

DATE 3/12/58
SH. 1 OF 1
COMPILED BY

TMC SPECIFICATION NO. S - 107

TITLE: WATER DIP LACQUER FINISH

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APPROVED

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PURPOSE:

The purpose of this specification is to outline a treatment to be used with aluminum to protect the etched surface from accumulating finger marks and to retain the original luster.

MATERIALS REQUIRED:

<u>TYPE</u>	<u>SOURCE</u>
#33 Water Dip Lacquer	Mass & Waldstein Co.
#233 Thinner	Mass & Waldstein Co.

APPLICATION OF FINISH:

1. Apply by dipping one coat of #33 water dip lacquer thinned 1 part #33 to 3 parts #233 thinner, immediately after the final hot water rinse, of the etch treatment, and while the parts are thoroughly wet with water.
2. Air dry for at least 20 minutes before handling.

NOTE:

When dipping parts in this lacquer a motion similar to the one used in the final water rinse should be employed in order to displace the water with the lacquer.

SHIPPING AND MARKING:

All finished material shall be shipped in suitable containers to give maximum protection during transit.

All contain rs shall be plainly marked with the purchase order number, manufacturer's name and the TMC part number.