


DATE <u>8/19/53</u>	TMC SPECIFICATION NO. S - 173	
SH. <u>1</u> OF <u>1</u>		
COMPILED BY PJB	TITLE: INTERCROMETCH PRIMER	JOB
APPROVED 		

PURPOSE:

The purpose of this specification is to outline the materials and method of applying intercrometch primer as an undercoating prior to applying the final finish.

MATERIAL REQUIRED:

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Intercrometch wash primer	International
Intercrometch accelerator	Paint, Canada,
Intercrometch thinner	Ltd.

SURFACE PREPARATION:

- Degrease. Alkali etch clean
- Acid dip
- Phosphatize - Oakite #36

METHOD of APPLICATION:

Intercrometch accelerator must be added slowly to Intercrometch primer immediately prior to use. No more should be mixed than needed for one day. Use 4 parts primer to 1 part accelerator. Spray 35-40 lbs. pressure for best results.

Accelerator must not be used as thinner. Intercrometch thinner up to 20% may be used after addition of accelerator. No other thinner can be used.

Apply by spraying one uniform coat of primer; bake 45 minutes at 250°F.

SHIPPING AND MARKING:

All finished material shall be shipped in suitable containers to give maximum protection during transit.

All containers shall be plainly marked with the purchase order number, manufacturer's name and the TMC part number.