

DATE <u>10/4/61</u>	TMC SPECIFICATION NO. S - 10067	REV
SH. <u>1</u> OF <u>3</u>		A
COMPILED BY <u>N.K./hh.</u>	TITLE:	JOB E-1148-P

APPROVED H.K. *Dec*

STEP BY STEP MODIFICATION

SBE-2 (CAN-2)

T.M.C. (CANADA) LIMITED
OTTAWA ONTARIO

DATE 10/4/61

SH. 2 OF 3

COMPILED BY
N.K.

TMC

SPECIFICATION NO. S- 10067

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TITLE:

JOB E-1148-P

APPROVED

*[Signature]**[Signature]*STEP BY STEP MODIFICATION SBE-2 CAN-2

- 1.) Have chassis modified according to MS-10531.
- 2.) Wire relay RL-10023 according to A-10317.
- 3.) Disconnect blue lead at pin 5 of T101.
- 4.) Disconnect green lead at pin 5 of T102.
- 5.) Mount wired relay RL-10023 according to A-10316.
- 6.) Solder screened lead attached to contact C of group A to pin 5 of T101.

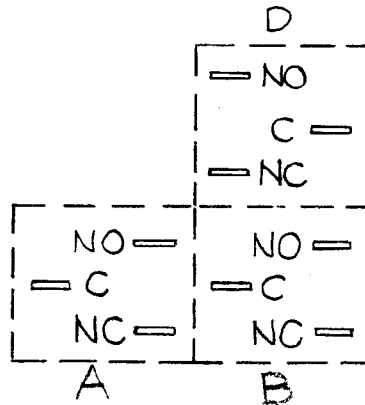


Figure 1

- 7.) Solder braid to solder lug next to T101.
- 8.) Solder blue lead to contact NO of group A.
- 9.) Solder green lead to contact C of group B.
- 10.) Solder screened lead attached to contact C of group D to junction of red lead and 6.8K ohm, 1/2 watt resistor located next to T106. Solder braid to ground lug.
- 11.) Remove buss wire leading from terminal 14 of E101 to ground.

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SH. 3 OF 3

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TMC SPECIFICATION NO. S - 10067

REV

A

TITLE: STEP BY STEP MOD. SBE-2 CAN-2

JOB A-1148-P

APPROVED

- 12.) Connect white/blue wire to terminal 14 of E101.
Do not solder.
- 13.) Connect and solder one side of capacitor C to
terminal 14 of E101.
- 14.) Connect and solder other side of capacitor C
to ground.

