

DATE <u>8-14-52</u> SH. <u>1</u> OF <u>1</u> COMPILED BY LH	TMC SPECIFICATION NO. S-117		
APPROVED <i>AH</i>	TITLE: BLACK WRINKLE ENAMEL		
JOB			
<p>PURPOSE: The purpose of this specification is to outline the materials and method of applying black wrinkle enamel.</p> <p>COLOR: Black, semi-gloss.</p> <table style="width: 100%; border: none;"> <tr> <td style="width: 50%; vertical-align: top;"> <p>MATERIALS REQUIRED: #FMH1523 Black Wrinkle Enamel #8 Reducer</p> </td> <td style="width: 50%; vertical-align: top;"> <p>SOURCE: Maas & Waldstein Co. Maas & Waldstein Co.</p> </td> </tr> </table> <p>SURFACE PREPARATION: 1- Clean surface of all foreign materials. 2- Apply zinc chromate primer, per Specification S-114.</p> <p>PROPORTIONS OF MATERIAL: Use enamel as supplied from source, if reducer is necessary, then not more than ten percent should be used.</p> <p>METHOD OF APPLICATION: 1- Apply by spraying one uniform coat of enamel. 2- Bake; forty-five minutes at 250°F or thirty minutes at 275°F.</p> <p>APPLICABLE SPECIFICATIONS: S-114 Zinc Chromate Primer.</p> <p>SHIPPING AND MARKING: All finished materials shall be shipped in suitable containers to give maximum protection during transit. All containers shall be plainly marked with the purchase order number, manufacturer's name and the TMC part number.</p>		<p>MATERIALS REQUIRED: #FMH1523 Black Wrinkle Enamel #8 Reducer</p>	<p>SOURCE: Maas & Waldstein Co. Maas & Waldstein Co.</p>
<p>MATERIALS REQUIRED: #FMH1523 Black Wrinkle Enamel #8 Reducer</p>	<p>SOURCE: Maas & Waldstein Co. Maas & Waldstein Co.</p>		