

DATE 2-24-53

SH. 1 OF 1

COMPILED BY
L.N.H.

TMC SPECIFICATION NO. S-153

TITLE: AIR DRYING SMOOTH GREY ENAMEL

JOB

APPROVED *L.N.H.*

PURPOSE:

The purpose of this specification is to outline the materials and method of applying air drying smooth grey enamel finish.

COLOR:

Munsel Grey, Number 4.5, Gloss 50°.

MATERIALS REQUIRED:

- #45861 Durad Air Drying Enamel.
- #8 Reducer
- #SV319 Zinc Chromate Primer
- #FC320 Reducer

SOURCE:

- Mass & Waldstein Co.
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SURFACE PREPERATION:

- 1-Clean surface of all foreign materials.
- 2-Apply zinc chromate primer.

PROPORTIONS OF MATERIALS:

- 1-Four parts of #SV319 Zinc Chromate Primer.
One part of #FC320 Reducer.
- 2-Four parts of #45861 Enamel
One part of #8 Reducer.

METHOD OF APPLICATION:

- 1-Apply by spraying one uniform coat of primer and let air dry 15 to 30 minutes.
- 2-Apply by spraying one uniform coat of enamel and let air dry for 24 hours. Enamel is dust free hard after 30 minutes and hard after 24 hours.

SHIPPING AND MARKING:

All finished materials shall be shipped in suitable containers to give maximum protection during transit.

All containers shall be plainly marked with the purchase order number, manufacturer's name and the TMC part number.