T7 and 100K add .01 C156 to ground.
- 10. Add a 68K, 2 watts R106 to the junction of R63 and C69, the other end of R106 to the AVC output jack.
- 11. Add a .002 condensor C157 from the AVC output jack to ground.
- 12. Break the connection between the R58 and R60 bring out two leads: one from R58 to the minus (-) terminal of terminal strip AVC one from R60 to the plus (+) terminal of terminal strip AVC
- 13. Remove C68 from pin 7 of V9 and connect to pin marked Blue on T8.
- 14. Remove lead going from L22 (yellow pin) to C59 and to T7 (green pin).
- 15. Delete R85.
- 16. Change R86 to 68K 1/2 watt.
- 17. Add L137 from R86 to pin 5 of V13.
- 18. Add C158 (390 mmfd) and C159 (6200 mmfd) to L37.
- 19. Relocate C59 15 mmfd from the top of L138 to pin 7 of V9.

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- 20. Add tilt slides.
- 21. Add a 330 mmfd condensor C160 from C57 and I.F. out jack to ground.
- 22. Add two 7/16" holes rear chassis mount UG-625/U.
- 23. Add slot and two holes to rear chassis to mount TM-116-4.
- 24. Modify SW-222.
- 25. Restamp chassis for 6DC6.
- 26. Add stamping for component mounted on rear chassis.
- 27. Remove R2 from AVC line and ground.
- 28. New Schematic Diagram for Model GPR-90RXD CK-436.