

DATE 1/17/55
SH. 1 OF 1
COMPILED BY
W.D.C.

TMC SPECIFICATION NO. S-247

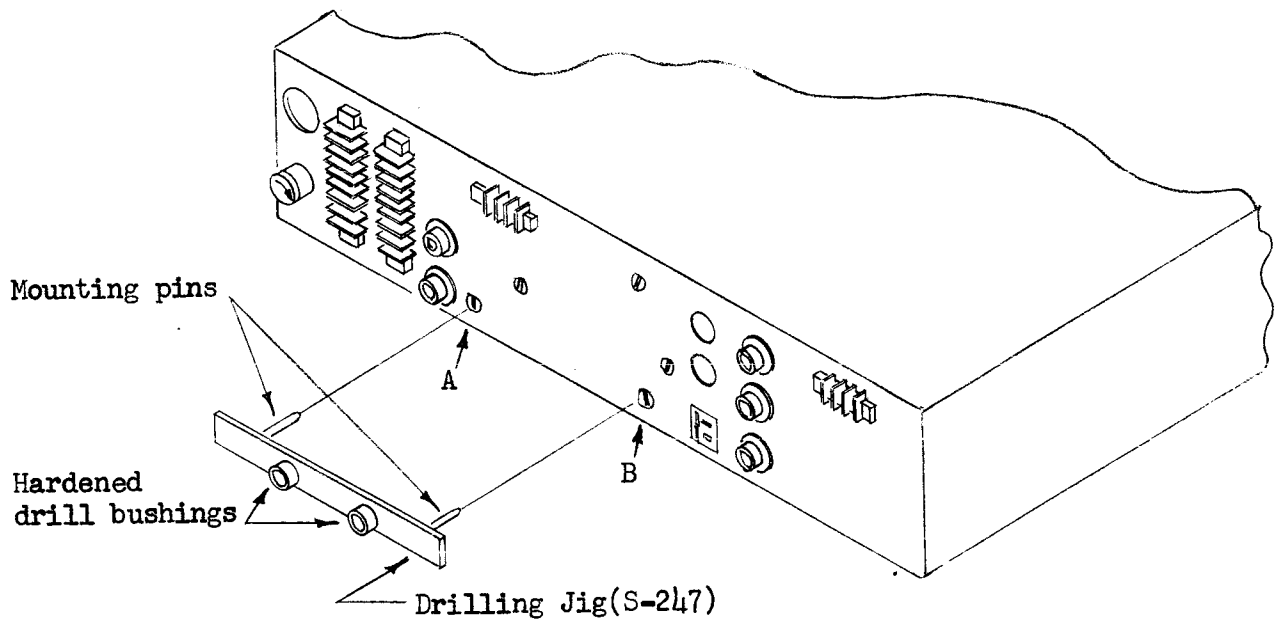
TITLE: MOUNTING OF MODIFICATION NAME PLATE (NP-10006)

JOB

APPROVED *W.D.C.*

ON REAR OF FFR CHASSIS FRAME FOR R.C.A.F. UNITS.

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DRILLING PROCEDURE:

1. Remove two screws A & B (6-32) and retain.
2. Place Drilling Jig (S-247) on rear of chassis frame by inserting mounting pins of jig into two threaded holes vacated by 6-32 screws A & B.
3. Drill two holes using #48 Drill for 2-56 self tapping screws, thru hardened drill bushings.
4. Remove drilling jig and replace screws A & B (6-32)
5. Attach modification Name Plate (NP-10006) to rear of chassis using two 2-56 x 3/16" long self tapping screws (S-110-1).